

Form No.
918025

AL20DX Series II Articulated Compact Utility Loader



PARTS MANUAL

GEHL® CONSTRUCTION

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number. For your safety and continued proper operation, use only genuine GEHL service parts.

The model and serial number for this unit are on a tag located on a panel behind the right front wheel.

“Right” and “left” are determined from a position sitting on the seat and facing forward. From this position, the rearward propulsion control foot pedal is on the “left” and the forward propulsion control foot pedal is on the “right”.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, reference numbers may have additional information following the reference number.

Unless otherwise specified, all cap screws or bolts are Grade 5, cadmium or zinc plated; hexagon nuts for Grade 5 screws or bolts are Grade B; hexagon nuts for other screws or bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*

CP	– Cotter Pin
CS	– Cap Screw (Hexagon Head)
FHCS	– Flat Head Cap Screw
HCS	– Hex Head Cap Screw
HN	– Hex Nut
LN	– Lock Nut
LT	– Left
M	– Metric
MM/mm	– Millimeter
RT	– Right

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