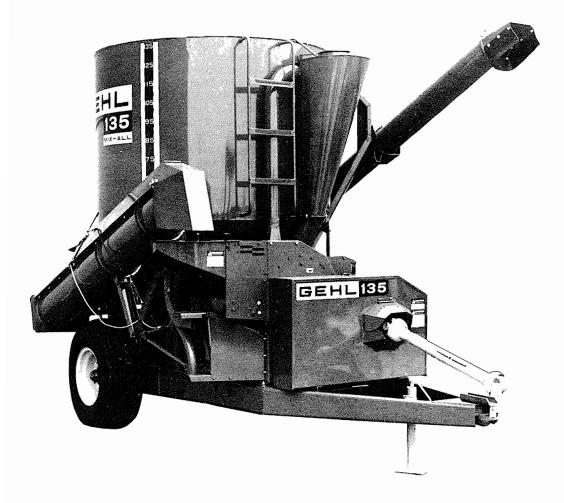
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SERVICE PARTS MANUAL

Form No. 903478 Replaces 903299

## Mr. Dealer:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Mixer Model and Serial numbers are on a decal located on the Frame member in the rear at the base of the Tank. The Swinging Auger Feeder (as applicable) Model and Serial numbers are also on a decal attached to the unit. The Power Bale Feeder (as applicable) Model and Serial numbers are also on a decal attached to the unit.

"Right" and "Left" are determined from a position standing behind the Mixer. From this position the Feeder Attachment is on the right.

**GEHL** Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but **NOT** illustrated, except where a particular routing or special fastening arrangement MUST be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement. Refer to the abbreviations table for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table, located on the Inside Back Cover. Standard attaching hardware torque values are also provided on the same page.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

- Carriage Bolt HTB - Hexagon Tap Bolt

STS

- Cap Screw (Hexagon Head) CS **FHMS** - Flat Head Machine Screw HSH - Hexagon Socket Head (Screw) RHMS - Round Head Machine Screw SHSS - Socket Head Set Screw - Square Head Set Screw **SQHSS** 

- Self-threading Screw **TCS** - Thread-cutting Screw

**TFS** - Thread-forming Screw (Hexagon Head)

- Truss-head Machine Screw THMS FLN - Flanged Lock Nut (Hexagon) JN - Jam Nut (Hexagon)

LN - Lock Nut (Hexagon) N - Nut (Hexagon) NILN - Nylon-insert Lock Nut

SN - Slotted Nut WN - Wing Nut L - Lock (Washer) P - Plain (Washer) GF - Gravity Feeder - Feed Roll FR

SAF - Swinging Auger Feeder

- Swinging Auger Feeder/Feed Roll SAF/FR

**PBF** - Power Bale Feeder SGA - Small Grain Auger

DIA - Diameter ID - Inside Diameter OD - Outside Diameter MPT - Male Pipe Tap **NPT** - National Pipe Thread NF National Fine (Thread)

UNC - Unified National Coarse (Thread)

PTO - Power Take Off **RPM** - Revolutions Per Minute SL - Self-locking (Thread) SMV - Slow-moving Vehicle

SQ - Square T - Tooth or Teeth - As Required AR **RGT** - Right LT Left

DEG - Degree - Auxiliary AUX BRKT - Bracket MTG - Mounting STR - Straight

## TABLE OF CONTENTS

Page	
Introduction (Mr. Dealer) Inside Front Cover	SA
Table of Contents	SAI
Decal Locations2-5	SAI
Frame & Axles6	SAI
Concentrate Hopper & Drive7	SA
Tank & Discharge Conveyor8-9	C
Implement Drive & Guards	Fee
Unloading Conveyor (Used Before SN4136)12-13	Access
Unloading Conveyor (Used After SN4135) 14-15	Мо
Conveyor Winch (Used Before SN4136) 16-17	Wh
Conveyor Winch (Used After SN4135) 18-19	Ren
Conveyor Drive (Used Before SN4336)20	Cor
Conveyor Drive (Used After SN4335)21	Cor
Transmission, Drive & Guards	Aux
Mill Frame & Blower	Cor
Mill Cylinder	Fol
Transmission27	Stat
Universal Drives28	Scr
Hitchjack29	Auc
Hydraulic Components - Valves, Regulator &	Sca
Motors	Sca
Hydraulics (Self-contained System) 32-33	Dou
Hydraulics (Tractor-powered System)34	Hop
Options	PBI
PBF Hydraulics35	Fen
PBF Cylinder Supports & Guards	PBI
PBF Cylinder & Drive	Numer
PBF Conveyor Table	Standa
PBF Hopper	
Gravity Feeder (GF)44	

	Page
SAF Trough Pivot & Support	45
SAF Trough (Before SN10,001)	. 46-47
SAF Trough (After SN10,000)	
SAF Hopper & Hydraulic Controls	
SAF/FR Roller, Hopper & Hydraulic	
Controls	. 54-55
Feed Roll (FR) Feeder	
Accessories	
Molasses Attachment	
Wheel Set	
Remote Unloading Conveyor Control	
Control Box	
Conveyor Worm Control	
Auxiliary Remote Control	
Conveyor Extension Pivot Brake	63
Folding Unloading Conveyor Extensions	64
Stationary Conveyor Extensions	65
Screens	
Audible & Visual Alarm Indicators	
Scale Kits - Analog & Digital	
Scale Battery Mounting Kit	67
Double Bagger	
Hopper Magnet	
PBF Small Grain Auger	
Fenders	
PBF Table Extension	
Numerical Index	
Standard Hardware Torque Specifications	
Inside Rack	Cover

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