

Form No.
907263
Replaces
907005

4525/4625

Skid Loader



SERVICE PARTS MANUAL

GEHL[®]

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a Decal located inside the right Chassis Riser, between the Lift Arm and Lift Cylinder. “Right” and “Left” are determined from a position sitting on the Seat and facing forward.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

NOTE: *Replacement batteries are not provided by the GEHL Company. For battery specifications see pages titled “Wiring & Electrical Components.” ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

For replacement decals and their locations, refer to the chapters titled “Safety” and “Decal Locations” of the Operator’s manual.

Refer to the Operator’s manual for additional information regarding GEHL attachments and accessories.

NOTE: *The following abbreviations may be used herein:*

| | |
|-------|------------------------------------|
| AR | - As Required |
| ASSY | - Assembly |
| BRG | - Bearing |
| CB | - Carriage Bolt |
| CS | - Cap Screw (Hexagon Head) |
| CYL | - Cylinder |
| DEG | - Degree |
| FW | - Flat Washer |
| GR | - Grade |
| HD | - Hard or Head |
| HHC | - Hex Head Cap Screw |
| HSKC | - Hex Socket Head Countersunk |
| HYD | - Hydraulic |
| ID | - Inside Diameter |
| JIC | - Joint Industry Conference |
| L | - Lock Washer |
| LN | - Lock Nut |
| LT | - Left |
| MM/mm | - Millimeter |
| N | - Nut (Hex Head) |
| NEG | - Negative |
| NF | - National Fine |
| NILN | - Nylon Insert Lock Nut |
| NPT | - National Pipe Thread |
| P | - Plain Washer |
| PL | - Plain |
| POS | - Positive |
| RHMS | - Round Head Machine Screw |
| ROPS | - Roll-Over Protective Structure |
| RT | - Right |
| SHCS | - Socket Head Cap Screw |
| SHSS | - Socket Head Set Screw |
| SQ | - Square |
| T | - Teeth |
| TFS | - Thread Forming Screw |
| THMS | - Truss Head Machine Screw |
| UNC | - Unified National Coarse (Thread) |
| UNF | - Unified National Fine (Thread) |

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