

CXI45D SR Crawler Excavator

SERVICE MANUAL

Part number 51458637

English

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SERVICE MANUAL

**CX145D SR Crawler excavators LC triple articulation version (Tier 4 Final)
- EU Market**

CX145D SR Crawler excavators LC version (TIER 4 FINAL) - EU Market
**CX145D SR Crawler excavators STD W/Blade triple articulation version (Tier
4 Final) - EU Market**

**CX145D SR Crawler excavators STD W/Blade version (TIER 4 FINAL) - EU
Market**

Contents

INTRODUCTION

Engine.....	10
[10.001] Engine and crankcase	10.1
[10.102] Pan and covers	10.2
[10.106] Valve drive and gears	10.3
[10.101] Cylinder heads	10.4
[10.105] Connecting rods and pistons.....	10.5
[10.103] Crankshaft and flywheel.....	10.6
[10.216] Fuel tanks	10.7
[10.206] Fuel filters	10.8
[10.218] Fuel injection system.....	10.9
[10.202] Air cleaners and lines	10.10
[10.250] Turbocharger and lines.....	10.11
[10.254] Intake and exhaust manifolds and muffler	10.12
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment	10.13
[10.501] Exhaust Gas Recirculation (EGR) exhaust treatment.....	10.14
[10.400] Engine cooling system	10.15
[10.414] Fan and drive	10.16
[10.310] Aftercooler.....	10.17
[10.304] Engine lubrication system.....	10.18
Hydraulic systems.....	35
[35.000] Hydraulic systems.....	35.1
[35.300] Reservoir, cooler, and filters.....	35.2
[35.106] Variable displacement pump	35.3
[35.102] Pump control valves.....	35.4
[35.359] Main control valve	35.5
[35.357] Pilot system	35.6

[35.355] Hydraulic hand control	35.7
[35.356] Hydraulic foot control.....	35.8
[35.352] Hydraulic swing system	35.9
[35.353] Hydraulic travel system	35.10
[35.354] Hydraulic central joint	35.11
[35.736] Boom hydraulic system	35.12
[35.737] Dipper hydraulic system.....	35.13
[35.738] Excavator and backhoe bucket hydraulic system.....	35.14
[35.360] Hammer and rotating bucket hydraulic system	35.15
[35.730] Positioning arm hydraulic system	35.16
[35.741] Dozer blade cylinders	35.17
[35.743] Offset hydraulic system	35.18
Frames and ballasting	39
[39.140] Ballasts and supports	39.1
Tracks and track suspension.....	48
[48.130] Track frame and driving wheels.....	48.1
[48.100] Tracks	48.2
[48.134] Track tension units	48.3
[48.138] Track rollers	48.4
Cab climate control	50
[50.100] Heating	50.1
[50.200] Air conditioning.....	50.2
Electrical systems	55
[55.000] Electrical system	55.1
[55.100] Harnesses and connectors.....	55.2
[55.525] Cab engine controls.....	55.3
[55.015] Engine control system.....	55.4
[55.201] Engine starting system	55.5

[55.301] Alternator	55.6
[55.302] Battery	55.7
[55.202] Cold start aid	55.8
[55.011] Fuel tank system	55.9
[55.010] Fuel injection system	55.10
[55.014] Engine intake and exhaust system	55.11
[55.988] Selective Catalytic Reduction (SCR) electrical system	55.12
[55.989] Exhaust Gas Recirculation (EGR) electrical system	55.13
[55.012] Engine cooling system	55.14
[55.013] Engine oil system	55.15
[55.640] Electronic modules	55.16
[55.512] Cab controls	55.17
[55.036] Hydraulic system control	55.18
[55.051] Cab Heating, Ventilation, and Air-Conditioning (HVAC) controls	55.19
[55.050] Heating, Ventilation, and Air-Conditioning (HVAC) control system	55.20
[55.524] Cab controls (Lift arm, Boom, Dipper, Bucket)	55.21
[55.416] Swing control system	55.22
[55.417] Travel control system	55.23
[55.530] Camera	55.24
[55.518] Wiper and washer system	55.25
[55.404] External lighting	55.26
[55.514] Cab lighting	55.27
[55.408] Warning indicators, alarms, and instruments	55.28
[55.992] Anti-theft system	55.29
[55.054] Cab interference prevention system	55.30
[55.DTC] FAULT CODES	55.31
Booms, dippers, and buckets	84
[84.910] Boom	84.1

[84.912] Dipper arm	84.2
[84.100] Bucket	84.3
[84.914] Offset arm	84.4
Dozer blade and arm.....	86
[86.110] Dozer blade	86.1
Platform, cab, bodywork, and decals	90
[90.119] Guards and shields.....	90.1
[90.150] Cab.....	90.2
[90.154] Cab doors and hatches	90.3
[90.156] Cab windshield and windows	90.4
[90.118] Protections and footboards.....	90.5
[90.120] Mechanically-adjusted operator seat.....	90.6



INTRODUCTION

Contents

INTRODUCTION

Foreword - Important notice regarding equipment servicing	4
Safety rules	5
Safety rules - General information	6
Safety rules - Personal safety	7
Safety rules - ROPS judgment	9
Safety rules - Ecology and the environment	12
Torque - Bolt and nut	13
Torque - Special torque setting	14
Basic instructions - Shop and assembly	18
Hydraulic contamination	20
General specification (*)	21
General specification (*)	25
General specification (*)	30
General specification (*)	35
General specification (Offset type) (*)	39
General specification - Main equipment (*)	43
General specification - Main equipment (*)	55
General specification - Main equipment (*)	68
General specification - Main equipment (*)	79
General specification - Main equipment (Offset type) (*)	91
Weight (*)	104
Weight (*)	106
Weight (*)	108
Weight (*)	110
Weight (Offset type) (*)	112
Dimension - Grouser shoe (*)	114
Dimension - Link chain (*)	120
Dimension - Grouser shoe (*)	123
Dimension - Link chain (*)	129
Dimension - Grouser shoe (*)	132
Dimension - Link chain (*)	136
Dimension - Grouser shoe (*)	138
Dimension - Link chain (*)	142
Dimension - Grouser shoe (Offset type) (*)	144

(*) See content for specific models

Dimension - Link chain (Offset type) (*)	146
Fluids and lubricants	147
Conversion factors	150
Abbreviation	162
Product identification	165
Product identification - Machine orientation	170

(*) See content for specific models

Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your CASE CONSTRUCTION Sales and Service Networks.

