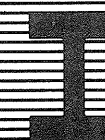
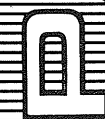


SKID-STEER LOADER 3000 SERIES

HL 3000



Service Parts Manual



HL3000 — INTRODUCTION

Mr. Dealer:

All service parts should be obtained from or ordered through your Gehl Loader dealer. Give complete information when ordering service parts. The model number and serial number should always be given. Numbers for the HL3000 appear on a plate near the rear of the machine, on the inside of the right rear overhead guard mounting.

“Right” and “Left” are determined from a position sitting on the seat and looking forward. From this position, the Throttle Lever is on the Right.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part without incurring the obligation to install such changes on any unit previously delivered.

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Parts lists in this manual contain various abbreviations. Below is an explanation of these abbreviations.

HN - Hexagon Nut
HJN - Hexagon Jam Nut
HLN - Hexagon Lock Nut
SN - Slotted Nut
CN - Castellated Nut
WN - Wing Nut

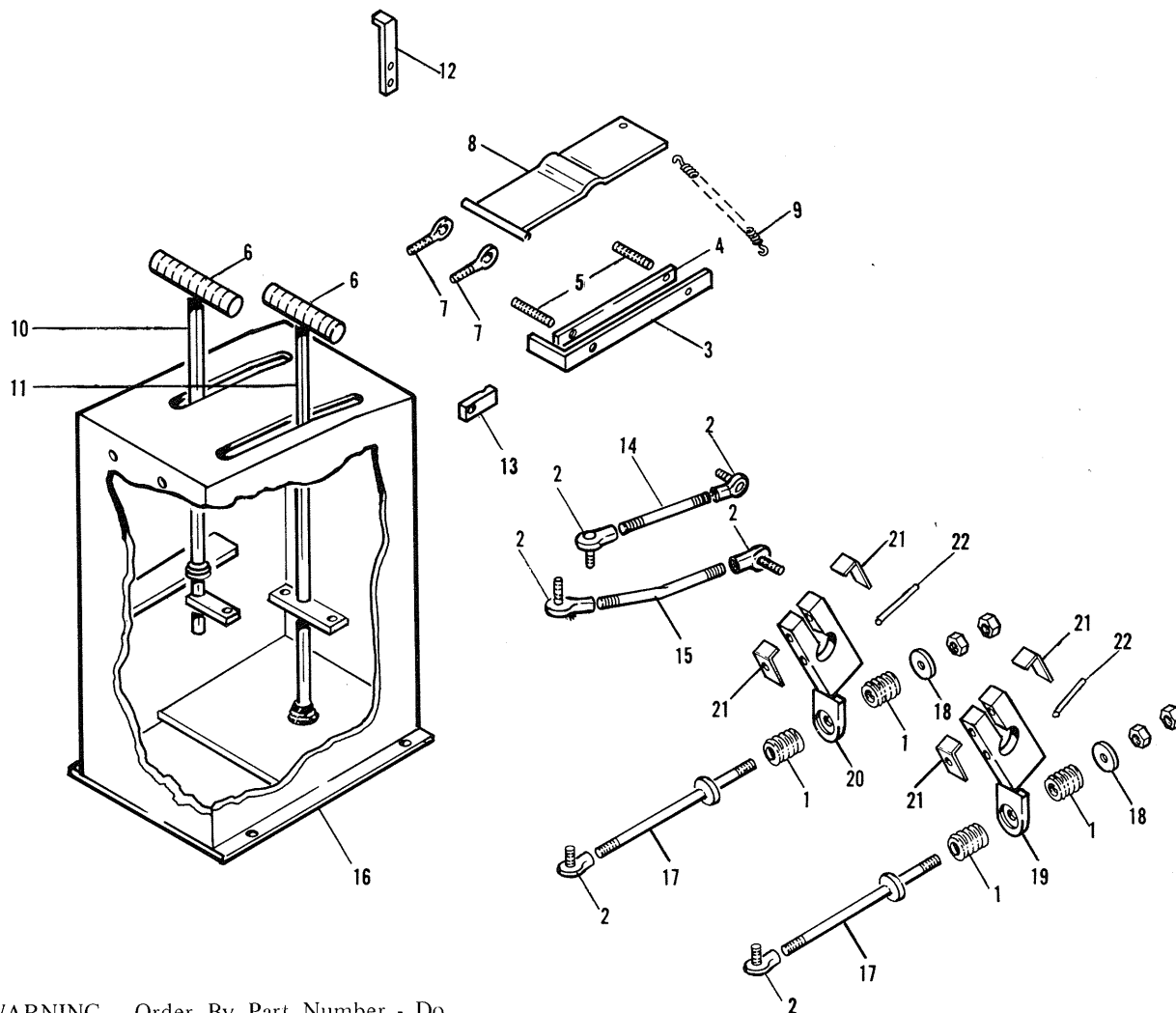
PW - Plain Washer
LW - Lock Washer
ILW - Internal Tooth Lock Washer
ELW - External Tooth Lock Washer

