

Form No.
908006
Replaces
904577

1470

Variable Chamber Round Baler



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number are located under the Top Channel, near the Center Column of the Left Frame Assembly. “Right” and “Left” are determined from a position standing at the rear of the unit facing the direction of travel.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

A Tear Drop symbol will indicate an application of a “wet” product such as oil, and the number inside the Tear Drop will correspond to the description in the Parts List.

Also, a number inside of a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*



AR	– As Required
ASSD	– Assembled
ASSY	– Assembly
CB	– Carriage Bolt
CP	– Cotter Pin
CS	– Cap Screw (Hexagon Head)
CTR	– Center
DEG	– Degree
DIA	– Diameter
FCS	– Flanged Cap Screw
FHMS	– Flat Head Machine Screw
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
FW	– Flat Washer
GA	– Gauge
GR	– Grade
HD	– Hard or Head
HN	– Hex Nut
INCL	– Includes
IT-LW	– Internal Tooth (Lock Washer)
LT	– Left
LN	– Lock Nut
LW	– Lock Washer
JN	– Jam Nut
M	– Metric
MM/mm	– Millimeter
NF	– National Fine
NILN	– Nylon Insert Lock Nut
PB	– Plow Bolt
PTO	– Power Take Off
RHMS	– Round Head Machine Screw
RPM	– Revolutions Per Minute
RT	– Right
SERR	– Serrated
SHCS	– Socket Head Cap Screw
SHSS	– Socket Head Set Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
T	– Tooth or Teeth
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THRD	– Thread
WLDMT	– Weldment
#	– Number
()	– (Quantity Used Here)
	– Torque Required in foot pounds
	– Indicates a Fluid Application

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