Safety rules


Personal safety





This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules - General information

Cleaning

Clean the metal parts with cleaning solution that meets the standard and steam cleaning. (except for bearings)

After cleaning, dry well, and inject oil in all parts.

Also inject oil into the bearings after drying.

Inspection

When disassembling parts, check all the parts.

If there are any worn or damaged parts, replace them.

Inspect carefully to prevent initial breakdowns.

Bearing

Replace any loose bearings.

Air dry bearings before installing them.

Needle bearing

When inserting needle bearings, be very careful not to damage them.

Apply grease to the section where the needle bearing will be inserted.

Gear

Check that there is no wear and no damage.

Oil seal, O-ring, gasket

Always install new oil seals, O-rings, and gaskets.

Apply grease to sections where oil seals and O-rings will be inserted.

Shaft

Check that there is no wear and no damage.

Check the bearings and check for damaged oil seals on the shaft.

Service parts

Install CASE CONSTRUCTION genuine service parts.

When placing an order, check the parts catalog. It contains the CASE CONSTRUCTION genuine part numbers.

Any breakdowns arising from the installation of non-genuine parts are not covered by the warranty.

Lubricants (fuel, hydraulic oil)

Use the oil from the specified company or specified in the operator's manual or service Manual.

Any breakdowns arising from any fuel or hydraulic oil other than those specified are not covered by the warranty.

Safety rules - Personal safety



WARNING:

This symbol indicates a precaution.

It gives information concerning the safety of the operator and those in the surroundings.

Read and understand these precautions thoroughly before performing the work.

Always comply with warnings and precautions so as to avoid any accidents.

This section covers information related to overall safety.

Check whether all warning labels are in place.

Additional labels can be ordered from Service Parts.



WARNING:

Read the operator's manual to gain a thorough understanding of machine control operations.



WARNING:

Perform any machine operations from the seating position.

Any other method may cause severe injuries.



WARNING:

Only the one operator is to ride on the machine. No one else is to ride on it.



WARNING:

Check the safety messages in the operator's manual before starting the engine.

Check all the warning labels on the machine.

Check that no one is within the machine's operating range.

Check the operating methods in a safe location before starting the actual work.

Understand the machine operations well, then operate in compliance with all service-related laws and regulations.

The operator's manual can be purchased at your CASE CONSTRUCTION dealer.



WARNING:

Working with sloppy clothes or clothes with which safety cannot be ensured leads to damage to the machine and injury to the operator.

Always wear clothes that ensures safety.

In order to work more safely, it is recommended to wear additional safety equipment.

Helmet, safety shoes, ear protection, goggles, work clothes, and gloves



WARNING:

Pay careful attention when working with the engine running.



WARNING:

Check hydraulic equipment.

Work according to the procedure.

Do not change the procedure.

INTRODUCTION

WARNING:

Check that there is no one in the surroundings before draining the pressure from hydraulic circuits during machine hydraulic cylinder inspection.

WARNING:

Use gloves when handling high-temperature parts.

WARNING:

Bring the lower parts or attachments in contact with the ground before inspecting or repairing them.

WARNING:

Check that hoses and tubes are securely connected.

If there is any damage to a hose or tube, replace it.

Do not check for oil leaks by hand. Use cardboard or wood.

WARNING:

When removing an attachment pin or other hardened pin, use a hammer that has a soft head.

WARNING:

Wear eye protection when using a hammer to install a pin or when working with a grinder.

At this time, use goggles or eye protectors that meet standards.

WARNING:

Park the machine in a safe location when repairing or inspecting it.

WARNING:

Use work site protection when repairing the machine.

Check the oil, coolant, grease, and tools.

Recover materials and parts as necessary.

Pay enough attention to safety.

WARNING:

Some of the machine's parts are extremely heavy.

Use an appropriate lifting equipment for such parts.

For weights and procedures, see the Service Manual.

WARNING:

Exhaust gases are toxic.

Always provide good ventilation when working indoors or in any other enclosed space.

WARNING:

If the electrolytic battery solution freezes, it may explode.

Safety rules - ROPS judgment

Purpose

Check against ROPS determination criteria and decide whether the machine corresponds to ROPS compatible machine or non-ROPS machine.

The range of ROPS applicable machines is greatly affected by its own weight and boom.

ROPS test complies with its own weight (currently in 2014) when selectable option is installed at maximum.

However, depending on derivative machine and orders, its own weight and boom position may deviate from assumed.

ROPS compliance determination criteria

Weight

The weight of the machine should be equal to or less than the weight given for each class.

If the weight exceeds, it may result in death or serious injury of operator due to the damage of cab when machine falls down.

If the weight exceeds the values listed in the following tables for various classes, the machine is considered to be out of scope for the ROPS evaluation.

ROPS compatible range should be equal to or less than the values given below.

(The following weight is shown on the decal in the ROPS cab.)

Total weight of machine: **16900 kg (37258.12 lb)** or less.

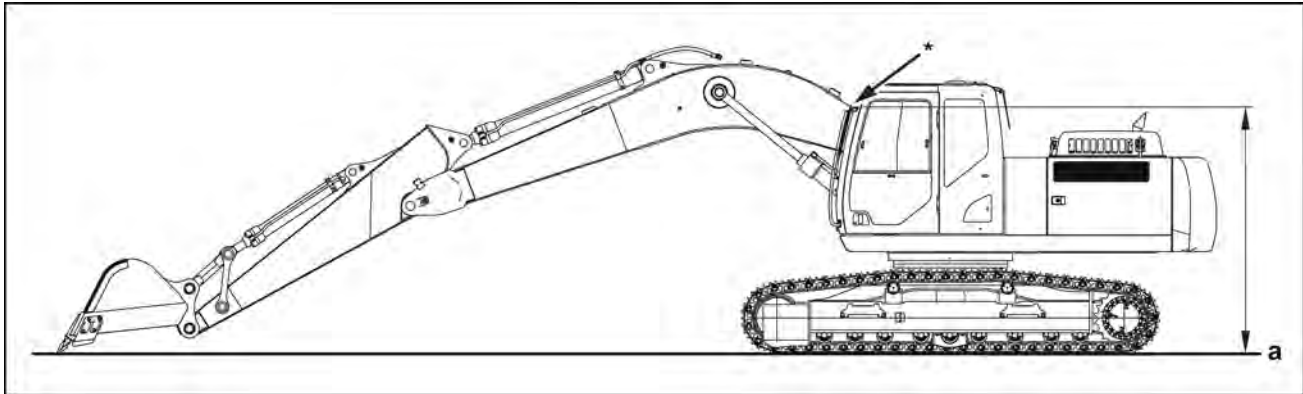
Boom position

⚠ WARNING

Avoid injury!
Follow ALL of the precautions listed below.
Failure to comply could result in death or serious injury.

