

Form No.  
909860  
Revision B

# 1640

## Forage Box



# PARTS MANUAL

**GEHL®** AGRICULTURE

## Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for this unit are on a decal located on the left side of the box frame just forward of the chain reduction drives. “Right” and “left” are determined from a position standing at the rear of the unit and looking toward the direction of travel.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

Also, a number inside a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all cap screws or bolts are Grade 5, cadmium plated; hexagon nuts for Grade 5 screws or bolts are Grade B; hexagon nuts for other screws or bolts are Grade A.

**NOTE:** *The following abbreviations may be used herein:*

A/R	- As Required
ASSD	- Assembled
ASSY	- Assembly
CB	- Carriage Bolt
CCW	- Counterclockwise
CP	- Cotter Pin
CS	- Cap Screw (Hexagon Head)
CTR	- Center
CW	- Clockwise
DEG	- Degree
DIA	- Diameter
FCS	- Flanged Cap Screw
FHMS	- Flat Head Machine Screw
FL	- Flanged
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw (Hexagon)
FW	- Flat Washer
GA	- Gauge
GR	- Grade
HD	- Hard or Head
HN	- Hex Nut
INCL	- Includes
JT	- Joint
LG	- Large
LN	- Lock Nut
LW	- Lock Washer
LT	- Left
M	- Metric
MM/mm	- Millimeter
NF	- National Fine
PB	- Plow Bolt
PTO	- Power Take Off
RHMS	- Round Head Machine Screw
RPM	- Revolutions Per Minute
RT	- Right
SERR	- Serrated
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SN	- Serial Number or Slotted Nut
SQ	- Square
T	- Tooth or Teeth
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
THRD	- Thread
WLDMT	- Weldment
#	- Number
	- Torque required in foot pounds

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# CHAPTER 1

## DECAL LOCATIONS

### GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate illustrations for replacement locations.

**NOTE:** Refer to the SAFETY chapter of the Operator's Manual for the specific information provided on the various safety decals furnished in the decal kits.

To ensure proper selection of the correct replacement decals, compare the various location photographs to your machine before starting to refinish the unit. Then circle each pictured decal (applicable to your machine) while checking off its part number in the listing. After you have verified all the decals needed for replacement, place any unneeded decals aside for disposal.

### NEW DECAL APPLICATION

Surfaces MUST be free from dirt, dust, grease and other foreign material before applying the new decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out decal surface.



## CAUTION

**ALWAYS observe safety precautions on decals. If decals become damaged, or if the unit is repainted, replace the decals. If repainting, BE SURE that ALL decals from the kits that apply to your machine are affixed to your unit.**

### PAINT NOTICE

Use this list to order paint for refinishing:  
906315 One Gal. AG Red  
902872 One Qt. Light Grey  
906316 6 (12 oz. Spray Cans) AG Red  
902874 6 (12 oz. Spray Cans) Light Grey

The decal set number for the 1640 Forage Box is 170506. The set includes the following:

### Ref. Part

No.	No.	Description and Quantity
1	170317	1640 Label (2 Places)
2	094920	Decal - "G" (2 Places)
3	094921	Decal - "E" (2 Places)
4	094922	Decal - "H" (2 Places)
5	094923	Decal - "L" (2 Places)
6	145217	Amber Reflector (6 Places)
7	093444	WARNING - Moving Parts (4 Places)
8	163957	WARNING - Do Not Remove Shields (2 Places)
9	170534	WARNING - Do Not Clean
10	170531	WARNING - Keep Children Away
11	170532	WARNING - Stay Clear of Hydraulic Lines
12	093367	WARNING - Read Operator's Manual
13	093373	WARNING - Before Inspecting
14	170533	Decal - Field Operation
15	145216	Red Reflector (2 Places)
16	170357	Decal - GEHL
17	170520	WARNING - Do Not Operate (3 Places)
18	119661	Decal - GEHL
19	093366	Decal - Manual Location

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