

Form No.  
904781

# 3210/3250

## Rectangular Baler



# SERVICE PARTS MANUAL

**GEHL®** AGRICULTURE

## Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a Decal located on the Front Panel of the Baler, adjacent to the Flywheel.

“Right” and “left” are determined from a position standing behind the unit and facing forward. From this position, the Pickup is on the “right” and the Flywheel and Bale-forming Chamber are on the “left”.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

**NOTE:** *On original tire replacement, company policy prohibits the sale of replacement tires for all Gehl machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon

Nuts for other Screws or Bolts are Grade A.

**NOTE:** *The following abbreviations may used herein:*

ASS'Y	- Assembly
AR	- As Required
CB	- Carriage Bolt
CS	- Cap Screw (Hexagon Head)
FSHCS	- Flat Socket Head Cap Screw
GR	- Grade
HD	- Head or Hardened
HDW	- Hardware
ID	- Inside Diameter
L	- Lock (Washer)
LH	- Left Hand (Thread)
LN	- Lock Nut (Hexagon)
LT	- Left
N	- Nut (Hexagon)
NF	- National Fine
OD	- Outside Diameter
P	- Plain (Washer)
PB	- Plow Bolt
PTO	- Power Take Off
RHMS	- Round Head Machine Screw
RT	- Right
SHSS	- Socket Head Set Screw
SQ	- Square
SQHSS	- Square Head Set Screw
T	- Tooth (Teeth)
TCS	- Thread Cutting Screw
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw

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