

Form No.
904581

322

Truck Mounted Scavenger® II Manure Spreader



SERVICE PARTS MANUAL

GEHL®
COMPANY

Introduction:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are stamped on a plate located on the right rear corner of the Tank. "Right" and "Left" are determined from a position standing behind the unit and facing the direction of travel. From this position, the Expeller is on the left side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of this unit without incurring the obligation to install such changes on any unit previously delivered.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but NOT illustrated, except where a particular routing or special fastening arrangement MUST be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement. Refer to the abbreviations table for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table, located on the Inside Back Cover. Standard attaching hardware torque values are also provided on the same page.

Unless otherwise specified, all Cap Screws are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

AR	- As Required
ASSY	- Assembly
ASSM	- Assembled
BRG	- Bearing
CB	- Carriage Bolt
CN	- Castellated Nut

CS	- Cap Screw (Hexagon Head)
CV	- Constant Velocity
DIA	- Diameter
EXP	- Expeller
FLN	- Flanged Lock Nut (Hexagon)
GR	- Grade
HD	- Heavy Duty
I.D.	- Inner Diameter
JN	- Jam Nut
L	- Lock (Washer)
LH	- Left Hand
LN	- Lock Nut (Hexagon)
NF	- National Fine (Thread)
NILN	- Nylon-insert Lock Nut
NPTF	- National Pipe Threaded Fitting
O.D.	- Outer Diameter
P	- Plain (Washer)
PTO	- Power Take Off
RH	- Right Hand
RHMS	- Round Head Machine Screw
RHSQNB	- Round Head Square Neck Bolt
RPM	- Revolutions Per Minute
SHSS	- Socket Head Set Screw
SHSS-SL	- Socket Head Set Screw - Self-locking (Thread)
SMV	- Slow-moving Vehicle
SN	- Slotted Nut
SQ	- Square
SQHSS	- Square Head Set Screw
T	- Tooth
THMS	- Truss-Head Machine Screw
W.A.	- Welded Assembly
W/	- With
W/O	- Without

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