

Form No.
906075
Replaces
904498

1310

Fixed Chamber Round Baler



SERVICE PARTS MANUAL

GEHL[®] COMPANY

INTRODUCTION

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number for this unit is on a plate located on the right side of the Main Frame, above the Pickup. "Right" and "left" are determined from a position standing behind the Round Baler. From this position, the Pickup Lift is on the "right" side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered unit.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement. Refer to the abbreviations table, located on this page or on the inside back cover of this manual, for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table on the inside back cover of this manual. Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *On original Tire replacement, Company policy prohibits the sale of replacement tires on all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. All replacement tires MUST be purchased locally.*

NOTE: *The following abbreviations may be used herein:*

ADJ	- Adjust or Adjustment
ALT	- Alternate
AR	- As Required
ASSY	- Assembly
BRG	- Bearing
CB	- Carriage Bolt
CS	- Cap Screw (Hexagon Head)
DIA	- Diameter
DEG	- Degree
FHMS	- Flat Head Machine Screw

FHSCS	- Flat Head Socket Cap Screw
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw
FRT	- Front
FT	- Foot or Feet
GA	- Gauge
GR	- Grade
I.D.	- Inside Diameter
HD	- Hard
HTB	- Hex Tap Bolt
JN	- Jam Nut
L	- Lock (Washer)
L.H.	- Left Hand
LN	- Lock Nut (Hexagon)
LT	- Left
MTG	- Mounting
MM/mm	- Millimeter
N	- Nut (Hexagon)
NF	- National Fine
NILN	- Nylon Insert Lock Nut
O.D.	- Outside Diameter
P	- Plain (Washer)
PB	- Plow Bolt
PTO	- Power Take Off
RGT	- Right
RH	- Right Hand
RHMS	- Round Head Machine Screw
RHSQNB	- Round Head Square Neck Bolt
RPM	- Revolutions Per Minute
RT	- Right
SHSS	- Socket Head Set Screw
SHSS-SS	- Socket Head Set Screw-Self Locking
SPL	- Special
SN	- Serial Number or Slotted Nut
SPKT	- Sprocket
SQ	- Square
SQHSS	- Square Head Set Screw
T	- Tooth or Teeth
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
UNIV	- Universal
W/	- With
WDRF	- Woodruff
WLDMT	- Weldment
WLN	- Whiz-lock Nut
WLS	- Whiz-lock Screw
WN	- Wing Nut
W/O	- Without

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