SKID LOADER 3310/3410

Form No. 903464 Replaces 903365

SL3310 GASOLINE SL3410 DIESEL



SERVICE PARTS MANUAL

Mr. Dealer:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for this unit are on a decal located inside the Right Chassis Riser, between the Lift Arm and Lift Cylinder.

"Right" and "Left" are determined from a position sitting on the Seat and facing forward. From this position, the Propulsion Control T-bar is on the "left" and the Lift/Tilt Control T-bar is on the "right".

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but **NOT** illustrated, except where a particular routing or special fastening arrangement **MUST** be maintained. The hardware listed is for mounting purposes and is **NOT** included when the part is ordered for replacement. Refer to the abbreviations table for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table, located on the Inside Back Cover. Standard attaching hardware torque values are also provided on the same page.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

CB - Carriage Bolt

CS - Cap Screw (Hexagon Head)

FLS - Flanged Lock Screw

HFCS - Hexagon Flanged Cap Screw
RHMS - Round Head Machine Screw
SHCS - Socket Head Cap Screw
SOHSS - Socket Head Set Screw
SOHSS - Square Head Set Screw

TCS - Thread-cutting Screw

TFS - Thread-forming Screw (Hexagon Head)

THMS - Truss-head Machine Screw

WLS - Whiz-lock Screw CN - Castellated Nut

FLN - Flanged Lock Nut (Hexagon)

JN - Jam Nut (Hexagon)
LN - Lock Nut (Hexagon)
N - Nut (Hexagon)

NILN - Nylon-insert Lock Nut

SN - Slotted Nut L(LW) - Lock (Washer) P(PW) - Plain (Washer)

RGT - Right LT - Left

AR - (Quantity) As Required

DEG - Degree
THD - Thread
MTG - Mounting
BRKT - Bracket

AUX - Auxiliary
SL - Self-locking (Thread)
NF - National Fine (Thread)

LH - Left Hand (Thread)
RH - Right Hand (Thread)
NA - Not Applicable
SMV - Slow-moving Vehicle

SQ - Square T - Tooth

NPT - National Pipe Thread I.D. - Inside Diameter O.D. - Outside Diameter

JIC - Joint Industry Conference (Standards)

DIA - Diameter

PSI - Pounds Per Square Inch ROPS - Roll-over Protective Structure FOPS - Falling Object Protective Structure

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: Certain decals are included in the Kit which are described in the listing as "not shown". These decals may be for different RPM or earlier style units or, for optional field-installed equipment which may or may NOT apply to your machine.

To insure proper selection of the correct replacement decals, compare all of the various closeup location photographs to your machine, before starting to refinish the unit. Then, circle each pictured decal (on or otherwise applicable to your machine) while checking-off its part number in the listing. After you have verified all the decals needed for replacement, place the extra unnecessary decals aside for disposal.

NOTE: Always order decals by the set number listed; do NOT order by separate part numbers. For various reasons, your unit may have some Warning decals which have been superceded by more current Warning, Caution or Danger decals. If such is the case, read the information in the decal on your machine and select the new decal from the Kit which expresses the same directives.

Thanks for your reading.

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Feel free --->write to me with any questions.

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