

1620

Forage Box



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for this unit are on a decal located on the front of the unloading unit near the PTO shaft. “Right” and “left” are determined from a position standing at the rear of the unit and looking toward the direction of travel. From this position, the cross conveyor is on the front and discharges from the “left” side.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

Also, a number inside a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all cap screws or bolts are Grade 5, cadmium plated; hexagon nuts for Grade 5 screws or bolts are Grade B; hexagon nuts for other screws or bolts are Grade A.

Safety chain information is provided in the Running Gear parts manual. Please refer to this manual when ordering different size chains.

NOTE: *The following abbreviations may be used herein:*

A/R	- As Required
ASSD	- Assembled
ASSY	- Assembly
CB	- Carriage Bolt
CCW	- Counterclockwise
CP	- Cotter Pin
CS	- Cap Screw (Hexagon Head)
CTR	- Center
CW	- Clockwise
DEG	- Degree
DIA	- Diameter
FCS	- Flanged Cap Screw
FHMS	- Flat Head Machine Screw
FL	- Flanged
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw (Hexagon)
FW	- Flat Washer
GA	- Gauge
GR	- Grade
HD	- Hard or Head
HN	- Hex Nut
INCL	- Includes
JT	- Joint
LG	- Large
LN	- Lock Nut
LW	- Lock Washer
LT	- Left
M	- Metric
MM/mm	- Millimeter
NF	- National Fine
PB	- Plow Bolt
PTO	- Power Take Off
RHMS	- Round Head Machine Screw
RPM	- Revolutions Per Minute
RT	- Right
SERR	- Serrated
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SN	- Serial Number or Slotted Nut
SQ	- Square
T	- Tooth or Teeth
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
THRD	- Thread
WLDMT	- Weldment
#	- Number
	- Torque required in foot pounds

TABLE OF CONTENTS

Introduction	Inside Front Cover
Decal Locations	2-5
Beaters & Main Apron Drive	6-7
Cross Apron & Drive	8-9
Shields, Beater Clutch Belt Drive	10-11
Cross Conveyor Clutch - Belt Drive	12-13
Gearboxes	14-15
Box Components	16-17
Housing Components	18
Lights	19
Tie Down Kit	20
PTO Parts	21
Optional 12" Extension	22
Alphabetical Index	23
Numerical Index	24-26
Notes	27-28
Standard Hardware Torque Specifications	Inside Back Cover

DECAL LOCATIONS

GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate illustrations for replacement locations.

NOTE: Refer to the *SAFETY* chapter of the *Operator's Manual* for the specific information provided on all of the various safety decals furnished in the decal kits.

To ensure proper selection of the correct replacement decals, compare all of the various closeup location photographs to your machine before starting to refinish the unit. Then circle each pictured decal applicable to your machine while checking off its part number in the listing. After you have verified all the decals needed for replacement, place any unneeded decals aside for disposal.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out decal surface.



CAUTION

ALWAYS observe safety precautions shown on decals. If decals become damaged, or if the unit is repainted, replace the decals. If repainting, **BE SURE** that **ALL** decals from kits that apply to your machine are affixed to your unit.

The decal set number for the 1620 Forage Box is 170505. The set includes the following:

