

Form No.  
901213  
Replaces  
620394

# HL 2500 LOADER



Service Parts Manual

GEHL COMPANY

## Mr. Dealer:

Give complete information when ordering service parts. Always give complete part number and also complete part description. The model number and serial number should always be given. Numbers for the HL2500 are stamped on a plate located on Left side of the Upper Frame Cross Member. LT3030 numbers are located on the Right Drawbar Member.

“Right” and “Left” are determined from a position sitting on the Seat and looking forward. From this position, the Ignition Starter Switch is on the right. “Front” is the leading side and “Rear” is the trailing side when the unit is traveling forward.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part without incurring the obligation to install such changes on any unit previously delivered.

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Parts lists in this manual contain various abbreviations. Below is an explanation of these abbreviations.

- HN - Hexagon Nut
- HJN - Hexagon Jam Nut
- HLN - Hexagon Lock Nut
- SN - Slotted Nut
- CN - Castellated Nut
- WN - Wing Nut
  
- PW - Plain Washer
- LW - Lock Washer
- ILW - Internal Tooth Lock Washer
- ELW - External Tooth Lock Washer
  
- L.H. - Left-Hand Thread
- NF - National Fine Thread
- S-L - Self-Locking
- DPT - Double Pitch Tooth

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