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- When performing modification, in which boom position is lowered, ROPS is not applicable.
- When it is assumed that the boom position will be lowered by modification, it is required to consult with company every time.
- The range of change in the boom position cannot be determined uniformly.



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(a) Ground point

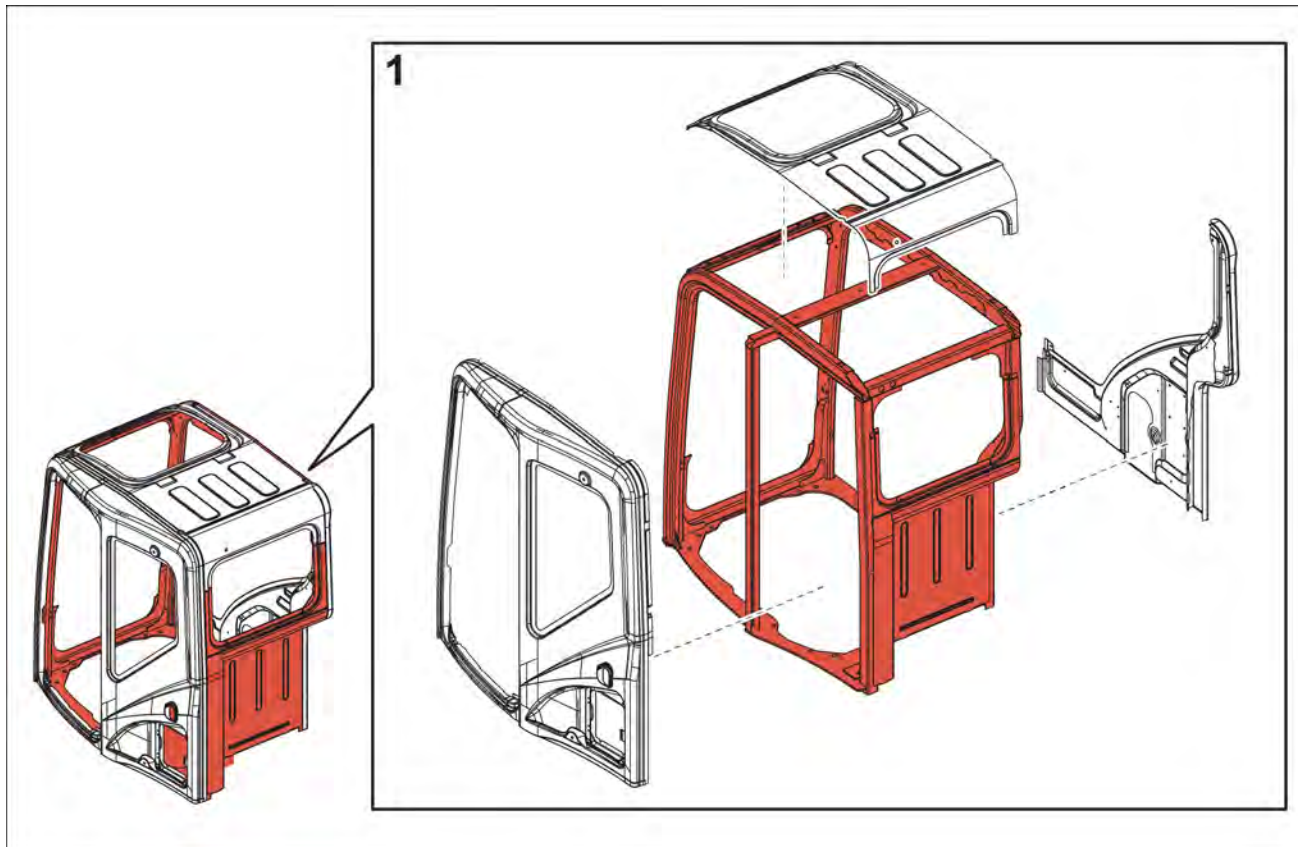
If the bucket tip is touched to the ground surface with the maximum working radius and if the position overlapping with the cab (* mark of figure) is significantly lower than the standard machine (standard arm) as seen from side view, ROPS is not applicable.

Moreover, in machine that is equipped with a cab which withstands 31 ton, if the same cab is installed in 24 ton machine that is closer to weight limit and the cab is installed in 21 ton machine, the level of impact is not same.

Prohibited Items

- Modification that reduces the strength of the platform on which the ROPS structure cab is mounted. Activity and modification that reduces the function of the caulking anchor at left back of the cab.
- Modification that affects the ROPS strength of the ROPS structure cab.

Modification prohibited (Red components)	All changes (grinding, welding, drilling, removal, etc.) are prohibited.
Conditional modification permitted (Gray components)	Removal of components is prohibited. Drilling is possible by performing drilling and welding of bar (limited to diameter of 20 mm (0.79 in)).



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Basically, high cab is not compatible.

Safety rules - Ecology and the environment

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. CASE CONSTRUCTION strongly recommends that you return all used batteries to a CASE CONSTRUCTION dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: The following requirements are mandatory in Brazil.