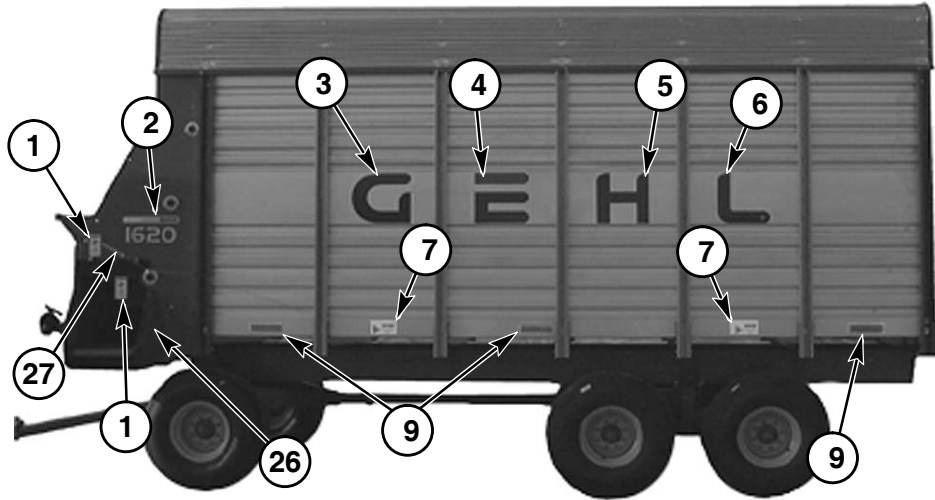
Ref. Part

No.	No.	Description & Quantity
1	- 091050	DANGER - Stay Clear (3 Places)
2	- 170316	1620 Label (2 Places)
3	- 094920	Decal - "G" (2 Places)
4	- 094921	Decal - "E" (2 Places)
5	- 094922	Decal - "H" (2 Places)
6	- 094923	Decal - "L" (2 Places)
7	- 093444	WARNING - Moving Parts (4 Places)
8	- 163957	WARNING - Do Not Remove (3 Places)
9	- 145217	Amber Reflector (7 Places)
10	- 093653	DANGER - Rotating Driveline
11	- 170527	Emergency Stop
12	- 170526	WARNING - To Prevent Serious Injury
13	- 170525	Push This Panel
14	- 170531	WARNING - Keep Children Away
15	- 093202	DANGER - Stay Clear of Power Lines
16	- 143007	DANGER - Shield Missing
17	- 093373	WARNING - Before Inspecting
18	- 093367	WARNING - Read Operator's Manual
19	- 170523	Decal - Disengage
20	- 170521	Decal - Engage
21	- 170530	Decal - Clean Out
22	- 170524	Decal - Beater Engage/Disengage
23	- 091444	DANGER - Rotating Driveline
24	- 094914	Decal - GEHL
25	- 119661	Decal - GEHL
26	- 145216	Red Reflector (3 Places) w/ conveyor ext.
27	- 119548	Decal - Pull to Stop (2 Places)
28	- 170529	DANGER - Never Enter
29	- 170528	Decal - Entering Forage Box
30	- 170520	WARNING - Do Not Operate (4 Places)
31	- 093020	Decal - Grease
32	- 170542	Decal - Shear Bolt
33	- 093366	Decal - Manual Stored Here

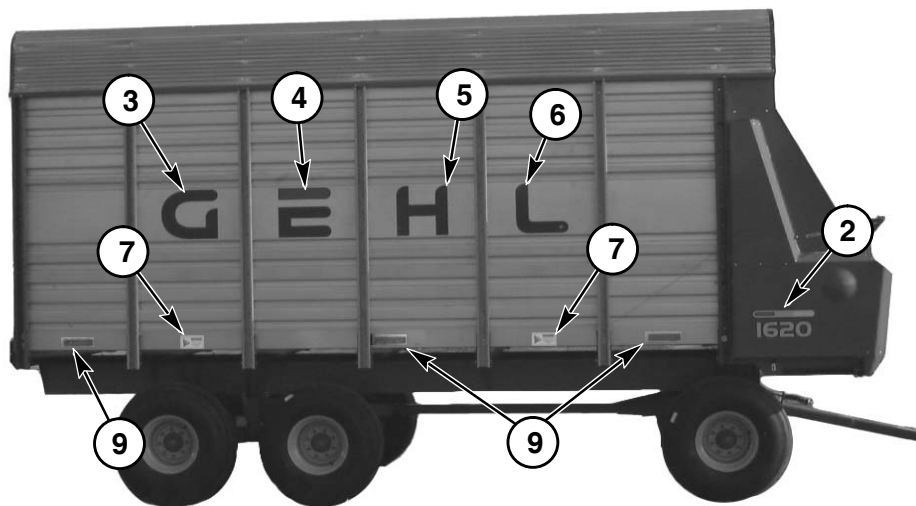
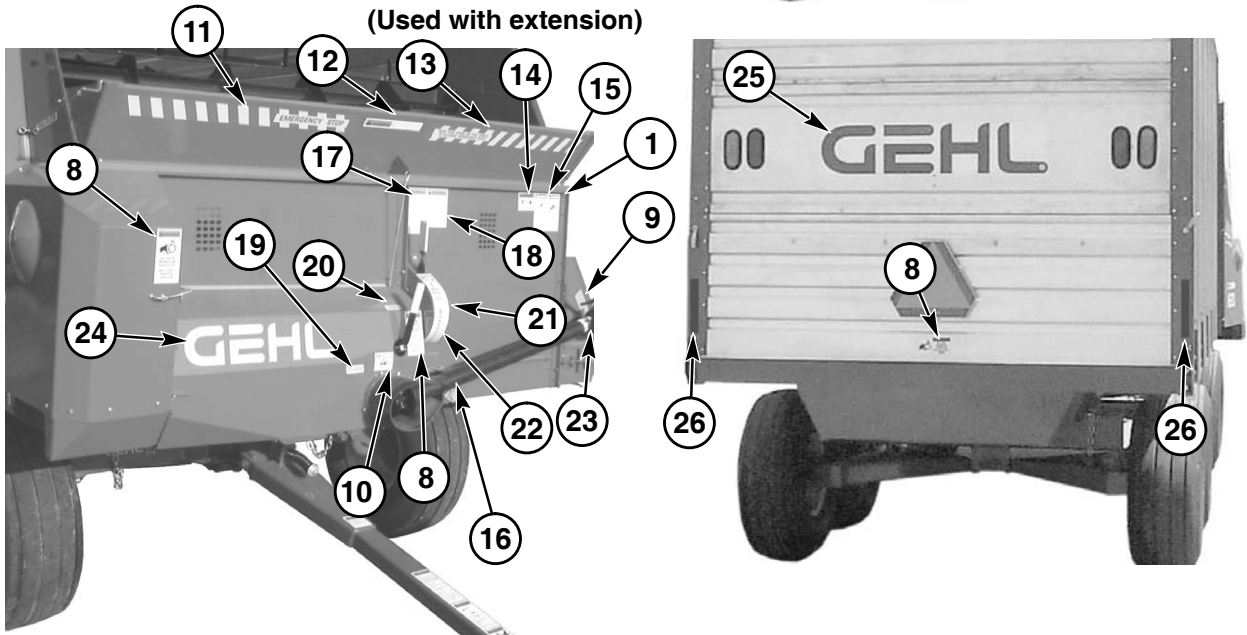
PAINT NOTICE

Use this list to order paint for refinishing:

906315	One Gal. AG Red
902872	One Qt. Light Grey
906316	6 (12 oz. Spray Cans) AG Red
902874	6 (12 oz. Spray Cans) Light Grey



(Used with extension)



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