

HL 2600 LOADER



SERVICE PARTS MANUAL

Form No.
903010
Replaces
901990

GEHL[®] COMPANY

Mr. Dealer:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number should always be given. Numbers for this unit are stamped on a plate located on the right side of the Cross Brace.

“Right” and “Left” are determined from a position sitting on the Seat and looking forward. From this position, the Ignition starter Switch is on the right. “Front” is the leading side and “Rear” is the trailing side when the unit is traveling forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, Company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. **ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.**

NOTE: Common hardware, such as nuts, cap screws, etc. are listed in the parts list but **NOT** illustrated. Hardware listed, is for mounting purposes and **NOT** included when the part is ordered for replacement. For the part numbers of common hardware, refer to the attaching hardware table located inside the back cover.

Standard hardware torques appear in a chart at the end of the manual.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

CB	- Carriage Bolt
HHCS	- Hexagon Head Cap Screw
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SQHSS	- Square Head Set Screw
STHMS	- Slotted Truss Head Machine Screw
HWHSTS	- Hexagon Washer Head Self-threading Screw
FHSCS	- Flat Head Socket Cap Screw
HSFHCS	- Hexagon Socket Flat Head Cap Screw
STS	- Self-threading Screw
HN	- Hexagon Nut
HJN	- Hexagon Jam Nut
HLN	- Hexagon Lock Nut
SN	- Slotted Nut
WN	- Wing Nut
PW	- Plain Washer
LW	- Lock Washer
HLW	- Hexagon Lock Washer
HSP	- Hexagon Socket Pipe Plug
SQHPP	- Square Head Pipe Plug
L.H.	- Left-Hand
R.H.	- Right-Hand
NF	- National Fine (Thread)
SF	- Self-Fastening
Sq	- Square
T	- Tooth

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Our service email:

manuals007@hotmail.com