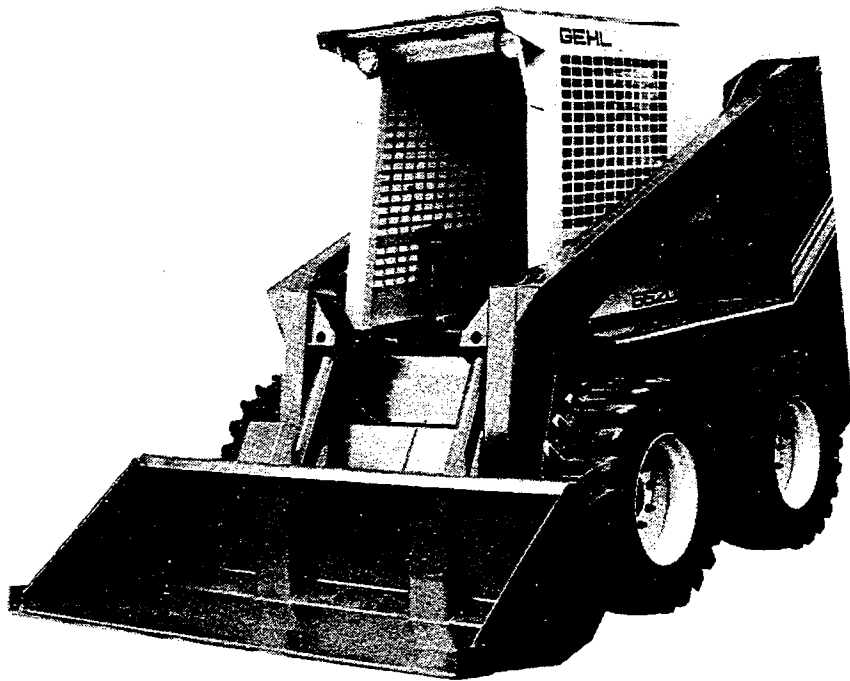


Form No.
904513
Replaces
903697

6620

Skid Loader



SERVICE PARTS MANUAL

GEHL[®]

Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model and serial numbers. Model and serial numbers for this unit are on a Decal located inside the Right Chassis Riser, between the Lift Arm and Lift Cylinder.

"Right" and "Left" are determined from a position sitting on the Seat and facing forward. From this position, the Propulsion Control T-bar is on the left and the Lift/Tilt Control T-bar is on the right.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original Tire replacement, company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained.

The hardware listed is for mounting information and is NOT included with the replacement part. Refer to the following abbreviations table for fastener descriptions. In the Parts List, if a number precedes the abbreviation, the number represents either quantity required (if other than one per item) or size.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

The following abbreviations are used in this Manual:

ALT	- Alternator
AMP	- Ampere
AR	- As Required
ASSY	- Assembly
ASM'D	- Assembled
AUX	- Auxiliary
CS	- Cap Screw (Hexagon Head)
CYL	- Cylinder
DEG	- Degree
DIA	- Diameter

DUR	- Durometer
ENG	- Engine
FRT	- Front
FT-LB	- Foot-pounds (torque)
GR	- Grade
HD	- Hard or Heavy Duty
HEX	- Hexagon shaped
HHSdT	- Hex Head Self-drilling Thread screw
HYD	- Hydraulic
ID	- Inside Diameter
IGN	- Ignition
IN-LB	- Inch-pounds (torque)
JIC	- Joint Industry Conference (Stds)
JN	- Jam Nut
L or LW	- Lock (Washer)
LH	- Left Hand
LN	- Lock Nut (Hexagon)
LT	- Left
MM or mm	- Millimeter
MTG	- Mounting
N	- Nut (Hexagon)
NF	- See UNF
NILN	- Nylon Insert Lock Nut
Nm	- Neuton meter
NPT	- National Pipe Thread
P	- Plain (Washer)
OD	- Outside Diameter
OPT	- Optional
RH	- Right Hand
RHMS	- Round Head Machine Screw
ROPS	- Roll-over Protective Structure
RT or RGT	- Right
SHCS	- Socket Head Cap Screw
SMV	- Slow-moving Vehicle
SN	- Serial Number or Slotted Nut
SOC	- Socket
SQHSS	- Square Head Set Screw
STD	- Standard
STR	- Straight (thread)
T	- Tooth or Teeth
TFS	- Thread Forming Screw
TCS	- Thread Cutting Screw
THD	- Thread
THMS	- Truss Head Machine Screw
UNF	- Unified National Fine (Thread)
W/	- With

