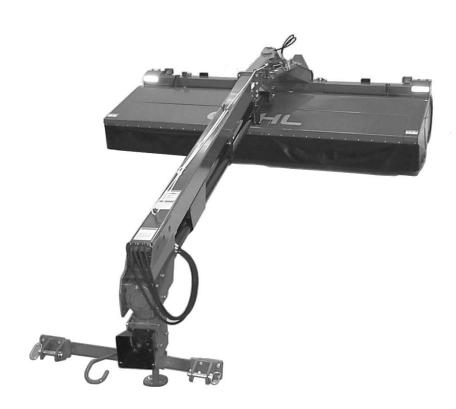
Form No. 908177
Replaces 908128

2415/2418

Disc Mower Conditioners



PARTS MANUAL

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Disc Conditioner model and serial number is on a plate located on the left side of the Main Frame. "Right" and "Left" are determined from a position standing behind the Disc Conditioner.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

A Tear Drop symbol will indicate an application of a "wet" product such as oil, and the number inside the Tear Drop will correspond to the description in the Parts List.

Also, a number inside a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: The following abbreviations may be used herein:

AR - As Required
ASSD - Assembled
ASSY - Assembly
CB - Carriage Bolt
CCW - Counterclockwise

CP – Cotter Pin

CS – Cap Screw (Hexagon Head)

CTR – Center
CW – Clockwise
DEG – Degree
DIA – Diameter

FCS - Flanged Cap Screw FHMS - Flat Head Machine Screw

FL - Flanged

FLN - Flanged Lock Nut (Hexagon) FLS - Flanged Lock Screw (Hexagon)

- Flat Washer FW GA - Gauge - Grade GR HD - Hard or Head HN Hex Nut - Includes **INCL** Joint JT LG - Large - Lock Nut LN LT – Left

LW - Lock Washer
M - Metric
MM/mm - Millimeter
NF - National Fine
PB - Plow Bolt
PTO - Power Take Off

RHMS – Round Head Machine Screw RPM – Revolutions Per Minute

RT – Right SERR – Serrated

SHCS - Socket Head Cap Screw
SHSS - Socket Head Set Screw
SN - Serial Number or Slotted Nut

SQ – Square

T – Tooth or Teeth

TFS - Thread Forming Screw
THMS - Truss Head Machine Screw

THRD — Thread WLDMT — Weldment # — Number

─ Torque Required in foot pounds

- Indicates a Fluid Application

TABLE OF CONTENTS

ntroduction	. Inside Front Cover
Table of Contents	1
Decal Locations	2-7
Congue	8-10
Congue Cylinder	
Cutterbar & Skid Shoes	12-13
Cutterbar & Discs (DC2415)	14-15
Cutterbar (DC2415)	16-17
Cutterbar & Discs (DC2418)	18-19
Cutterbar (DC2418)	20-21
Rollers	22-23
Roller Drive	24-25
Roll Arms	26-27
Gearbox & Driveline Mounting	28
Roll Tension System	29
Trailer Assembly	30-31
Header To Trailer Assembly	32
Axles & Wheels	33
Shields & Covers	
Deflector	36
Curtains	37
Electrical	38-41
Hydraulics	42-43
Gearbox (Swivel Hitch)	44-45
Gearbox (Header)	46-47
Jniversal Drives	48-52
Hydraulic Components	53-55
- Hitchjack	56
Accessories	57-64
Safety Chain	57
Crop Lifter Kit	58
V-Type Blades	58
Sway Chain Kit	58
Tall Skid Shoes	59
Transport Cart	
Truck Hitch	64
Service Kits - Electrical Connectors	
Alphabetical Index	
Numerical Index	
Standard Hardware Torque Specifications	

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