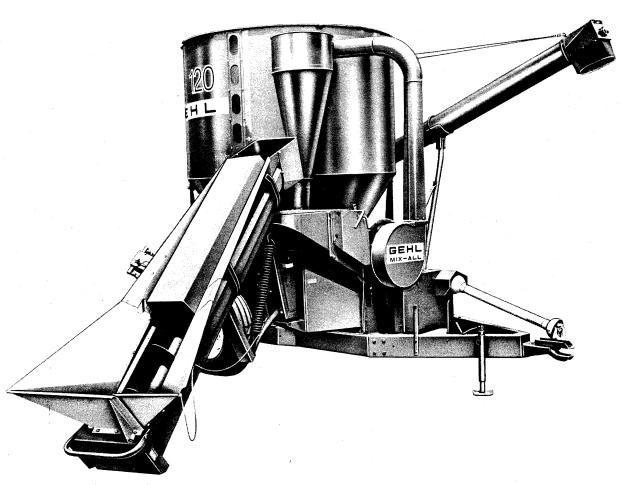
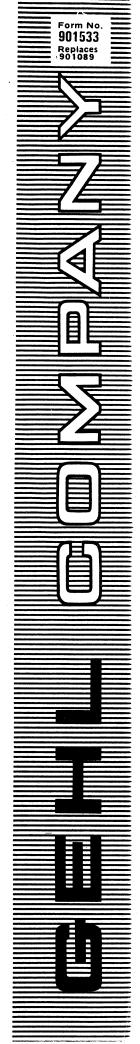
120 Mixer 170 Mixer



Service Parts Manual



Mr. Dealer:

Give complete information when ordering service parts. Always give complete part numbers and also complete part description. The model number and serial number should always be given. Numbers for the Mixer are stamped on a plate located on the Rear Frame Member below the Concentrate Hopper. Hammer Mill numbers are located on the Left Frame Sheet. Hay Feeder numbers are located on the Roller Cover and Swinging Auger Feeder numbers are located on the right side of the Pivot Frame.

"Right" and "Left" are determined from a position standing at the rear of the Mixer and looking toward the Drawbar Hitch. The Mill Feeder is on the "right" side and the Mixer Unloading Conveyor on the "left" side.

NOTE: You will find common hardware such as nuts, bolts, etc. listed but not illustrated in parts lists in this manual. Hardware listed with the particular part is for mounting purposes and is not included when the part is ordered for replacement.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part without incurring the obligation to install such changes on any unit previously delivered.

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Parts lists in this manual contain various abbreviations. Below is an explanation of these abbreviations.

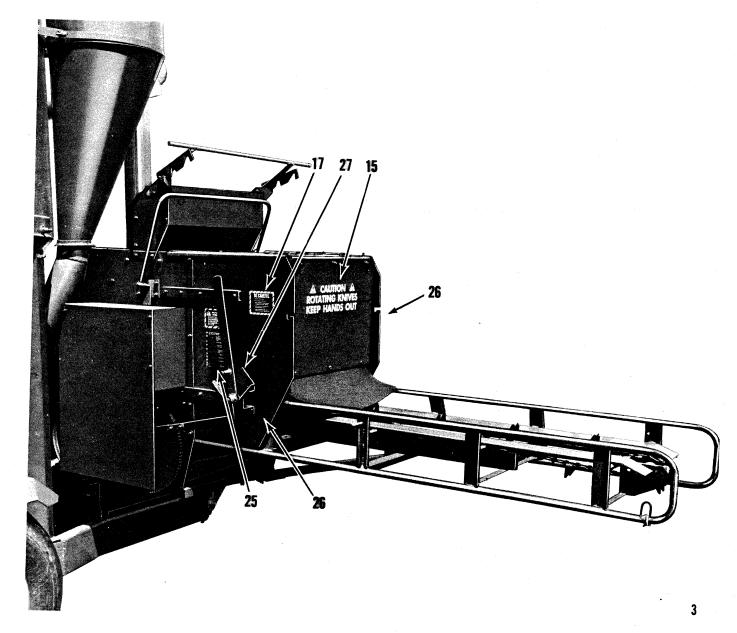
HN -	Hexagon Nut	ILW -	Internal Tooth Lock Washer
	Hexagon Jam Nut	ELW -	External Tooth Lock Washer
HLN -	Hexagon Lock Nut		
SN -	Slotted Nut	L.H	Left-Hand Thread
	Castellated Nut	NF -	National Fine Thread
	Wing Nut	S-L -	Self-Locking
		DPT -	Double Pitch Tooth
PW -	Plain Washer		· · · · · · · · · · · · · · · · · · ·
LW -	Lock Washer		

Decal locations are shown to assist in application of new decals in the event of damage to the decal or refinishing of the machine. Check below for their locations.

Surfaces must be free from dirt, dust, grease and other foreign material before applying decals. To apply decals, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface in respective position. Peel other portion of the backing paper off slowly and apply decal.

The Decal Set Number for 120MX is 600158. The set includes the following Decals:

1	-	047974	Fast, Slow	16		053369	Gehl (5 x 46) - (Two Places)
2	-	041070	High, Low	17	-	053354	Be Careful - (Two Places)
3	-	053370	Direction Arrow	18	-	042614	Do Not Operate Below Horizontal -
4	-	053456	Gehl Mix-All				Raise Flap
5	-	053351	Universal Drive Instructions	19	-	053359	Grease Arrow
6	-	042298	Lubricate Every 5 Hours	20	-	053366	Do Not Remove
7	-	050263	Shear Bolts	21	-	041066	6, 7, 8, 9, 10 - (Two Places)
8	-	053374	Be Careful and Chain Instructions			041067	1, 2, 3, 4, 5 - (Two Places)
9	-	049062	Gehl - 21"	22	-	041073	Weights and Measurements (without
10	-	041069	Important				Electronic Scale)
11	-	041065	Important - Keep Belts Tight	23	-	053514	Caution
12	-	053461	Clutch Pin Instructions	24	-	053513	Remove Before Operating
13	-	049262	Adjust Chain	25	٠.	052134	Instructions
14	-	049453	120 (Two Places)	26	-	053890	Caution
15	-	050202	Caution	27	-	052162	
					-		Caution High - Neutral - Low



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