

Form No.
904337

1040

Forage Harvester



SERVICE PARTS MANUAL

GEHL[®] COMPANY

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for this unit are on a plate located on the right side of the Main Frame adjacent to the Cylinder Shaft Bearing.

"Right" and "Left" are determined from a position standing behind the unit and facing the direction of travel. From this position, the Cylinder is on the "right" side and the Toolbox is on the "left" side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement. Refer to the abbreviations table, located on this page or on the inside back cover of this manual, for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table on the inside back cover of this manual. Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations are used herein:*

AMP	- Ampere
ASS'D (ASSM'D)	- Assembled
ASSY	- Assembly
BRG	- Bearing
CB	- Carriage Bolt
CS	- Cap Screw (Hexagon Head)
CP	- Cup Point
DEG.	- Degree
DPDT	- Double-pole Double-throw
EXT	- External
FHSCS	- Flat Head Socket (Head) Cap Screw
FLN	- Flanged Lock Nut (Hexagon)
FT	- Foot or Feet
GR	- Grade
HD	- Heavy Duty
HEX	- Hexagon
HYD	- Hydraulic
IT	- Internal Tooth
JN	- Jam Nut (Hexagon)
L	- Lock (Washer)
LN	- Lock Nut (Hexagon)
LT	- Left
MOM	- Momentary
N	- Nut (Hexagon)
NILN	- Nylon-insert Lock Nut (Hexagon)
NF	- National Fine (Thread)
P	- Plain (Washer)
PB	- Plow Bolt
PL	- Plated
RT	- Right
RHMS	- Round Head Machine Screw
RHSQNB	- Round Head Square Neck Bolt
RT	- Right
SHC	- Socket Head Cap
SHSS	- Socket Head Set Screw
SL	- Self-locking
T	- Tooth or Teeth
TFS	- Thread-forming Screw
THMS	- Truss Head Machine Screw
TRS	- Thread-rolling Screw
UNIV	- Universal
W/	- With
WN	- Wing Nut

TABLE OF CONTENTS

	Page
Introduction	Inside Front Cover
Table Of Contents	1
Decal Locations	2-3
Universal Drive	4
Main Frame, Lower Rear Roller & Service Stands	5
Attachment Drive Load Sensor & Attachment Supports	6-7
Shifter Transmission & Controls	8-9
Bevel Gearbox, Electric Clutch & Drive Connections	10-11
Feed Roll Drive Chaincase	12-13
Cylinder & Cutting Mechanism	14-15
Blower & Main Drive	16-17
Blower (Main Drive) Belt & Idler	18
Feed Rolls & Drives	19
Feed Roll Stationary & Supporting Parts	20-21
Guards, Shields & Covers	22-23
Deflector, Mast, Extension, Cap & Controls	24-25
Knife Sharpener & Hydraulics	26-27
Knife Sharpener Supports	28
Shifter Transmission Components	29
Bevel Gearbox Components	30
Control Box Assembly & Harnesses	31
Control Box Components	32-33
Tractor Mounted Components	34
Accessories	35
1-Ft Vertical Extension 804629	35
Numerical Index	36-38
Standard Hardware Torque Specifications	Inside Back Cover
Attaching Hardware Table	Inside Back Cover

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