

R220

R220 (EU)

R220 X-Series

GEHL®

Form No.
50950171

Revision A
03/14

Skid-Steer Loader



PARTS MANUAL

Introduction

For your safety and continued proper operation, use only genuine GEHL® service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number decal for this unit is located on the left chassis upright. “Right” and “Left” are determined from a position sitting on the seat and facing forward.

Manitou Americas reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: Purchase equivalent, quality tires for your loader. Contact your dealer for replacement tire information.

NOTE: Replacement batteries are not provided by the GEHL Company. For battery specifications see “Electrical-Chassis” chapter. **ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.**

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover. **If a part requires lubrication or a nonstandard torque value, it will be specified behind the part number description in parenthesis.**

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

Dimensions are in inches unless otherwise specified.

NOTE: The following abbreviations and symbols may be used herein:

A	Ampere
AR	As Required
ASSY	ASSY
AUX	Auxiliary
CCA	Cold Cranking Amperage
CYL	Cylinder
DH	Dual Hand
DJS	Dual Joystick
FL	Flare
FOPS	Falling Object Protective Structure
GA	Gauge
HEX	Hexagon
H/F	Hand/Foot
HF	High-Flow
HYD	Hydraulic
JIC	Joint Industrial Council
kW	Kilowatt
LBS	Pounds
M	Meter
MM (mm)	Millimeter
NA	Naturally Aspirated
N/A	Not Applicable
NEG	Negative
N•m	Newton meter
NO	Number
NPT	National Pipe Thread
NSS	Not Sold Separately
PN	Part Number
POS	Positive
PSI	Pounds per Square Inch
QTY	Quantity
REF	Reference
REQ'D	Required
ROPS	Roll Over Protective Structure
RPM	Revolutions Per Minute
SAE	Society of Automotive Engineers
SN	Serial Number
SQ	Square
ST	Straight
TB	T-Bar
TB/JS	T-Bar/Joystick
TURBO	Turbocharger
V	Volt

TABLE OF CONTENTS

DESCRIPTION	PAGE
-------------	------

SECTION A: MAIN LOADER COMPONENT

Chassis (includes HVAC, Heater-Only and Power-A-Tach®)	1
Grille and Engine Cover	19
ROPS/FOPS Structure/Interior (includes Non-HVAC, Heater-Only and HVAC)	23
Restraint Bar	31
Seat and Seat Belt Options	33
Lift Arm	41
Attachment Bracket (includes Power-A-Tach®)	43
Wheel Drives	47
Engine	49
Air Cleaner/Exhaust	55
Radiator/Cooler	59
Hydrostatic System with Drive Motors	61
Hydraulics - Chassis (with Auxiliary Hydraulics and Hydraglide™)	69
Hydraulics - Lift Arm	93
Controls - Wheel Drives - Lift/Tilt	97
Controls - Engine	109
Electrical - Chassis (includes Hydraglide™)	111
Electrical - ROPS/FOPS	117
Electrical - Lights	123
Electrical - Engine	125
Electrical - Control	129
Electrical - 14-Pin Auxiliary Connector	131
Four-Point Lift	133
Sound Suppression	135
Brake Release	147
Tires	149
Decals	152

SECTION B: HYDRAULIC COMPONENTS and HEATER/HVAC HOUSINGS

Lift Cylinder	163
Tilt Cylinder	165
Drive Motors with Parking Brake	167
Tandem Pumps	171
Gear Pumps - Single and Double	179
Self-Leveling Valve	183
Solenoid Valves - Lift and Tilt	185
Solenoid Valves - Brake, Joystick Supply and Brake Release	187
Main Control Valves	189
Hydraglide™ Ride Control Manifold Valve	193
Condensor, Heater Housing and HVAC Housing Assembly	195
Foot Valve	197

(continued on next page)

TABLE OF CONTENTS

DESCRIPTION	PAGE
-------------	------

SECTION C: FILTER LISTING, KITS AND ACCESSORIES

Filter Listing, Analysis Kits and Other Available Accessories	198
50850001 Counterweight Kit	199
50352739 Auxiliary Coupler Service Kits	199
811496 Warning Lamp Kit	200
811488 Rearview Mirror Kit	201
811489 AM/FM Radio Kit	202
3-Point Restraint - 2" Seat Belt 810426 and 3" Seat Belt 810427	203
50850344 Backup Alarm Kit for T-Bar Controls	204
805855 Engine Block Heater Kit	205
50850284 Cab Door Kit	206
811487 Side Window Kit	208
Seat Belt Kits - 2" 810424 and 3" 810425	209
Seat Kits - Suspension 810422 and Standard 810423	209
810946 Universal Radio Kit	210
50850341 Dual Flasher Kit	211
50850116 Impact-Resistant Front Door Kit	212
50850328 Four-Point Lift Kit	213
811486 Backup Alarm Kit for Dual Joystick and Hand/Foot	214
50850357 Rear Wiper Kit	215
50850374 Power-A-Tach Kit	216
50450384 Completing Kit for all Power-A-Tach Kits	218
50850396 Cab Heater Kit	219
50850475 Electric Attachment Control Kit	222
50850457 Single-Point Lift Kit	223
50850556 Pre-Cleaner Kit (Non-DPF Models)	224
50850572 (EU & X-Series) Backup Alarm Kit	225

SECTION D: SCHEMATICS

Electrical Schematic - HVAC	227
Electrical Schematic - Heater/Defroster	228
Electrical Schematic - 14-Pin Connector	229
Hydrostatic/Hydraulic Schematic - Hand/Foot	230
Hydrostatic/Hydraulic Schematic - Dual Joystick	231
Hydrostatic/Hydraulic Schematic - T-Bar	232
Hydrostatic/Hydraulic Schematic - Dual Hand	233
Electrical Schematic - Engine	234
Electrical Schematic - Chassis	236
Electrical Schematic - ROPS	238
Numerical Index	240
O-Ring Table, Coupling & Adapter Torque Table	255
Torque Specifications Table	Inside Back Cover

SECTION A: MAIN LOADER COMPONENTS

Chassis (includes HVAC, Heater-Only and Power-A-Tach®)	1
Grille and Engine Cover	19
ROPS/FOPS Structure/Interior (includes Non-HVAC, Heater-Only and HVAC)	23
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Lift Arm	41
Attachment Bracket (includes Power-A-Tach®)	43
Wheel Drives	47
Engine	49
Air Cleaner/Exhaust	55
Radiator/Cooler	59
Hydrostatic System with Drive Motors	61
Hydraulics - Chassis (with Auxiliary Hydraulics and Hydraglide™)	69
Hydraulics - Lift Arm	93
Controls - Wheel Drives - Lift/Tilt	97
Controls - Engine	109
Electrical - Chassis (includes Hydraglide™)	111
Electrical - ROPS/FOPS	117
Electrical - Lights	123
Electrical - Engine	125
Electrical - Control	129
Electrical - 14-Pin Auxiliary Connector	131
Four-Point Lift	133
Sound Suppression	135
Brake Release	147
Tires	149
Decals	152

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