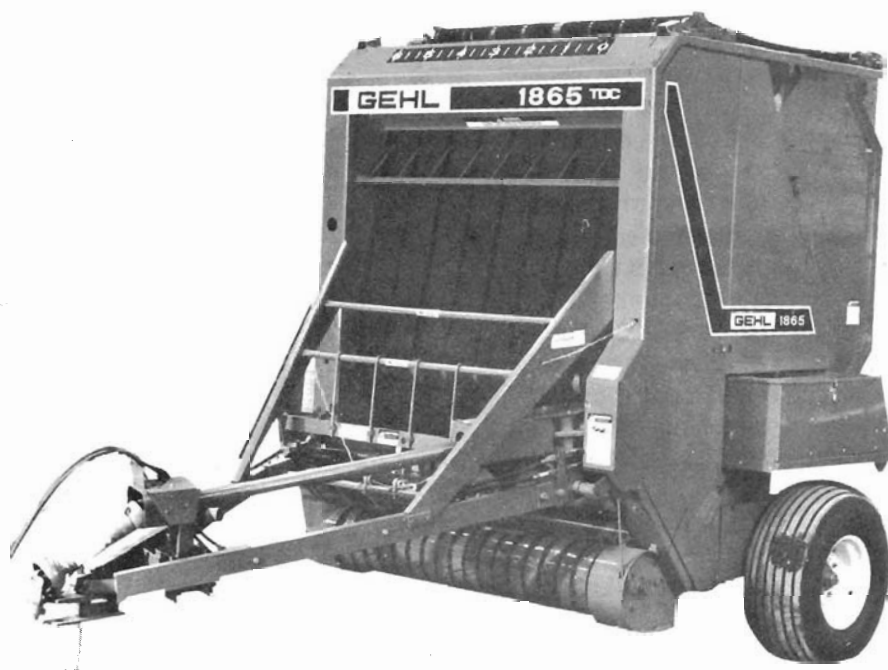


Form No.
904114

1865

Variable Chamber Round Baler



SERVICE PARTS MANUAL

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Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

Numbers for this unit are stamped on a plate located under the Top Channel, near the Center Column of the Left Frame Assembly.

"Right" and "Left" are determined from a position standing behind the unit and facing the direction of travel. From this position, the Universal Drive and Transmission are on the left side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of this unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but **NOT** illustrated, except where a particular routing or special fastening arrangement **MUST** be maintained. The hardware listed is for mounting purposes and is **NOT** included when the part is ordered for replacement. Refer to the abbreviations table for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table, located on the Inside Back Cover. Standard attaching hardware torque values are also provided on the same page.

Unless otherwise specified, all Cap Screws are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

AR	- As Required
ASSY	- Assembly
AWG	- American Wire Gauge
CB	- Carriage Bolt
CN	- Castellated Nut
CS	- Cap Screw (Hexagon Head)
DIA	- Diameter
FHMS	- Flat Head Machine Screw
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw
FT	- Foot or Feet
GA	- Gauge
GR	- Grade
JN	- Jam Nut
L	- Lock (Washer)
LH	- Left Hand
LN	- Lock Nut (Hexagon)
LT	- Left
NF	- National Fine (Thread)
NILN	- Nylon-insert Lock Nut
NPTF	- National Pipe Threaded Fitting
P	- Plain (Washer)
PSI	- Pounds per Square Inch
PTO	- Power Take Off
RH	- Right Hand
RHMS	- Round Head Machine Screw
RHSMS	- Round Head Sheet Metal Screw
RHSQNB	- Round Head Square Neck Bolt
RPM	- Revolutions Per Minute
RT	- Right
SHSS	- Socket Head Set Screw
SHSS-SL	- Socket Head Set Screw-Self-locking (Thread)
SMV	- Slow-moving Vehicle
SN	- Slotted Nut
SQ	- Square
SQHSS	- Square Head Set Screw
STS	- Self-threading Screw (Hexagon Washer Head)
T	- Tooth
THMS	- Truss-Head Machine Screw
VAC	- Vacuum
WLN	- Whiz-lock Nut
W/	- With
W/O	- Without

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Thanks for your reading.

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