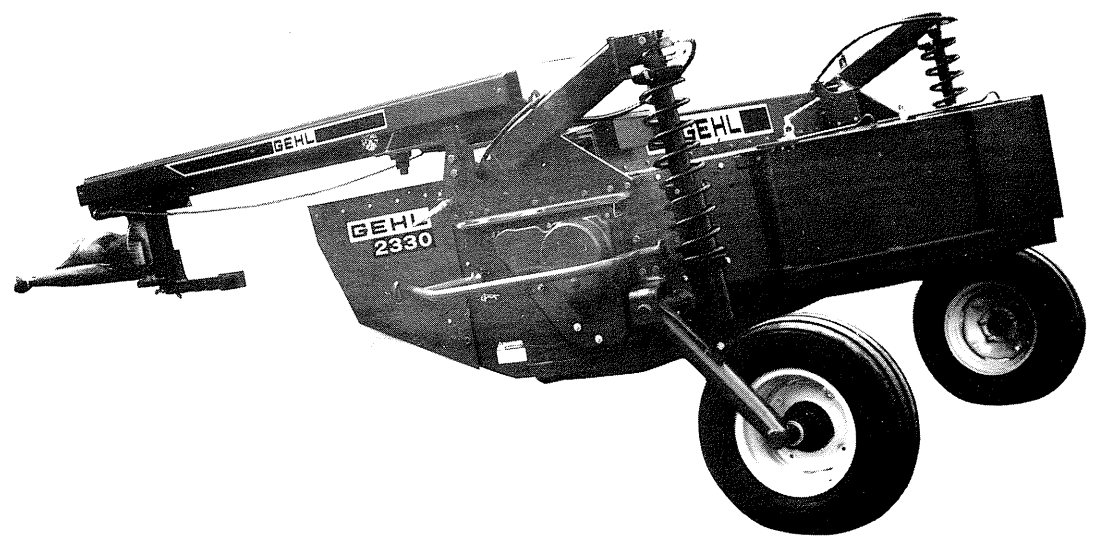


Form No.
904227
Replaces
903559SPM

2330

Disc Mower Conditioner



SERVICE PARTS MANUAL

G E H L [®] **C O M P A N Y**

Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model and serial numbers.

Model and Serial numbers for this unit are on a Decal located on the left side of the Main Frame, near the Drawbar anchor point.

"Right" and "Left" are determined from a position standing behind the machine. From this position, the Drawbar is on the left.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

The hardware listed is for mounting information and is **NOT** included with the replacement part. Refer to the following abbreviations table for fastener descriptions. In the Parts List, if a number precedes the abbreviation, the number represents either quantity required (if other than one per item) or size.

NOTE: *Because the majority of the fasteners and components used on this machine are metric, dimensions or sizes given in the description are in millimeters unless otherwise noted.*

The following abbreviations are used in this Manual:

AR	- As Required
ASSY	- Assembly
CB	- Carriage Bolt
CCW	- Counterclockwise
CS	- Cap Screw (Hexagon Head)
CW	- Clockwise
CYL	- Cylinder
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw (Hexagon)
FRT	- Front
FT-LB	- Foot-Pounds (Torque)
HYD	- Hydraulic
ID	- Inside Diameter
IN-LB	- Inch-Pounds (Torque)
L or LW	- Lock (Washer)
LH	- Left Hand
LT	- Left
MM or mm	- Millimeter
NILN	- Nylon Insert Lock Nut
Nm	- Neuton meter (Torque)
P	- Plain (Washer)
OD	- Outside Diameter
RH	- Right Hand
RT or RGT	- Right
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SN	- Serial Number
STD	- Standard
TFS	- Thread Forming Screw
THD	- Thread
THK	- Thick
UNF	- Unified National Fine (Thread)
W/	- With

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