

**SL5640E**  
(SN 511701 and Up)

**SL5640E (EU)**  
(SN 511501 and Up)

**SL6640E**  
(SN 608301 and Up)

**SL6640E (EU)**  
(SN 608101 and Up)

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Skid-Steer Loader



**GEHL**®

Form No.  
917341

Revision C  
06/10

**PARTS MANUAL**

## Introduction

For your safety and continued proper operation, use only genuine GEHL® service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number decal for this unit is located on the left chassis upright. “Right” and “Left” are determined from a position sitting on the seat and facing forward.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

**NOTE:** Purchase equivalent, quality tires for your loader. Contact your dealer for replacement tire information.

**NOTE:** Replacement batteries are not provided by the GEHL Company. For battery specifications see “Electrical-Chassis” chapter. **ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.**

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover. **If a part requires lubrication or a nonstandard torque value, it will be specified behind the part number description in parenthesis.**

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

Dimensions are in inches unless otherwise specified.

**NOTE:** The following abbreviations and symbols may be used herein:

A	.....	Ampere
AR	.....	As Required
ASSY	.....	ASSY
AUX	.....	Auxiliary
CCA	.....	Cold Cranking Amperage
CYL	.....	Cylinder
DH	.....	Dual Hand
DJS	.....	Dual Joystick
FL	.....	Flare
FOPS	.....	Falling Object Protective Structure
GA	.....	Gauge
HEX	.....	Hexagon
H/F	.....	Hand/Foot
HF	.....	High-Flow
HYD	.....	Hydraulic
JIC	.....	Joint Industrial Council
kW	.....	Kilowatt
LBS	.....	Pounds
M	.....	Meter
MM (mm)	.....	Millimeter
NA	.....	Naturally Aspirated
N/A	.....	Not Applicable
NEG	.....	Negative
N•m	.....	Newton meter
NO	.....	Number
NPT	.....	National Pipe Thread
PN	.....	Part Number
POS	.....	Positive
PSI	.....	Pounds per Square Inch
QTY	.....	Quantity
REF	.....	Reference
REQ'D	.....	Required
ROPS	.....	Roll Over Protective Structure
RPM	.....	Revolutions Per Minute
SAE	.....	Society of Automotive Engineers
SN	.....	Serial Number
SQ	.....	Square
ST	.....	Straight
TB	.....	T-Bar
TB/JS	.....	T-Bar/Joystick
TURBO	.....	Turbocharger
V	.....	Volt

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