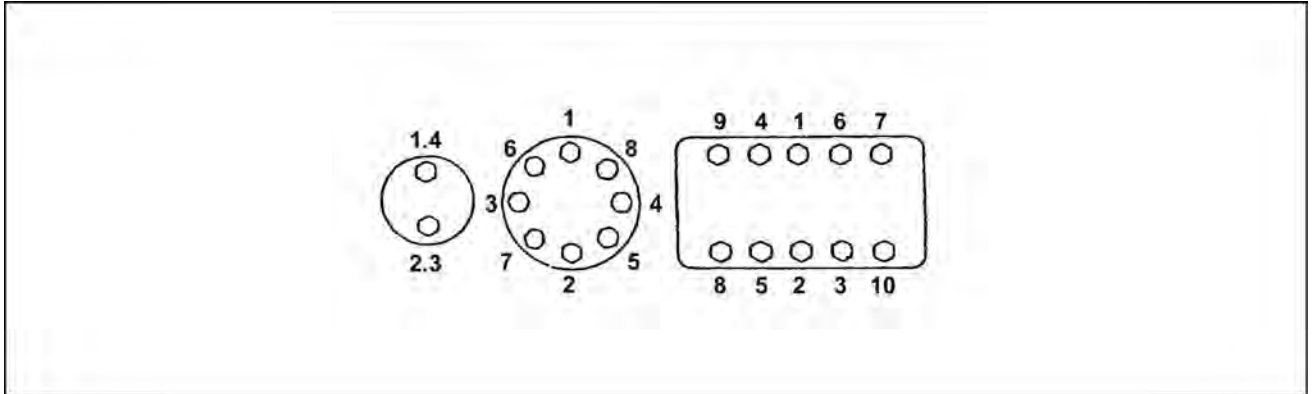
Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Torque - Bolt and nut

- Tighten alternating between left and right and top and bottom so that uniform tightening force is applied.



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- If **LOCTITE®** was used on a removed bolt (there is something white sticking to the bolt when it is removed), clean the old **LOCTITE®** off with cleaning fluid, dry the bolt, then apply 2 - 3 drops of **LOCTITE®** to the thread section of the bolt.

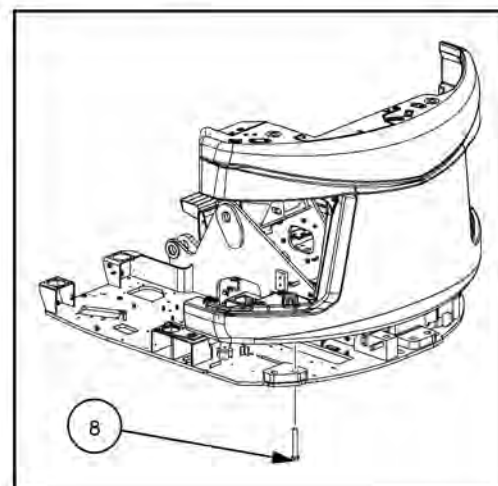
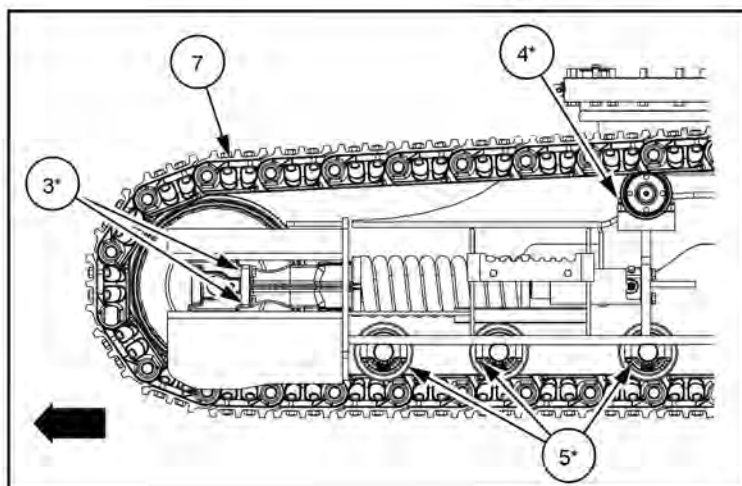
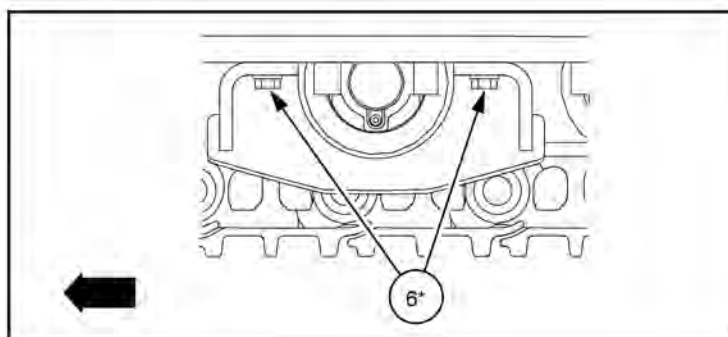
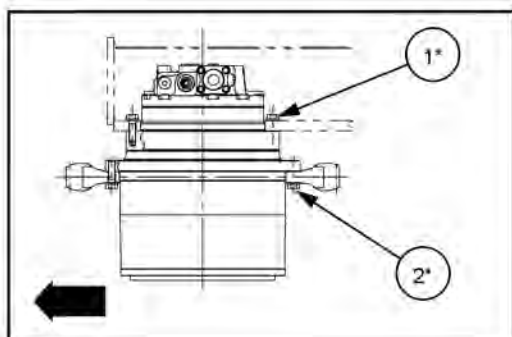
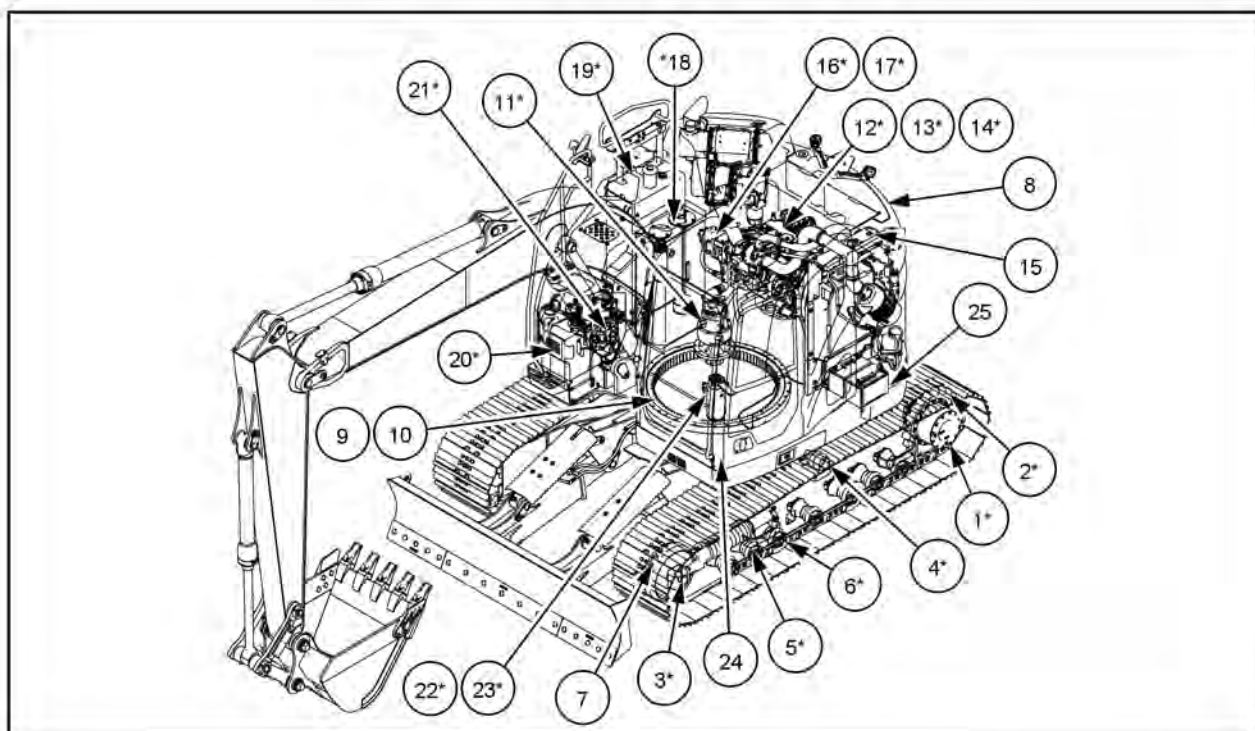
Torque table

