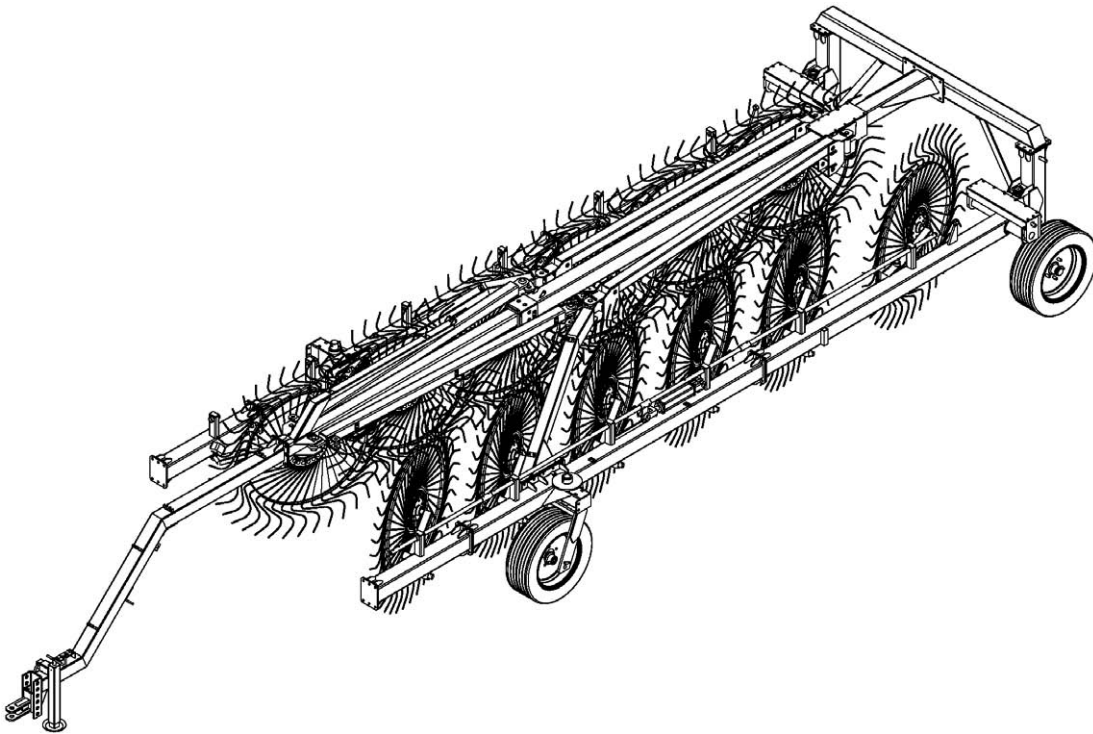


Form No.
909922
Revision C

600 Series

Finger Wheel V-Rakes



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for the Wheel Rake is on a decal located on the back side of the left side width adjustment wheel pivot frame member. “Right” and “left” are determined from a position standing at the rear of the unit facing the direction of travel.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available, and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are provided on the inside back cover.

In the exploded view parts list, reference numbers may have additional information following the reference number. A tear drop symbol will indicate an application of a “wet” product such as oil, and the number inside the tear drop will correspond to the description in the parts list.

A number inside a hexagon will be the torque value required on the associated reference number in foot-pounds. Items shown in the parts list that do not have reference numbers are shown for reference purposes only and are not available for purchase.

Unless otherwise specified, all cap screws or bolts are Grade 5, zinc plated; hexagon nuts for Grade 5 cap screws or bolts are Grade B; hexagon nuts for other screws or bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*

| | |
|---|----------------------------------|
| A/R | - As Required |
| ASSD | - Assembled |
| ASSY | - Assembly |
| CB | - Carriage Bolt |
| CCW | - Counterclockwise |
| CP | - Cotter Pin |
| CS | - Cap Screw (Hexagon Head) |
| CTR | - Center |
| CW | - Clockwise |
| DEG | - Degree |
| DIA | - Diameter |
| FCS | - Flanged Cap Screw |
| FHMS | - Flat Head Machine Screw |
| FL | - Flanged |
| FLN | - Flanged Lock Nut (Hexagon) |
| FLS | - Flanged Lock Screw (Hexagon) |
| FW | - Flat Washer |
| GA | - Gauge |
| GR | - Grade |
| HD | - Hard or Head |
| HN | - Hex Nut |
| INCL | - Includes |
| JT | - Joint |
| LG | - Large |
| LH | - Left Hand |
| LW | - Lock Washer |
| LN | - Lock Nut |
| LW | - Lock Washer |
| M | - Metric |
| MM/mm | - Millimeter |
| NF | - National Fine |
| PB | - Plow Bolt |
| PTO | - Power Take Off |
| RH | - Right Hand |
| RHMS | - Round Head Machine Screw |
| RPM | - Revolutions Per Minute |
| RT | - Right |
| SERR | - Serrated |
| SHCS | - Socket Head Cap Screw |
| SHSS | - Socket Head Set Screw |
| SN | - Serial Number or Slotted Nut |
| SQ | - Square |
| T | - Tooth or Teeth |
| TFS | - Thread Forming Screw |
| THMS | - Truss Head Machine Screw |
| THRD | - Thread |
| WLDMT | - Weldment |
| # | - Number |
|  | - Torque Required in foot-pounds |
|  | - Indicates a Fluid Application |

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DECAL LOCATIONS

GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate illustrations for replacement locations.

