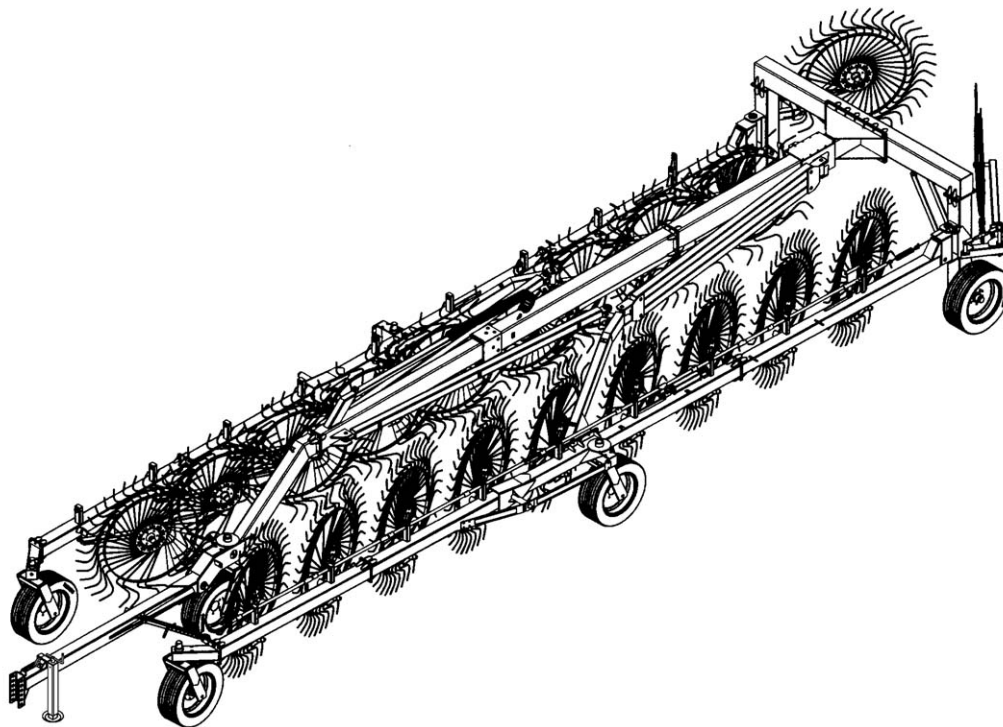


# 700 Series

## Finger Wheel V-Rakes



## PARTS MANUAL

**GEHL®** AGRICULTURE

## Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for the Wheel Rake is on a decal located on the back side of the left side width adjustment wheel pivot frame member. “Right” and “left” are determined from a position standing at the rear of the unit facing the direction of travel.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

**NOTE:** *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available, and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number. A tear drop symbol indicates an application of a “wet” product such as oil, and the number inside the tear drop will correspond to the description in the Parts List. A number inside a hexagon is the torque value required, in foot-pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all cap screws and bolts are Grade 5, zinc plated; hexagon nuts for Grade 5 cap screws or bolts are Grade B; hexagon nuts for other cap screws or bolts are Grade A.

**NOTE:** *The following abbreviations may be used herein:*

A/R	- As Required
ASSD	- Assembled
ASSY	- Assembly
CB	- Carriage Bolt
CCW	- Counterclockwise
CP	- Cotter Pin
CS	- Cap Screw (Hexagon Head)
CTR	- Center
CW	- Clockwise
DEG	- Degree
DIA	- Diameter
FCS	- Flanged Cap Screw
FHMS	- Flat Head Machine Screw
FL	- Flanged
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw (Hexagon)
FW	- Flat Washer
GA	- Gauge
GR	- Grade
HD	- Hard or Head
HN	- Hex Nut
INCL	- Includes
JT	- Joint
LG	- Large
LH	- Left Hand
LW	- Lock Washer
LN	- Lock Nut
LW	- Lock Washer
M	- Metric
MM/mm	- Millimeter
NF	- National Fine
PB	- Plow Bolt
PTO	- Power Take Off
RH	- Right Hand
RHMS	- Round Head Machine Screw
RPM	- Revolutions Per Minute
RT	- Right
SERR	- Serrated
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SN	- Serial Number or Slotted Nut
SQ	- Square
T	- Tooth or Teeth
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
THRD	- Thread
WLDMT	- Weldment
#	- Number
	- Torque Required in foot-pounds
	- Indicates a Fluid Application

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# DECAL LOCATIONS

## GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate illustrations for replacement locations.

**NOTE:** Refer to the *SAFETY* chapter of the *Operator's Manual* for the specific information provided on the various safety decals.

To ensure proper selection of replacement decals, compare the close-up photographs to your machine **BEFORE** starting to refinish the unit. Then, circle each pictured decal applicable to your machine while checking off its part number in the listing. After you have verified all of the decals needed for replacement, set aside unneeded decals for disposal.

## NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out the decal.



## CAUTION

**ALWAYS** observe safety precautions listed on decals. If decals become damaged, or if the unit is repainted, replace the decals. If repainting, **BE SURE** that **ALL** decals from the kits that apply to your machine are affixed to your unit.

