

1400/1800

Quick Wrap



SERVICE PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model number and serial number.

The QW1400 and QW1800 model and serial numbers are on the Left Panel Assembly below the Drive Assembly. "Right" and "left" are determined from a position standing behind the unit and facing the direction of travel. From this position, the Drive Chains are on the "left" side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Standard attaching hardware torque values are also provided on the inside back cover.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number. A number in parentheses such as (4), will indicate a quantity of how many times that Reference Number is used at the location shown. A Tear Drop symbol will indicate an application of a "wet" product such as oil, grease or anti-seize compound and the number inside the Tear Drop will correspond to the description in the Parts List. Also, a number inside of a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers or are shown in phantom are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*



ASSD	– Assembled
ASSM'D	– Assembled
ASSY	– Assembly
BRG	– Bearing
CB	– Carriage Bolt
CCW	– Counterclockwise
CEN	– Center
CONV	– Conveyor
CP	– Cotter Pin or Cone Point
CS	– Cap Screw (Hexagon Head)
EXT	– Extension
HHC	– Hex Head Cap
HWHTC	– Hex Washer Head Thread Cutting
HYD	– Hydraulic
I.D.	– Inside Diameter
IMPL	– Implement
INCL	– Includes
JN	– Jam Nut
L	– Lock (Washer)
LG	– Large
LH	– Left Hand
LN	– Lock Nut (Hexagon)
LT	– Left
MM/mm	– Millimeter
MS	– Machine Screw
N	– Nut (Hexagon)
NF	– National Fine
NPT	– National Pipe Thread
P	– Plain (Washer)
RGT	– Right
RHMS	– Round Head Machine Screw
RHSMS	– Round Head Sheet Metal Screw
RT	– Right
SHSS	– Socket Head Set Screw
T	– Tooth or Teeth
TCS	– Thread Cutting Screw
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
UNF	– Universal National Fine
UPP	– Upper
W/	– With
WHT	– White
WN	– Wing Nut
#	– Number
()	– (Quantity Used This Location)
	– Torque Required in foot pounds
	– Indicates a Fluid Application

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