NOTE: Refer to the *SAFETY* chapter of the *Operator's Manual* for the specific information provided on the various safety decals.

To ensure proper selection of replacement decals, compare the close-up photographs to your machine **BEFORE** starting to refinish the unit. Then, circle each pictured decal applicable to your machine while checking off its part number in the listing. After you have verified all of the decals needed for replacement, set aside unneeded decals for disposal.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out the decal.



CAUTION

ALWAYS read and follow safety precautions on decals. If decals become damaged, unreadable, or if the unit is repainted, the decals **MUST** be replaced. If repainting, **BE SURE** decals that apply to your machine are properly affixed to the unit.

PAINT NOTICE

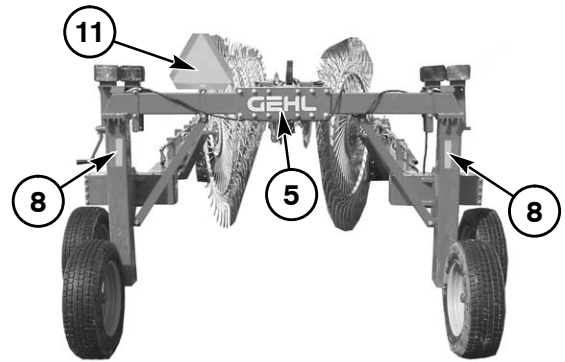
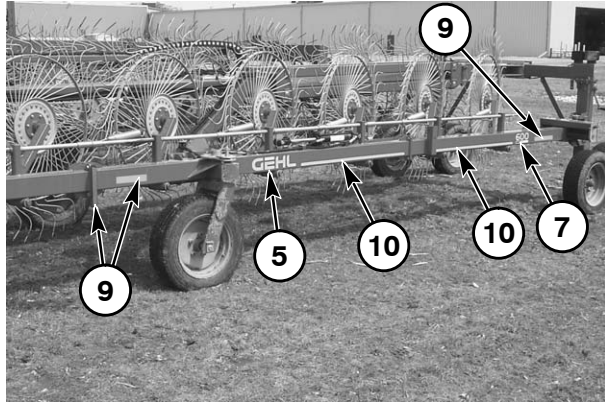
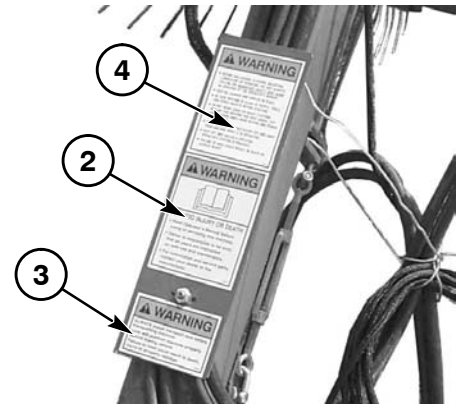
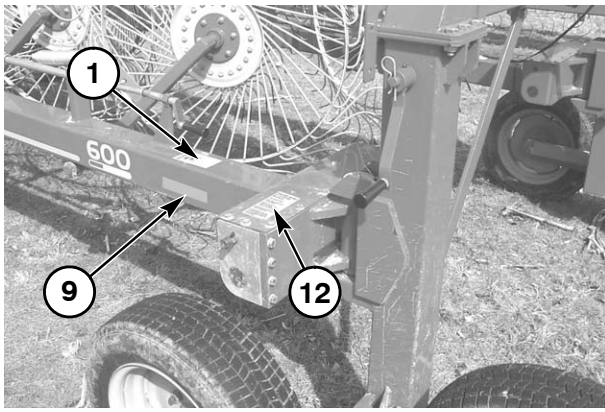
Use this list to order paint for refinishing machines with agricultural red and grey color scheme:

| | |
|--------|----------------------------------|
| 906315 | One Gal. AG Red |
| 902872 | One Qt. Light Grey |
| 906316 | 6 (12 oz. Spray Cans) AG Red |
| 902874 | 6 (12 oz. Spray Cans) Light Grey |

The Decal Kit number for the 600 Series Wheel Rakes is 171870.

The kit includes the following:

| Ref. No. | Part No. | Description & Quantity |
|----------|----------|---|
| 1 | 093642 | WARNING - Install Transport Lock (2 Places) |
| 2 | 093367 | WARNING - Operator's Responsibility & Read Manual |
| 3 | 093381 | WARNING - Install Transport Lock |
| 4 | 093373 | WARNING - General Safety |
| 5 | 094913 | GEHL (3 Places) |
| 7 | 171013 | 600 (2 Places) |
| 8 | 145216 | Red Reflector Strip (2 Places) |
| 9 | 145217 | Amber Reflector Strip (7 Places) |
| 10 | 126757 | Stripe 3/4"x10' |
| 11 | 145235 | Slow Moving Vehicle Emblem (SMV) Mounted |
| 12 | 171942 | Windrow Adjustment (2 Places) |



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manuals007@hotmail.com