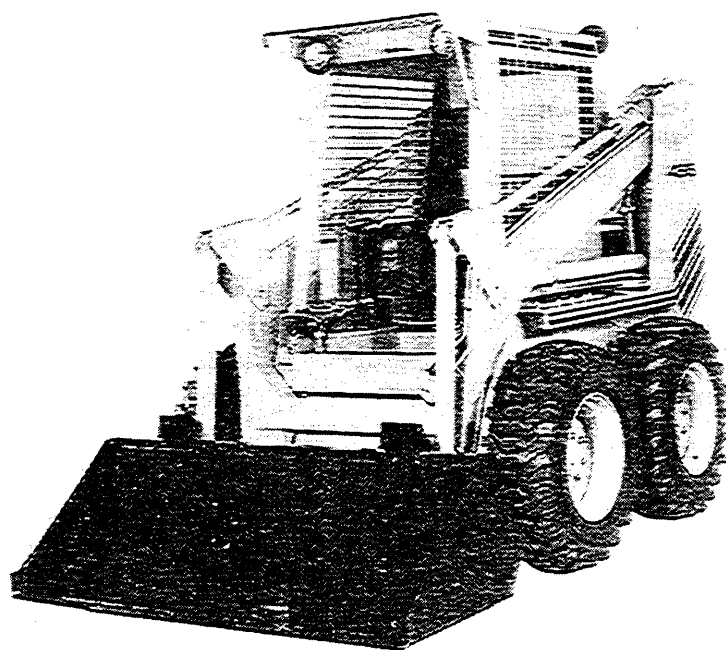


# 4615

## Skid Loader



**SERVICE PARTS MANUAL**

**GEHL®**

## Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, and the unit model and serial numbers. Model and serial numbers for this unit are on a Decal located inside the Right Chassis Riser, between the Lift Arm and Lift Cylinder.

"Right" and "Left" are determined from a position sitting on the Seat and facing forward. From this position, the Propulsion Control T-bar is on the left and the Lift/Tilt Control T-bar is on the right.

**GEHL**® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

**NOTE:** *On original Tire replacement, company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained.

The hardware listed is for mounting information and is NOT included with the replacement part. Refer to the following abbreviations table for fastener descriptions. In the Parts List, if a number precedes the abbreviation, the number represents either quantity required (if other than one per item) or size.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

The following abbreviations are used in this Manual:

ALT	- Alternator
AMP	- Ampere
AR	- As Required
ASS'Y	- Assembly
ASM'D	- Assembled
AUX	- Auxiliary
CS	- Cap Screw (Hexagon Head)
CYL	- Cylinder
DEG	- Degree

DIA.	- Diameter
ENG	- Engine
FRT	- Front
FT-LB	- Foot-pounds (torque)
GR	- Grade
HD	- Hard or Heavy Duty
HEX	- Hexagon shaped
HHSdT	- Hex Head Self-drilling Thread screw
HYD	- Hydraulic
ID	- Inside Diameter
IGN	- Ignition
IN-LB	- Inch-pounds (torque)
JIC	- Joint Industry Conference (Stds)
JN	- Jam Nut
L or LW	- Lock (Washer)
LN	- Lock Nut (Hexagon)
LT (L.H.)	- Left
MM or mm	- Millimeter
MTG	- Mounting
N	- Nut (Hexagon)
NF	- See UNF
NILN	- Nylon Insert Lock Nut
Nm	- Neuton meter
NPT	- National Pipe Thread
P	- Plain (Washer)
OD	- Outside Diameter
OPT	- Optional
RT (R.H.)	- Right Hand
RHMS	- Round Head Machine Screw
ROPS	- Roll-over Protective Structure
SHCS	- Socket Head Cap Screw
SMV	- Slow-moving Vehicle
SN	- Serial Number or Slotted Nut
SOC	- Socket
SQHSS	- Square Head Set Screw
STD	- Standard
STR	- Straight (thread)
T	- Tooth or Teeth
TFS	- Thread Forming Screw
TCS	- Thread Cutting Screw
THD	- Thread
THMS	- Truss Head Machine Screw
UNF	- Unified National Fine (Thread)
W/	- With

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