Form No.
907094
Replaces
906657

2245/2275

Mower Conditioner

PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Mower Conditioner model and serial number is on a plate located on the left side of the Swing Frame at the Steering Post Pivot. “Right” and “Left” are determined from a position standing behind the Mower Conditioner. From this position the Conditioner Roll Timing Adjustment is on the “right”.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number. A Tear Drop symbol will indicate an application of a “wet” product such as oil, and the number inside the Tear Drop will correspond to the description in the Parts List. Also, a number inside of a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*

ASSD	– Assembled
ASSY	– Assembly
CB	– Carriage Bolt
CCW	– Counterclockwise
CN	– Castellated Nut
CP	– Cotter Pin
CS	– Cap Screw (Hexagon Head)
CTR	– Center
CW	– Clockwise
DEG	– Degree
DIA	– Diameter
FCS	– Flanged Cap Screw
FHMS	– Flat Head Machine Screw
FL	– Flanged
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
FW	– Flat Washer
GA	– Gauge
GR	– Grade
HD	– Hard or Head
HN	– Hex Nut
INCL	– Includes
JT	– Joint
LG	– Large
LH	– Left Hand
LW	– Lock Washer
LN	– Lock Nut
LW	– Lock Washer
M	– Metric
MM/mm	– Millimeter
NF	– National Fine
PB	– Plow Bolt
PTO	– Power Take Off
RH	– Right Hand
RPM	– Revolutions Per Minute
RT	– Right
SERR	– Serrated
SHCS	– Socket Head Cap Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
T	– Tooth or Teeth
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THRD	– Thread
WLDMT	– Weldment
#	– Number
	– Torque Required in foot pounds
	– Indicates a Fluid Application

TABLE OF CONTENTS

Introduction . . . . . Inside Front Cover
Table of Contents 1
Decal Locations 2-5
Tongue & Hitchjack 6
Gearbox Pump Assembly & Drawbar 8
Header Frame, Auger Pans & Shoes 10
Auger & Auger Drive 12
Reel Assembly 14
Sickle & Guards 16
Wobble Arm Assembly 18
Hydraulic Motor – Lines – Filter 20
Gearbox & Pulleys 22
Conditioner & Conditioner Drive 24
Trailer Frame Assembly 28
Axles & Wheel Assembly 29
Header Lift Assembly 30
Shields 32
Forming Chamber 34
Component Breakdowns 35–40
- Tongue Swing Cylinder 35
- Header Lift Cylinder 36
- Gear Reduction Assembly 37
- Piston Pump Assembly 38
- High Torque Motor 39
- Gearbox 40

Optional Equipment & Accessories 41
- Center Skid Shoe Kit 41
- Cutterbar Wearplate Kit 41
- Tall Crop Divider Kit 41
- Gauge Wheel Kit 41
- Transport Lighting Kit 42
- Safety Chain Kit 42

Service Kits 43
- Hitch Extension Kit 43

Alphabetical Index 44
Numerical Index 45–48
Attaching Hardware Table 48
Standard Hardware Torque Specifications . . . . . Inside Back Cover

Thanks for your reading.
Please click here to download complete manual instantly.
And can also choose other manuals.

Feel free --->write to me with any questions.
Our service email:
manuals007@hotmail.com