

MIX-ALL[®]

100

Form No.
903477
Replaces
903210



SERVICE PARTS MANUAL

GEHL[®] COMPANY

Mr. Dealer:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Mixer Model and Serial numbers are on a decal located on the Frame member in the rear at the base of the Tank. The Swinging Auger Feeder (as applicable) Model and Serial numbers are also on a decal attached to the unit.

“Right” and “Left” are determined from a position standing behind the Mixer. From this position the Feeder Attachment is on the right.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but **NOT** illustrated, except where a particular routing or special fastening arrangement **MUST** be maintained. The hardware listed is for mounting purposes and is **NOT** included when the part is ordered for replacement. Refer to the abbreviations table for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table, located on the Inside Back Cover. Standard attaching hardware torque values are also provided on the same page.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

CB	- Carriage Bolt
HTB	- Hexagon Tap Bolt
CS	- Cap Screw (Hexagon Head)
FHMS	- Flat Head Machine Screw
HSH	- Hexagon Socket Head (Screw)
RHMS	- Round Head Machine Screw
SHSS	- Socket Head Set Screw
SQHSS	- Square Head Set Screw
STS	- Self-threading Screw
TCS	- Thread-cutting Screw
TFS	- Thread-forming Screw (Hexagon Head)
THMS	- Truss-head Machine Screw
FLN	- Flanged Lock Nut (Hexagon)
JN	- Jam Nut (Hexagon)
LN	- Lock Nut (Hexagon)
N	- Nut (Hexagon)
NILN	- Nylon-insert Lock Nut
SN	- Slotted Nut
WN	- Wing Nut
L	- Lock (Washer)
P	- Plain (Washer)
GF	- Gravity Feeder
FR	- Feed Roll
SAF	- Swinging Auger Feeder
SAF/FR	- Swinging Auger Feeder/ Feed Roll
DIA	- Diameter
ID	- Inside Diameter
OD	- Outside Diameter
MPT	- Male Pipe Tap
NPT	- National Pipe Thread
NF	- National Fine (Thread)
UNC	- Unified National Coarse (Thread)
PTO	- Power Take Off
RPM	- Revolutions Per Minute
SL	- Self-locking (Thread)
SMV	- Slow-moving Vehicle
SQ	- Square
T	- Tooth or Teeth
AR	- As Required
RGT	- Right
LT	- Left
DEG	- Degree
AUX	- Auxiliary
BRKT	- Bracket
MTG	- Mounting
STR	- Straight

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Our service email:

manuals007@hotmail.com