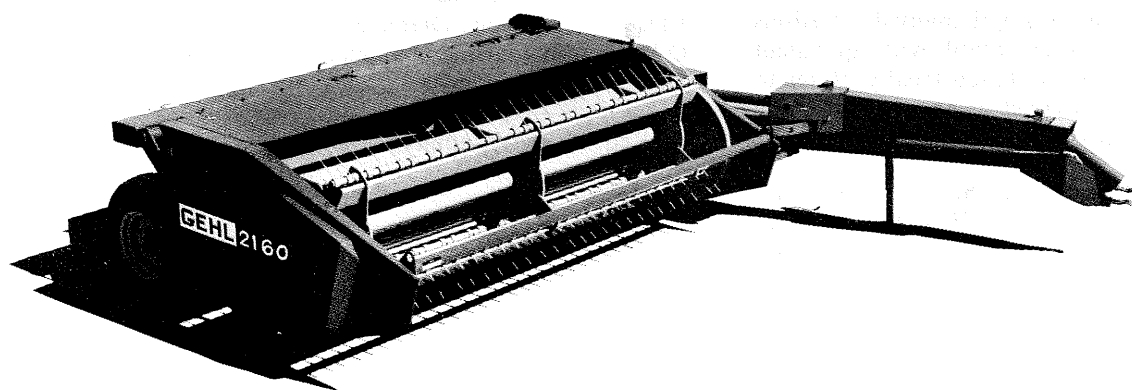


2130/2160 MOWER CONDITIONER



Form No.
903217

GEHL[®] COMPANY

SERVICE PARTS MANUAL

Mr. Dealer:

When ordering service parts, specify the correct part number, full description of the part, quantity required and, the unit model number and serial number.

The model and serial numbers for this unit are on a decal located on the right side of the main frame leg near the left side of the left tire.

“Right” and “Left” are determined from a position standing behind the machine and facing the direction the machine will travel when in use.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, Company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Most hydraulic hoses and tubes are described by their diameters, lengths and terminations. Hydraulic fittings are described by their size, type and terminations.

Hardware listed is for mounting purposes and is **NOT** included when the part is ordered for replacement. Thread-forming screws are also used in numerous places for original assembly but can be replaced by appropriate length, diameter and thread-sized cap screws. Plain cotter pins are described in callouts with many illustrations but should be understood as replaceable with equivalent sized cotter pins which are purchased locally. Refer to the abbreviations table, provided on this page, for the proper descriptions of various parts and fasteners.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

CB	- Carriage Bolt
PB	- Plow Bolt
CS	- Cap Screw (Hexagon Head)
HWHMS	- Hexagon Washer Head Machine Screw
HWHSTS	- Hexagon Washer Head Self-threading Screw
HSHSS	- Hexagon Socket Head Set Screw
HFSS	- Hexagon Flange (Whiz-lock) Screw
HF Whiz	- Hexagon (Flanged) Whiz (Lock) Screw
RHTFS	- Round Head Thread Forming Screw
SHSS	- Socket Head Set Screw
SQHSS	- Square Head Set Screw
THMS	- Truss Head Machine Screw
FSLN	- Flange Serrated (Hexagon) Lock Nut
LN	- Lock Nut
LHFN	- Large Hexagon Flanged (Lock) Nut
JN	- Jam Nut
N	- (Hexagon) Nut
SJN	- Slotted Jam Nut
SN	- Slotted Nut
WN	- Wing Nut
L	- Lock (Washer)
P	- Plain (Washer)
NP	- Narrow Plain (Washer)
in-lb	- inch-pounds
ft-lb	- foot-pounds
m-lb	- meter-pounds
-P -T	- Pitch -Tooth
RPM	- Revolutions per Minute
NF	- National Fine (Thread)
NPTF	- National Pipe Taper Fuel
JIC	- Joint Industrial Council (37° Tapered Threads)
I.D.	- Inside Diameter
O.D.	- Outside Diameter
Dia.	- Diameter
Sq.	- Square
As Req.	- As Required

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