

GEHL®

Form No.
904984

SL3515/3615

Skid Loader



SERVICE PARTS MANUAL

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model number and serial number.

The Skid Loader model and serial number for this unit is on a decal located inside the Right Chassis Riser, between the Lift Arm and Lift Cylinder. "Right" and "left" are determined from a position sitting on the Seat and facing forward. From this position, the Propulsion Control T-bar is on the "left" and the Lift/Tilt Control T-bar is on the "right".

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement. Refer to the abbreviations table, located on this page or on the inside back cover of this manual, for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table on the inside back cover of this manual.

Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. **ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.**

NOTE:

The following abbreviations are used herein:

ALT	- Alternator
ASSY	- Assembly
BAT	- Battery
CB	- Carriage Bolt

CCA	- Cold Cranking Amps
CS	- Cap Screw (Hexagon Head)
CYL	- Cylinder
DEG	- Degree
DIA	- Diameter
FLN	- Flanged Lock Nut (Hexagon)
FLS	- Flanged Lock Screw (Hexagon)
FOPS	- Falling Object Protective Structure
HDW	- Hardware
HE	- Heavy
HYD	- Hydraulic
I.D.	- Inside Diameter
INCL	- Includes
IND	- Industry or Indicator
JIC	- Joint Industry Conference
JN	- Jam Nut
L	- Lock (Washer)
LH	- Left Hand
LS	- Lock Screw
LT	- Left
M	- Metric
MTG	- Mounting
N	- Nut (Hexagon)
NF	- National Fine
NILN	- Nylon Insert Lock Nut
NPT	- National Pipe Thread
OUT	- Outer
P	- Plain (Washer)
PSI	- Pounds Per Square Inch
RAD	- Radiator
RED	- Reducer
REF	- Reference
RH	- Right Hand
RHMS	- Round Head Machine Screw
ROPS	- Roll-over Protective Structure
RT	- Right
SHCS	- Socket Head Cap Screw
SQ	- Square
SN	- Serial Number or Slotted Nut
SQ	- Square
SQHSS	- Square Head Set Screw
STR	- Straight
SUPP	- Support
T	- Tooth or Teeth
TCS	- Thread Cutting Screw
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
THD	- Thread
W/	- With
WHTF	- Washer Head Thread Forming Screw
WLS	- Whiz Lock Screw

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