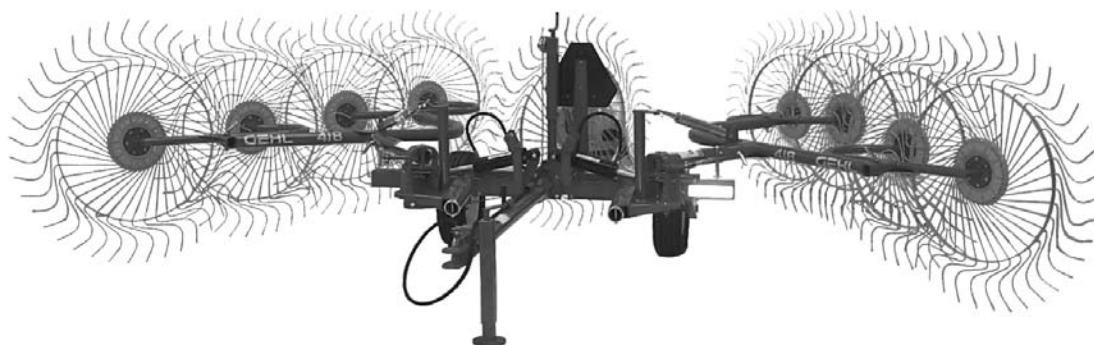


Form No.
909818
Replaces
908132

418/420

Finger Wheel V-Rakes



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number are on a decal plate located on the back side of the left side width adjustment wheel pivot frame member. "Right" and "left" are determined from a position standing behind the Finger Wheel V-Rake and facing the direction of travel.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

The hardware listed is for mounting information and is NOT included with the replacement part. Refer to the following abbreviations table for fastener descriptions. Standard attaching hardware torque values are provided on the inside back cover. In the parts lists, if a number precedes the abbreviations, the number represents either the quantity required (if other than one per item) or size. Part numbers for the attaching hardware are listed at the end of the manual or after the Numerical Index.

In the exploded-view parts list, Reference Numbers may have additional information following the Reference Number.

A tear drop symbol will indicate an application of a "wet" product such as oil, and the number inside the tear drop will correspond to the description in the parts list.

A number inside a hexagon will be the torque value required, in foot-pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all cap screws and bolts are Grade 5, cadmium or zinc plated; hexagon nuts for Grade 5 cap screws and bolts are Grade B; hexagon nuts for other screws and bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*



AR	- As Required
ASSD	- Assembled
ASSY	- Assembly
BHCS	- Button Head Cap Screw
CB	- Carriage Bolt
CCW	- Counterclockwise
CP	- Cotter Pin
CS	- Cap Screw (Hexagon Head)
CTR	- Center
CW	- Clockwise
DEG	- Degree
DIA	- Diameter
FCS	- Flanged Cap Screw
FHMS	- Flat Head Machine Screw
FL	- Flanged
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw (Hexagon)
FW	- Flat Washer
GA	- Gauge
GR	- Grade
HD	- Hard or Head
HN	- Hex Nut
INCL	- Includes
JT	- Joint
LG	- Large
LN	- Lock Nut
LT	- Left
LW	- Lock Washer
M	- Metric
MM/mm	- Millimeter
NF	- National Fine
PB	- Plow Bolt
PTO	- Power Take Off
RHMS	- Round Head Machine Screw
RPM	- Revolutions Per Minute
RT	- Right
SERR	- Serrated
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SN	- Serial Number or Slotted Nut
SQ	- Square
T	- Tooth or Teeth
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
THRD	- Thread
WLDMT	- Weldment
#	- Number
	- Torque Required in foot-pounds
	- Indicates a Fluid Application

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Standard Hardware Torque specifications	Inside Back Cover

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