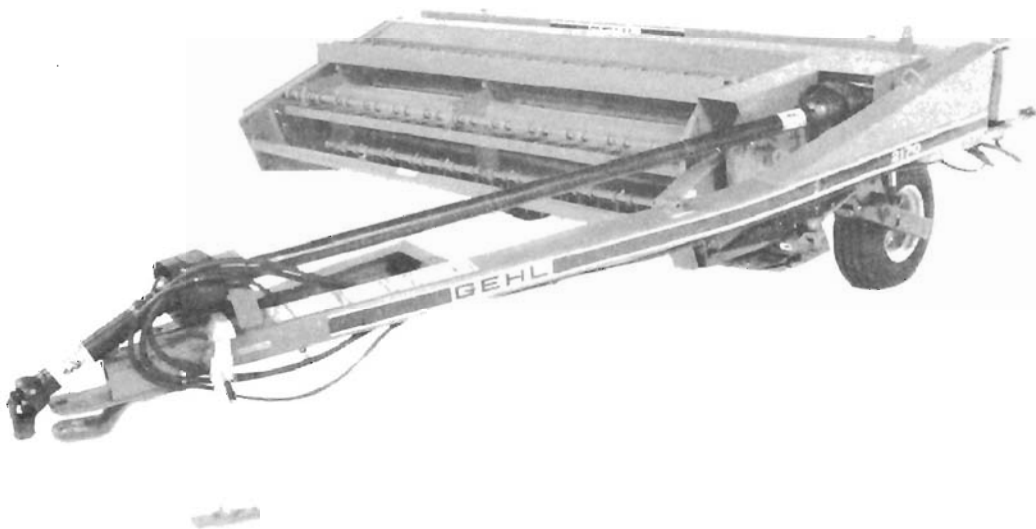


Form No.
906305
Replaces
904986

2140/2170

Mower Conditioners



SERVICE PARTS MANUAL

GEHL[®] COMPANY

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Mower Conditioner model and serial number is on a plate located on the left side of the Swing Frame at the Steering Post Pivot. "Right" and "left" are determined from a position standing behind the Mower Conditioner. From this position, the Drawbar and Positioner are on the "left" side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement. Refer to the abbreviations table, located on this page or on the inside back cover of this manual, for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table on the inside back cover of this manual. Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE:

The following abbreviations are used herein:

AR . . . - As Required
ASSY . . - Assembly
BRG . . - Bearing
CB . . . - Carriage Bolt
CS . . . - Cap Screw (Hexagon Head)
DIA . . . - Diameter
DEG . . - Degree
FCS . . . - Flanged Cap Screw (Hexagon)
FHMS . . - Flat Head Machine Screw
FHSCS . - Flat Head Socket Cap Screw

FLN . . . - Flanged Lock Nut (Hexagon)
FT - Foot or Feet
FLS . . . - Flanged Lock Screw (Hexagon)
GR . . . - Grade
I.D. . . . - Inside Diameter
HVY . . - Heavy
HYD . . - Hydraulic
INCL . . - Includes
INCLD . - Included
INT . . . - Internal
JIC . . . - Joint Industry Conference
JN - Jam Nut
L - Lock (Washer)
LH . . . - Left Hand
LN . . . - Lock Nut (Hexagon)
LT - Left
M - Metric
MM/mm . - Millimeter
N - Nut (Hexagon)
NF - National Fine
NILN . . - Nylon Insert Lock Nut
NPT . . . - National Pipe Thread
NPTF . . - National Pipe Thread Fine
O.D. . . . - Outside Diameter
OH . . . - Oval Head
P - Plain (Washer)
PTO . . . - Power Take Off
RED . . . - Reducer
RH . . . - Right Hand
RHMS . . - Round Head Machine Screw
RHSQNB - Round Head Square Neck Bolt
RPM . . - Revolutions Per Minute
RT - Right
SAE . . . - Society of Automotive Engineers
SBHS . . - Socket Butt Head Screw
SHCS . . - Socket Head Cap Screw
SHSS . . - Socket Head Set Screw
SHSS-SL - Socket Head Set Screw-Self Locking
SN - Serial Number or Slotted Nut
SPKT . . - Sprocket
SQ - Square
SQHSS . - Square Head Set Screw
ST - Street
T - Tooth or Teeth
THMS . . - Truss Head Machine Screw
WDRF . . - Woodruff
WLDMT . - Weldment
WLN . . - Whiz-lock Nut
W/ - With
W/O . . . - Without
WHCS . . - Washer Head Cap Screw
. . . . - Number

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