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become(s) damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: Refer to the *SAFETY Chapter in the Operator's Manual for the specific information provided on all of the various Safety Decals furnished in the Decal Kit(s).*

To ensure proper selection for correct replacement decal(s), compare all of the various closeup location photographs to your machine **BEFORE** starting to refinish the unit. Then, circle each pictured decal (applicable to your machine) while checking-off its part number in the listing. After you have verified all of the decal needed for replacement, set aside unneeded decals for disposal.

PAINT NOTICE

For refinishing, order paint from this list:

901225	One Gallon Blaze
902872	One Quart Gray
902873	One Quart Black
610239	6 (12oz Spray Cans) Blaze
902874	6 (12oz Spray Cans) Gray Paint
902875	6 (12oz Spray Cans) Black Paint



CAUTION

ALWAYS read and abide by the Safety Rules and Information shown on Decals. If Decal(s) become(s) damaged, unreadable or if the unit is repainted, the Decal(s) **MUST** be replaced. If repainting, **MAKE SURE ALL** Decals which apply to your machine are properly affixed to your unit in their proper locations.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth-out the decal surface. To apply a die-cut Decal, first remove the backing paper. Then, properly orient and position the Decal onto the clean mounting surface. After the Decal is firmly applied and smooth pressed-down, remove the front covering paper.

The Decal Set Number for the SL6620 is 079938. The Set includes the following:

Ref. No.	Part No.	Description & Quantity	Ref. No.	Part No.	Description & Quantity
1	056859	Decal - Coolant Mixture	19	073152	CAUTION - Carry Load Low
2	067493	Red Reflector Strip (2 Places)	20	073153	CAUTION - Electrical Ground
3	072148	DANGER - Avoid Electrical Contact	21	073173	CAUTION - Mechanical Lift Cylinder Lock
4	072776	DANGER - Rotating Component	22	073391	CAUTION - Keep Operator's Manual Here
5	072794	Decal - Hydraulic Oil	23	074433	WARNING - Keep Feet Inside
6	072797	Decal - Diesel Fuel	24	076445	WARNING - Jump-starting Loader
7	072798	Decal - Coolant Under Pressure	25	079353	6620 (2 Places)
8	072853	Decal - Lift/Tilt Lever	26	079354	Right Rear Stripe
9	072854	Decal - Traction Lever	27	079355	Left Rear Stripe
10	072935	Decal - Face "A" Instrument Panel	28	079356	Right Front Stripe
11	073030	GEHL - ROPS Front	29	079357	Left Front Stripe
12	073031	GEHL - ROPS Sides (2 Places)	30	079358	Decal - Overhead Guard (ROPS) Rating
13	073075	Decal - Slow-Fast (Turtle-Rabbit) Symbol	31	079359	Decal - Face "C" Instrument Panel
14	073076	Decal - Brake Symbol	32	079360	Decal - Face "B" Instrument Panel
15	073081	GEHL - Grill	33	079361	CAUTION - Fasten Seat Belt
16	073086	CAUTION - General Safety Precautions	34	079362	Decal - Hydraulic Oil Level
17	073150	CAUTION - Check Overhead Guard Safety Pin for Engagement	35	079363	CAUTION - Operating Capacities
18	073151	CAUTION - Carry Load Low	36	079485	CAUTION - Check Lock Pin Engagement
			37	079486	WARNING - Disc Brake Function
			38	079487	Decal - Maintenance Schedule
			39	079720	CAUTION - Read Operator's Manual
			40	080677	Decal - Engine Fuel
			41	080678	Decal - Hydraulic Oil
			42	088790	Decal - Aux. Hydraulics
			43	088791	Decal - Glow Plug Operation

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Our service email:

manuals007@hotmail.com