

Form No.  
907501

Replaces  
(See NOTE in  
Introduction)

# 329

## Scavenger® II 329 Agricultural Spreader & HD329 Industrial Waste Spreader



## PARTS MANUAL

**GEHL® AGRICULTURE**

## Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Spreader model and serial numbers are on a plate located on the front, left corner of the Tank. “Right” and “Left” are determined from a position standing behind the Spreader and facing in the direction of travel. From this position, the Expeller is on the “right” side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

**NOTE:** *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

**NOTE:** *The following abbreviations may used herein:*

ASSD	– Assembled
ASSY	– Assembly
CB	– Carriage Bolt
CCW	– Counterclockwise
CP	– Cotter Pin

CS	– Cap Screw (Hexagon Head)
CTR	– Center
CW	– Clockwise
DEG	– Degree
DIA	– Diameter
FCS	– Flanged Cap Screw
FHMS	– Flat Head Machine Screw
FL	– Flanged
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
FW	– Flat Washer
GA	– Gauge
GR	– Grade
HD	– Hard or Head
HN	– Hex Nut
INCL	– Includes
JT	– Joint
LG	– Large
LH	– Left Hand
LW	– Lock Washer
LN	– Lock Nut
LW	– Lock Washer
M	– Metric
MM/mm	– Millimeter
NF	– National Fine
PB	– Plow Bolt
PTO	– Power Take Off
RH	– Right Hand
RHMS	– Round Head Machine Screw
RPM	– Revolutions Per Minute
RT	– Right
SERR	– Serrated
SHCS	– Socket Head Cap Screw
SHSS	– Socket Head Set Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
T	– Tooth or Teeth
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THRD	– Thread
WLDMT	– Weldment

**NOTE:** *This manual replaces **only the Service Parts Chapter** (Chapter 16) of the 329 Operator’s and Service Parts Manual, Form# 903870. This manual includes service parts for the HD329, Industrial Waste Spreader.*

*For operation and maintenance information, for either model spreader, refer to Form# 904850.*

# TABLE OF CONTENTS

Introduction .....	Inside Front Cover
Table of Contents .....	1
Decal Locations .....	2–3
Auger Drive .....	4–5
Expeller & Expeller Drive .....	6–7
Discharge Gate, Pan, Auger Slides & Liners .....	8
Gearbox .....	9
Hydraulics	
<b>(After MS329–SN4320 &amp; HD329–SN8599)</b> .....	10–11
<b>(Before MS329–SN4321 &amp; HD329–SN8600)</b> .....	12
Hitch, Jack & Drive Shields .....	13
Tandem Axles & Wheels	
<b>MS329</b> .....	14
<b>HD329</b> .....	15
Universal Drives (PTO's)	
<b>(After MS329–SN4524 &amp; HD329–SN8611)</b> .....	16–17
<b>(Before MS329–SN4525 &amp; HD329–SN8612)</b> .....	18–19
Components	
Auger .....	20
Jack .....	20
Hydraulic Cylinders .....	21
Accessories	
Hydraulic Brakes .....	22–23
Hydraulic Lid .....	24–25
Splash Guards, Side Rails & Safety Chain .....	26
Numerical Index .....	27–29
Index .....	30
Standard Hardware Torque specifications .....	Inside Back Cover

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