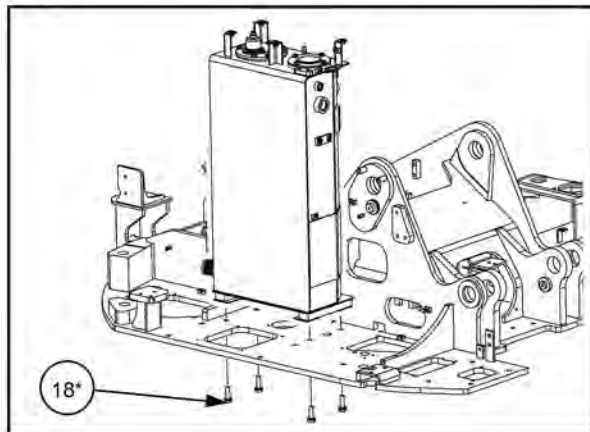
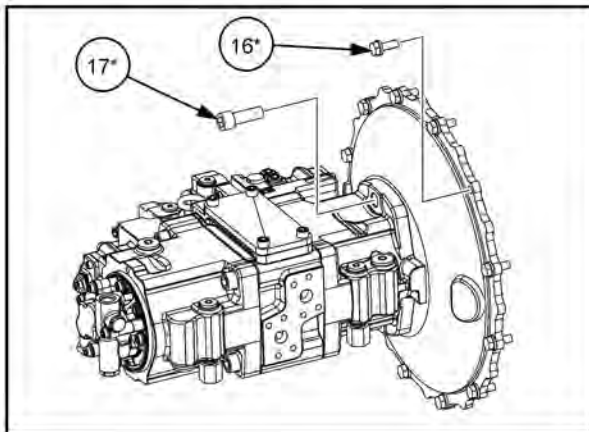
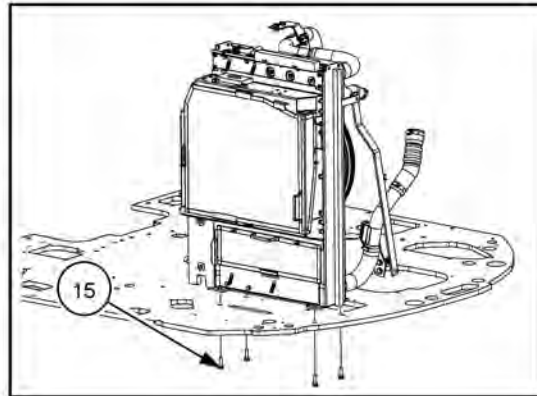
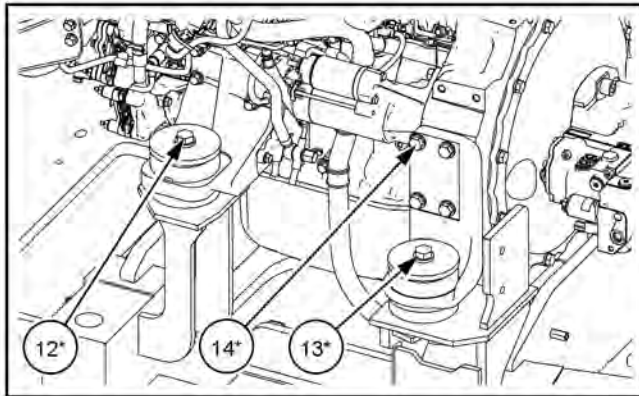
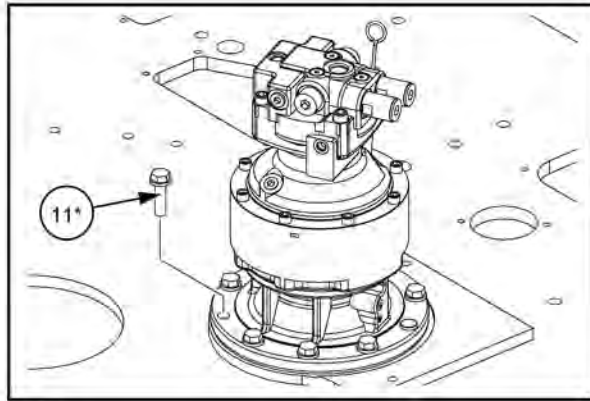
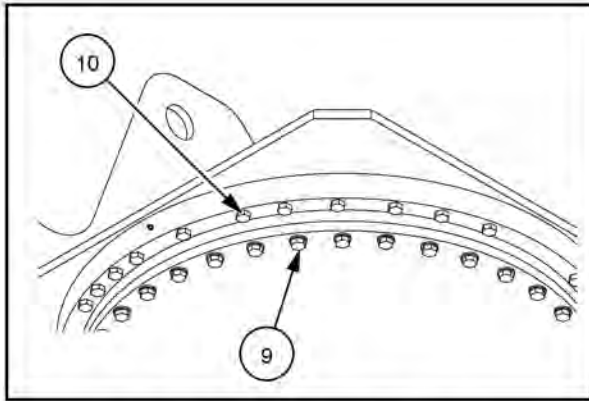
Bolt nominal diameter (size)		M6	M8	M10	M12	M14	M16	M18	M20
Hexagon bolt	Wrench	10 mm	13 mm	17 mm	19 mm	22 mm	24 mm	27 mm	30 mm
	Tightening torque	6.9 N·m (5.089 lb ft)	19.6 N·m (14.456 lb ft)	39.2 N·m (28.912 lb ft)	58.8 N·m (43.369 lb ft)	98.1 N·m (72.355 lb ft)	156.9 N·m (115.723 lb ft)	196.1 N·m (144.636 lb ft)	294.2 N·m (216.991 lb ft)
Hexagon socket head bolt	Wrench	5 mm	6 mm	8 mm	10 mm	12 mm	14 mm	14 mm	17 mm
	Tightening torque	8.8 N·m (6.491 lb ft)	21.6 N·m (15.931 lb ft)	42.1 N·m (31.051 lb ft)	78.5 N·m (57.899 lb ft)	117.7 N·m (86.811 lb ft)	176.5 N·m (130.180 lb ft)	245.2 N·m (180.850 lb ft)	343.2 N·m (253.131 lb ft)

