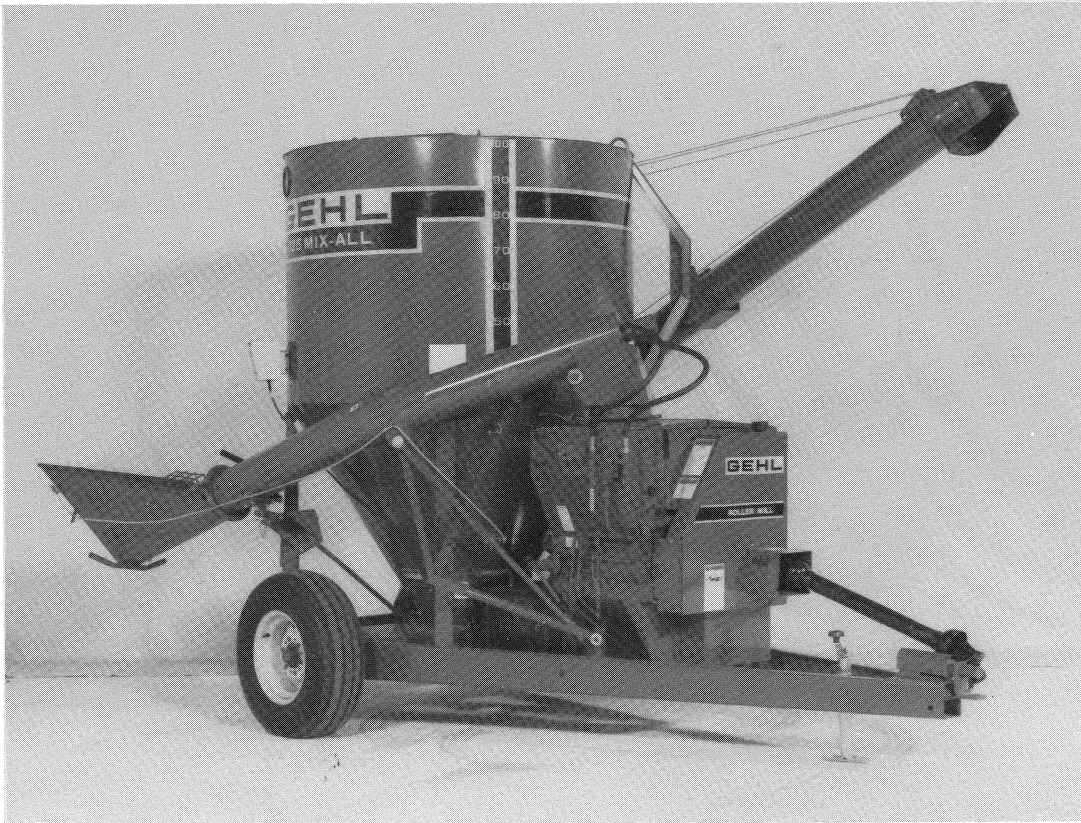


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Roller Mill



SERVICE PARTS MANUAL

GEHL[®] COMPANY

Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model and serial numbers. The Roller Mill model and serial numbers are located on the Frame member in the rear at the base of the Tank.

"Right" and "Left" are determined from a position standing behind the Roller Mill. From this position, the Concentrate Hopper is on the "left" side and the Feeder Attachment is on the "right" side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original Tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is described with the Wheel Set to aid in selecting proper replacement tires. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but usually NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained.

The hardware listed is for mounting information and is NOT included with the replacement part. Refer to the following abbreviations table for fastener descriptions. In the Parts List, if a number precedes the abbreviation, the number represents either quantity required (if other than one per item) or size.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

The following abbreviations are used in this Manual:

AR	- As Required
ASS'D	- Assembled
ASS'Y	- Assembly
AUX	- Auxilairy

AWG	- American Wire Gauge
BRKT	- Bracket
CB	- Carriage Bolt
CONN	- Connector
CS	- Cap Screw (Hexagon Head)
CYL	- Cylinder
EXT	- Extension
FLN	- Flanged Lock Nut (Hexagon)
FR	- Feed Roll
FRT	- Front
FT	- Foot or Feed
FT-LB	- Foot-pounds (Torque)
GF	- Gravity Feeder
GR	- Grade
HD	- Head or Hardened or Heavy Duty
HHM	- Hexagon Head Machine
HTB	- Hexagon Thread Bolt
ID	- Inside Diameter
IN-LB	- Inch-pounds (Torque)
JN	- Jam Nut
L	- Lock (Washer)
LN	- Lock Nut (Hexagon)
LT.	- Left
N	- Nut (Hexagon)
NF	- National Fine (Thread)
NILN	- Nylon Insert Lock Nut
NPT	- National Pipe Thread (Fitting)
O.D.	- Outside Diameter
P	- Plain (Washer)
PTO	- Power Take Off
RHMS	- Round Head Machine Screw
RPM	- Revolutions per Minute
RT.	- Right
SAF	- Swinging Auger Feeder
SAF/FR	- Swinging Auger Feeder/Feed Roll
SHSS	- Socket Head Set Screw
SL	- Self Locking (Thread)
SMV	- Slow Moving Vehicle
SN	- Serial Number or Slotted Nut
SQ	- Square
T	- Tooth or Teeth
TFS	- Thread-forming Screw
THMS	- Truss Head Machine Screw
TRANS	- Transmission
W/	- With
W/SQ	- With Square
WN	- Wing Nut

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