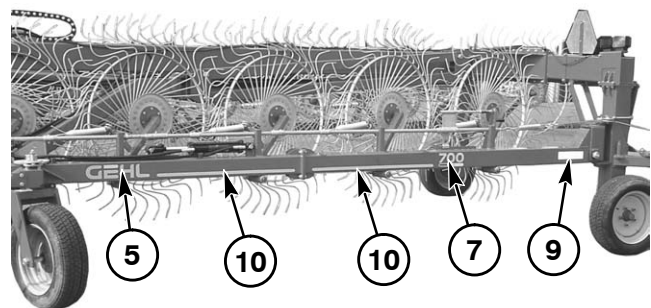
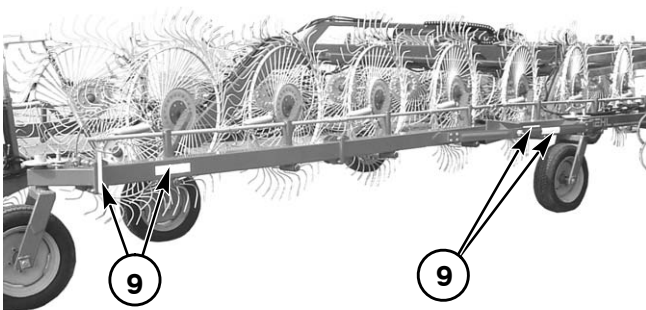
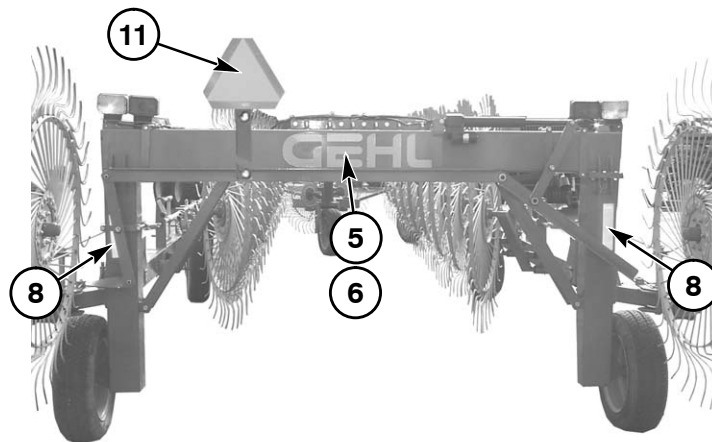
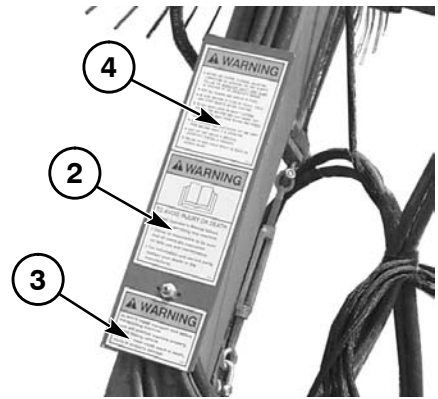
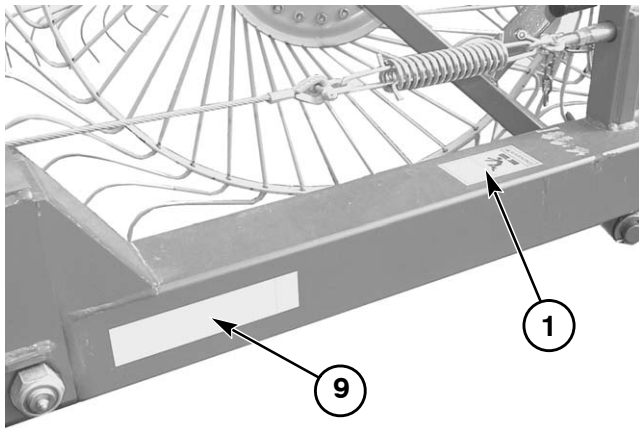
### PAINT NOTICE

Use this list to order paint for refinishing machines with agricultural red and grey color scheme:

906315	One Gal. AG Red
902872	One Qt. Light Grey
906316	6 (12 oz. Spray Cans) AG Red
902874	6 (12 oz. Spray Cans) Light Grey

The decal kit number for the 700 Series Wheel Rakes is 171870. The kit includes the following:

Ref.	Part No.	Description & Quantity
1	093642	WARNING - Install Transport Lock (2 Places)
2	093367	WARNING - Operator's Responsibility & Read Manual
3	093381	WARNING - Install Transport Lock
4	093373	WARNING - General Safety
5	094913	GEHL (2 Places)
6	122433	GEHL
7	171014	700 (2 Places)
8	145216	Red Reflector Strip (2 Places)
9	145217	Amber Reflector Strip (7 Places)
10	126757	Stripe 3/4"x10'
11	145235	Slow Moving Vehicle (SMV) Emblem Mounted
12	171942	Windrow Adjustment



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