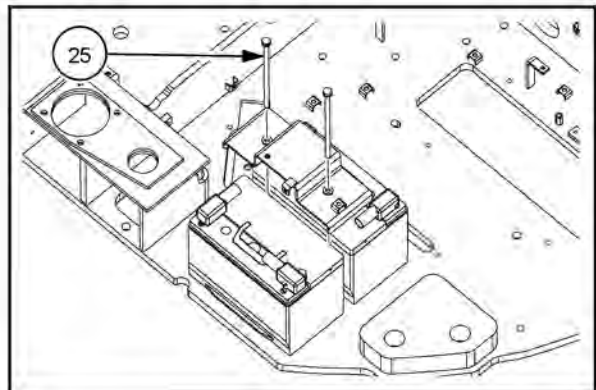
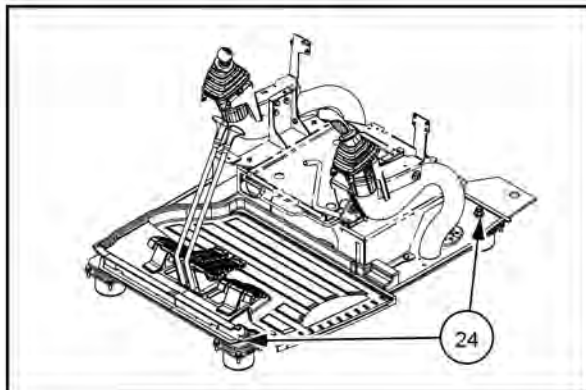
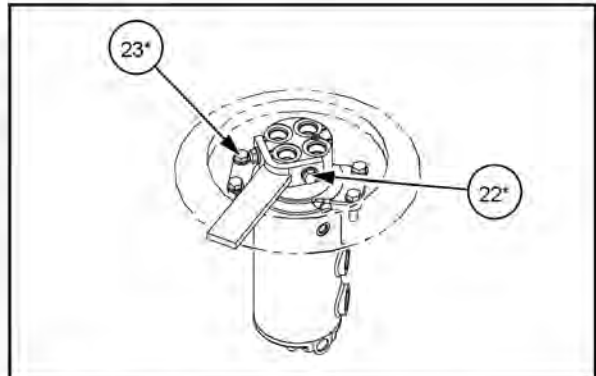
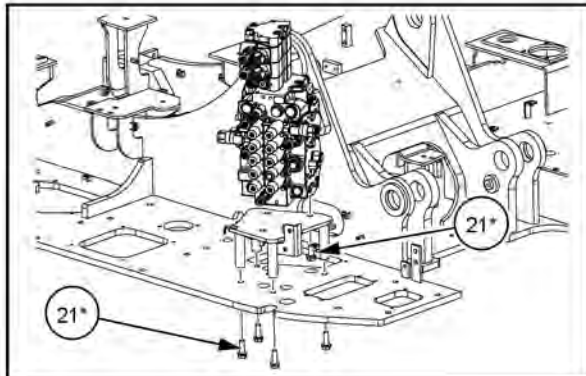
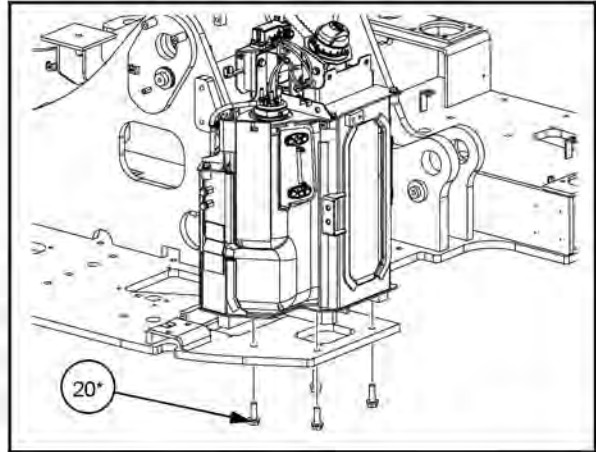
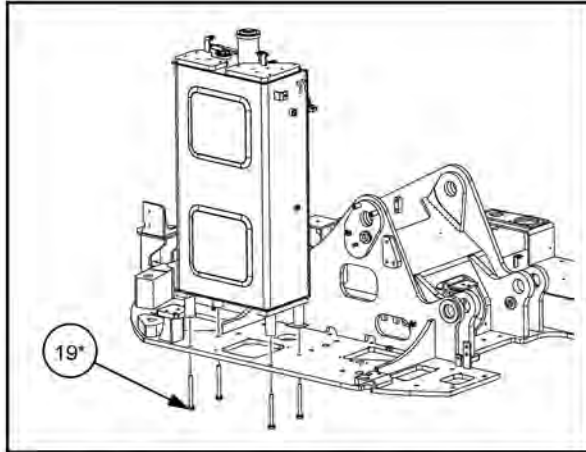
Torque - Special torque setting

