

GEHL®

Form No.
918039
Revision H
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Model 353/373

Compact Excavators

353 Serial Number Range

Engine Tier I Models: **AD00001 to AD01552**

Engine Tier II Models: **AD01553 to AE02832**

Engine Tier III Models: **AG00593 and up**

373 Serial Number Range

Engine Tier I Models: **AD00001 to AD01553**

Engine Tier II Models: **AD01554 to AE02799**

Engine Tier III Models: **AG00580 and up**



Parts Manual

INTRODUCTION

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number. For your safety and continued proper operation, use only genuine GEHL service parts.

The model and serial number for this unit are on a tag located on a panel on the front of the cab.

“Right” and “left” are determined from a position sitting on the operator’s seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for special parts descriptions. Standard attaching hardware torque values are also provided near the back of this manual. Metric torque values shown in the illustrations are in Newton-meters and are converted to foot-pounds by multiplying by 0.738.

Specific reference numbers, indicating a complete assembly, are circled in some illustrations. A small bag, pictured in some illustrations, indicates a seal kit (seals, o-rings, etc.). In the exploded view parts list, additional information may follow the Reference Number.

Serial number breaks are indicated as follows:

- (SN 999 and before) - indicates serial numbers up to and including 999.
- (SN 1000 - 2000) - indicates serial numbers between 1000 and 2000.
- (SN 999 and up) - indicates serial numbers including 999 and after.

Serial number exceptions and inclusion are indicated as follows:

- (SN 999 and before except 997) - indicates serial numbers up to and including 999, EXCEPT 997.
- (SN 1000 - 2000 except 1996 including 997) - indicates serial numbers between 1000 and 2000, INCLUDING 997 EXCEPT 1996.

- (SN 2001 and up including 1996) - indicates serial numbers including 2001 and after, INCLUDING 1996.

Unless otherwise specified, all cap screws and bolts are Grade 8.8, cadmium or zinc plated.

NOTE: *The following abbreviations may be used herein:*

ASSD.....	Assembled
ASSY.....	Assembly
AR.....	As Required
CB.....	Carriage Bolt
CP.....	Cotter Pin
CS.....	Cap Screw (Hexagon Head)
CYL.....	Cylinder
DIA.....	Diameter
DIN.....	Deutsches Institut für Normung
FHCS.....	Flat Head Cap Screw
GR.....	Grade
HB.....	Hex Bolt
HLN.....	Hex Lock Nut
HN.....	Hex Nut
HP.....	High Pressure
HYD.....	Hydraulic
INS.....	Insert
LH.....	Left Hand
LN.....	Lock Nut
LT.....	Left
LW.....	Lock Washer
M.....	Meter or Meters
MM/mm.....	Millimeter
NPT.....	National Pipe Threaded
NSS.....	Not Sold Separately
RH.....	Right Hand
RT.....	Right
SHCS.....	Socket Head Cap Screw
SLTD.....	Slotted
SN.....	Serial Number or Slotted Nut
SQ.....	Square
W/.....	With
W/O.....	Without
ZO.....	Zinc Oxide
ZY.....	Zinc Yellow

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DECAL LOCATIONS

GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. The listing includes decal illustration reference number, part number, description and quantity information. Refer to the illustrations for appropriate replacement locations.

To ensure proper selection of the correct replacement decals, compare all of the various closeup location drawings to the machine before starting to refinish the unit. Then circle each decal shown

(applicable to the machine) while checking off its part number in the listing. After verifying all the decals needed for replacement, place any extra unnecessary decals aside for disposal.

NOTE: *Refer to the SAFETY chapter of the Operator's Manual for the specific information provided on the various safety decals furnished in the decal kit(s).*

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