

SL4640 & (EU)
SL4640E & (EU)
SL4840 & (EU)
SL4840E & (EU)
SL5640 & (EU)
SL5640E & (EU)
SL6640 & (EU)
SL6640E & (EU)

GEHL®

Form No.
917000

Revision J
09/09

Skid-Steer Loaders



PARTS MANUAL

Introduction

For your safety and continued proper operation, use only genuine GEHL service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number decal for this unit is located on the left chassis upright. “Right” and “left” are determined from a position sitting on the seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *Purchase equivalent-quality tires for your loader. Contact your dealer for replacement tire information.*

NOTE: *Replacement batteries are not provided by the GEHL Company. For battery specifications see “Electrical - Chassis” chapter. ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover. **If a part requires lubrication or a nonstandard torque value, it will be specified behind the part number description in parenthesis.**

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

Dimensions are in inches unless otherwise specified.

NOTE: *The following abbreviations and symbols may be used herein:*

AMP	Ampere
AR	As Required
ASSY	Assembly
AUX	Auxiliary
CCA	Cold Cranking Amperage
CYL	Cylinder
DJS	Dual Joystick
FRT	Front
FL	Flare
GA	Gauge
HEX	Hexagon
HF	High Flow
HYD	Hydraulics
JIC	Joint Industrial Council
JS	Joystick
kW	Kilowatt
LBS	Pounds
LT	Left
M (m)	Meter
MM (mm)	Millimeter
NA	Naturally-Aspirated
N/A	Not Applicable
NEG	Negative
NILN	Nylon Insert Lock Nut
N•m	Newton Meter
NO	Number
NPT	National Pipe Thread
OPER	Operator
POS	Positive
PSI	Pounds per Square Inch
QTY	Quantity
REF	Reference
REQ'D	Required
ROPS	Roll Over Protective Structure
RPM	Revolutions Per Minute
RT	Right
SAE	Society of Automotive Engineers
SN	Serial Number
SQ	Square
ST	Straight
TURBO	Turbocharged
V	Volt

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