Code	Retightening location		Bolt nominal diameter	Wrench	Tightening torque
1*	Travel motor		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
2*	Drive sprocket		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
3*	Take-up roller		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
4*	Upper roller		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
5*	Lower roller		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
6*	Track guard		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
7	Shoe		M16	24 mm	373 – 451 N·m (275.11 – 332.64 lb ft)
8	Counterweight		M27	41 mm	1435 – 1650 N·m (1058.40 – 1216.98 lb ft)
9	Turntable bearing	Lower frame	M16	24 mm	280 – 312 N·m (206.52 – 230.12 lb ft)
10		Swing frame	M16	24 mm	280 – 312 N·m (206.52 – 230.12 lb ft)
11*	Swing unit		M16	24 mm	280 – 312 N·m (206.52 – 230.12 lb ft)
12*	Engine	Engine mount (front)	M16	24 mm	264.9 – 313.9 N·m (195.38 – 231.52 lb ft)
13*		Engine mount (rear)	M16	24 mm	264.9 – 313.9 N·m (195.38 – 231.52 lb ft)
14*		Rear bracket	M12	19 mm	109 – 127 N·m (80.39 – 93.67 lb ft)
15	Radiator		M12	19 mm	63.8 – 73.6 N·m (47.06 – 54.28 lb ft)
16*	Hydraulic pump	Flange	M10	17 mm	63.7 – 72.6 N·m (46.99 – 53.56 lb ft)
17*		Pump	M16	14 mm hexagon socket head	223 – 247 N·m (164.48 – 182.18 lb ft)
18*	Hydraulic tank		M16	24 mm	232.4 – 276 N·m (171.41 – 203.57 lb ft)
19*	Fuel tank		M16	24 mm	232.4 – 276 N·m (171.41 – 203.57 lb ft)
20*	Urea tank		M16	24 mm	225.6 – 264.8 N·m (166.39 – 195.31 lb ft)
21*	Control valve		M16	24 mm	267 – 312 N·m (196.93 – 230.12 lb ft)
22*	Center joint	Swing frame	M12	19 mm	88.3 – 107 N·m (65.13 – 78.92 lb ft)
23*		Lower frame	M12	19 mm	109 – 127 N·m (80.39 – 93.67 lb ft)
24	Cab		M16	24 mm	149 – 173 N·m (109.90 – 127.60 lb ft)
25	Battery		M10	17 mm	19.6 – 29.4 N·m (14.46 – 21.68 lb ft)

NOTE: Make sure to apply **LOCTITE® 262™** or equivalent to the locations with the * mark, and tighten them with the specified torque.







Basic instructions - Shop and assembly

Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

NOTE: *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

Spare parts

Only use CNH Original Parts or CASE CONSTRUCTION Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or CASE CONSTRUCTION Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
 - Position the welder ground clamp as close to the welding area as possible.
 - If you weld in close proximity to a computer module, then you should remove the module from the machine.
 - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

NOTICE: *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

WARNING

Battery acid causes burns. Batteries contain sulfuric acid.

Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately. Failure to comply could result in death or serious injury.

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Special tools

The special tools that CASE CONSTRUCTION suggests and illustrate in this manual have been specifically researched and designed for use with CASE CONSTRUCTION machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

Hydraulic contamination

Contamination in the hydraulic system is a major cause of the malfunction of hydraulic components. Contamination is any foreign material in the hydraulic oil.

Contamination can enter the hydraulic system in several ways:

- When you drain the oil or disconnect any line
- When you disassemble a component
- From normal wear of the hydraulic components
- From damaged seals or worn seals
- From a damaged component in the hydraulic system

All hydraulic systems operate with some contamination. The design of the components in this hydraulic system permits efficient operation with a small amount of contamination. An increase in this amount of contamination can cause problems in the hydraulic system.

The following list includes some of these problems:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- Movement of control valve spools is difficult
- Hydraulic oil that becomes too hot
- Pump gears, housing, and other parts that wear rapidly
- Relief valves or check valves held open by dirt
- Quick failure of components that have been repaired
- Slow cycle times are slow. The machine does not have enough power.

If your machine has any of these problems, check the hydraulic oil for contamination.

There are two types of contamination: microscopic and visible.

Microscopic contamination occurs when very fine particles of foreign material are suspended in the hydraulic oil. These particles are too small to see or feel. Microscopic contamination can be found by identification of the following problems or by testing in a laboratory.

Examples of problems caused by microscopic contamination:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- The hydraulic system has a high operating temperature

Visible contamination is foreign material that can be found by sight, touch, or odor. Visible contamination can cause a sudden failure of components.

Examples of problems caused by visible contamination:

- Particles of metal or dirt in the oil
- Air in the oil
- Dark or thick oil
- Oil with an odor of burned oil
- Water in the oil

If you find contamination, use a portable filter to clean the hydraulic system.

