

# 3200

## Rectangular Bale Thrower



# SERVICE PARTS MANUAL

**GEHL®** AGRICULTURE

## Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a Decal located on the left front side of the unit.

“Right” and “left” are determined from a position standing behind the unit and facing forward. From this position, the Actuator is mounted on the “left”.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

**NOTE:** - *The following abbreviations may used herein:*

AMP	- Ampere
AR	- As Required
ASS'Y	- Assembly
CB	- Carriage Bolt
CS	- Cap Screw (Hexagon Head)
DEG	- Degree(s)
HD	- Head or Hardened
ID	- Inside Diameter
L	- Lock (Washer)
LN	- Lock Nut (Hexagon)
LT	- Left
N	- Nut (Hexagon)
OD	- Outside Diameter
P	- Plain (Washer)
RHMS	- Round Head Machine Screw
RT	- Right
SQ	- Square
SQHSS	- Square Head Set Screw
TCS	- Thread Cutting Screw
W/	- With

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