

6625

Skid Loader

Form No.
907286

SN 7605 and Later
Equipped with Perkins 204-30 Engine



SERVICE PARTS MANUAL

GEHL[®]

Introduction

All parts should be obtained from or ordered through your GEHL Dealer. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a decal located inside the right chassis riser, between the lift arm and lift cylinder. "Right" and "Left" are determined from a position sitting on the seat and facing forward.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

NOTE: *Replacement batteries are not provided by the GEHL Company. For battery specifications, refer to the pages titled "Battery & Engine Electrical Wiring." ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

Dimensions are in inches unless otherwise specified.

All cap screws or bolts are grade 5, cadmium or zinc plated; hexagon nuts for grade 5 screws or bolts are grade B; hexagon nuts for other screws or bolts are grade A, unless otherwise specified.

Refer to the Operator's Manual for additional information regarding GEHL attachments and accessories.

NOTE: *The following abbreviations may be used herein:*

AR.	As Required
ALT	Alternate
ASSD	Assembled
ASSY	Assembly
CB.	Carriage Bolt
CS	Cap Screw
FHSCS	Flat Head Slotted Counter Sunk
HFLS	Hex Flange Serrated
HWHTC.	Hex Washer Head Thread Cut
HYD.	Hydraulic
ID	Inside Diameter
INCL	Included
JN	Jam Nut
L.	Lock Washer
LH.	Left Hand
LN.	Lock Nut
N.	Nut (Hex Head)
NF	National Fine (Thread)
NILN	Nylon Insert Lock Nut
P.	Plain Washer
PKG.	Package
REF	Reference
RHMS.	Round Head Machine Screw
SHCS	Socket Head Cap Screw
SHSS	Socket Head Set Screw
SUPT	Support
TFS	Thread Forming Screw
THD.	Thread
THMS.	Truss Head Machine Screw
UNF	Unified National Coarse

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DECAL LOCATIONS

GENERAL INFORMATION



ALWAYS follow safety precautions on decals. Replace decals if they become damaged or if the unit is repainted. If repainting, **BE SURE** that all applicable decals are affixed in their proper locations.

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted.

For correct replacement of decals, compare the location photographs to your machine **BEFORE** starting to refinish the unit. Check-off each required decal using the illustration reference number to find the part number, description and quantity in the list. Refer to the appropriate illustration for replacement locations.

NOTE: Refer to the *SAFETY* chapter of the *Operator's Manual* for the specific information provided on all of the various safety decals.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth-out the decal surface.

PAINT FINISH

Use the following list to order paint for refinishing:

906213	One Gal. Yellow
906323	One Qt. Charcoal Grey
906317	One Gal. Charcoal Grey
906214	6 (12 oz. Spray Cans) Yellow
906318	6 (12 oz. Spray Cans) Grey

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