General specification

CX145D SR Crawler excavators STD W/Blade version (TIER 4 FINAL) - EU Market	WE
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Engine

Type	Water-cooled, 4-cycle diesel, 4-cylinder in line, High pressure common rail system (electric control), Turbocharger with air cooled intercooler, SCR system	
Model	ISUZU AR-4JJ1X	
Rated flywheel horse power		
	SAE J1349, ISO 9249	76.4 kW (102 Hp) at 2000 RPM
	ISO 14396	78.5 kW (105 Hp) at 2000 RPM
Piston displacement	2999 cm³ (183 in³)	
Maximum torque		
	SAE J1349, ISO 9249	349 N·m (257 lb ft) at 1800 RPM
	ISO 14396	356 N·m (263 lb ft) at 1800 RPM
Bore and stroke	95.4 – 104.9 mm (3.76 – 4.13 in)	
Voltage	24 V	
Alternator	50 A	
Starter	24 V 4.0 kW	

Hydraulic system

Main pumps		2 variable displacement axial piston pumps with regulating system	
	Max. oil flow		2 × 129 L (34.1 US gal) at 2000 RPM
	Working circuit pressure	Boom/Arm/Bucket	34.3 MPa (4970 psi)
			36.3 MPa (5260 psi) with auto power up
		Swing circuit	27.9 MPa (4050 psi)
		Travel circuit	34.3 MPa (4970 psi)
Pilot pump		1 gear pump	
	Max. oil flow		20 L (5.3 US gal)
	Working circuit pressure		3.9 MPa (570 psi)
Blade pump		1 gear pump	
	Max. oil flow		62 L (16.4 US gal) at 2000 RPM
	Working circuit pressure		20.6 MPa (2988 psi)
Control valves		With Boom/Arm holding valve	
		One 4-spool valve for Right track travel, Bucket, Boom and Arm acceleration	
		One 5-spool valve for Left track travel, Auxiliary, Swing, Boom acceleration and Arm	
		One 1-spool valve for Blade	
Swing device			
	Motor	Fixed displacement axial piston motor	
	Brake	Mechanical disc brake	
	Final drive	Planetary gear reduction	
	Turn table bearing	Ball bearing type with internal gear	
	Maximum swing speed	12.5 RPM	
	Swing torque	37000 N·m (27290 lb ft)	
Cylinders		Number of cylinders – Bore X Rod diameter X Stroke	
	Boom	2 x Ø 105 mm (4.134 in) - Ø 75 mm (2.953 in) - 1120 mm (44.094 in)	
	Arm	1 x Ø 115 mm (4.528 in) - Ø 80 mm (3.150 in) - 1108 mm (43.622 in)	
	Bucket	1 x Ø 95 mm (3.740 in) - Ø 65 mm (2.559 in) - 881 mm (34.685 in)	
	Blade	2 x Ø 115 mm (4.528 in) - Ø 70 mm (2.756 in) - 250 mm (9.843 in)	
Cooling system			

INTRODUCTION

	Fan	Ø 550 mm (21.654 in) with 8-blades
	Radiator capacity	53.5 kW
	fin type	Corrugated fin (wavy type)
	fin space	1.75 mm (0.06890 in)
	Long life coolant	Coolant 55% , Water 45%
	Oil cooler capacity	30.5 kW
	fin type	Corrugated fin (wavy type)
	fin space	1.75 mm (0.06890 in)
	Intercooler capacity	6.6 kW
	fin type	Corrugated fin (wavy type)
	fin space	2.0 mm (0.0787 in)
	Fuel cooler capacity	1.1 kW
	fin type	Corrugated fin (wavy type)
	fin space	2.0 mm (0.0787 in)
Filters		
	Suction filter	105 µm
	Return filter	6 µm
	Pilot line filter	8 µm

Hydraulic controls

Boom/Arm/Bucket/Swing	Pilot pressure control system (ISO control pattern)
Travel	Pilot pressure control system
Blade	Pilot pressure control system
Work mode select	SP - mode
	H - mode
	Auto - mode
Travel mode select	2-speed travel
Attachment cushion control	
Hydraulic lock (gate lock, left side tilt console)	

Electrical system

Engine control	
	Dial type throttle control
	One touch idle / Auto deceleration / Auto idle shutdown system
	Emergency stop
Monitor system	
	Message display (Caution, condition, etc.)
	Work mode display (SP, H, Auto)
	Machine condition (Power boost, etc.)
	Alarm display and buzzer
	Water temperature
	Hydraulic oil temperature
	Fuel level
	Diagnosis system
	Rear and Right side view camera image
	Urea water level
Wire harness	
	Waterproof type connector
Safety	
	Double horn
Battery	2 X 12 V 72 A·h/5HR
Lights	
Working light	Upper 24 V 70 W X 1

INTRODUCTION

	Boom	24 V 70 W X 1
	Cab	24 V 70 W X 2
Operator's cab room		24 V 70 W X 1

Operator environment

Operator's cab		
	Smooth and round shape design cab, fabricated by press work	
	Safety glass for all windows	
	Shock-less cab suspension by 4-point fluid mounting	
	Sliding front window with auto lock	
	Built-in type full-color LCD monitor display	
	Membrane switch on monitor display	
	Windshield wiper & washer	
	Floor mat	
	Polycarbonate roof hatch & Sun shade	
	Auto air-conditioner	
	Rain deflector	
	Sun visor	
	Roll-over protective structure (ROPS)	
	Top guard OPG level 1 (in CAB structure)	
	Top guard OPG level 2 (additional guard)	
Operator's seat		
	Low frequency air suspension with air springs and double acting hydraulic damper. (Achieves ISO7096 in category EM6)	
	With following features	
	Manual weight adjustment	Backrest angle adjustment
	Seat height adjustment	Adjustable pivoting armrests linked to consoles
	Adjustable headrest	Retractable seat belt
	Adjustable lumbar support	Control consoles adjust independently of seat
Others		
	Rear view mirror (Cab side & Right side)	
	Rear view Camera	

Undercarriage

Travel motor		Variable displacement axial piston motor
Brake		Mechanical disc brake
Hydraulic service brake		Brake valve
Final drive		Planetary gear reduction
Travel speeds	High	5.6 km/h (3.5 mph) (Automatic travel speed shifting)
	Low	3.4 km/h (2.1 mph)
Drawbar pull		116 kN (26077.837 lb)
Number of carrier rollers (each side)		1
Number of track rollers (each side)		7
Number of shoes (each side)		43
Type of shoe		Triple grouser shoe
Link pitch		171.5 mm (6.752 in)
Width of shoe		600 mm (23.622 in) (S.T.D)
Grade-ability		70% (35°)

Dozer blade

Width of blade	2590 mm (101.969 in) [with 600 mm (23.622 in)]
Height of blade	570 mm (22.441 in)
Max. lift above ground	510 mm (20.079 in)

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