L.H. - Left Hand Thread
NF - National Fine Thread
S-L - Self-Locking
DPT - Double Pitch Tooth

IMPORTANT HARDWARE NOTICE

All Bolts called out in Parts Lists are Grade 5 Cadmium Plated, unless otherwise specified.

Hexagon Lock Nuts for Grade 5 Bolts are Grade “B”. Hexagon Nuts for other Bolts are Grade “A”, unless otherwise specified.



WARNING - Order By Part Number - Do
Not Use Illustration Reference Numbers

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	047710	Compression Spring	4	14	603127	Tilt Rod	1
2	600270	Rod End - 5/16 HD.	6		(2) 5/16 HN 653008		
	(6) 5/16 HLN 650583 - (2) 5/16 HN 653008			15	603128	Lift Rod	1
3	600433	Friction Bar - Mounted	1		(2) 5/16 HN 653008		
	650448	Hex.Hd.Cap Screw 1/4 x 3/4	1	16	603129	Control Console	1
	650449	Hex.Hd.Cap Screw 1/4 x 2-1/2 ..	1	17	603130	Drive Control Rod	2
	(1) 1/2 HN 653018 - (1) 1/4 PW 654002				(2) 5/16 HN 653008		
	(2) 1/4 LW 654022			18	603132	Thrust Washer	2
4	600434	Friction Bar - Loose	1		(2) 5/16 HLN 650583		
5	600435	Spring	2	19	603319	Lever - L.H. Control	1
6	600441	Handle Grip	4		650535	Hex.Hd.Cap Screw 3/8 x 2-1/4 ..	1
7	602290	Eye Bolt	2		(1) 3/8 HN 653010		
	(2) 5/16 HN 653007 - (2) 5/16 HLN 653073			20	603320	Lever - R.H. Control	1
	(2) 5/16 PW 654004				650535	Hex.Hd.Cap Screw 3/8 x 2-1/4 ..	1
8	602291	Control Lock Plate	1		(1) 3/8 HN 653010		
9	602293	Spring	2	21	603321	Bracket - Pin Retainer	4
10	603123	Hydraulic Lever	1	22	603323	Spiral Pin - 1/4 x 1-1/4	2
11	603124	Drive Lever	1		650535	Hex.Hd.Cap Screw 3/8 x 2-1/4 ..	2
12	603125	Choke Lever	1		(2) 3/8 HN 653010		
	650835	Hex.Hd.Cap Screw 1/4 x 1	1				
	(1) 1/4 HLN 653071 - (2) 1/2 PW 654009						
13	603126	Choke Retainer Tab	1				
	650835	Hex.Hd.Cap Screw 1/4 x 1	1				
	(1) 1/4 HLN 653071 - (2) 1/4 PW 654002						

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

Thanks for your reading.

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Feel free ---> write to me with any questions.

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