

## SECTION 4 TRAVEL SYSTEM

### Group 2 Drive Unit

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#### Special Tools (For Transmission Assembly and Disassembly)

<b>Part Name</b>	<b>ST No.</b>
Output Shaft Removal Tool	ST 7676
Stud Bolt (M16)	ST 7677
Nut (M16)	ST 7678

<b>Part Name</b>	<b>ST No.</b>
Bearing Pusher (For 33210)	ST 7650
Bearing Pusher (For 311)	ST 7653
Bearing Pusher (For 5313, 2213)	ST 7654
Bearing Pusher (For 7018)	ST 7671
Bearing Pusher (For 6014)	ST 7672
Bearing Pusher (For 5312)	ST 7673
Bearing Pusher (For 6010)	ST 7674
Bearing Pusher (For 6307)	ST 7675
Bearing Pusher (For 33212)	ST 7719

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<b>Part Name</b>	<b>ST No.</b>
Solenoid Valve Removal Tool	ST 7679
Bolt (M6)	ST 7686

<b>Part Name</b>	<b>ST No.</b>
Shaft Rotation Tool (for FR Shaft)	ST 7655
Shaft Rotation Tool (for IDLER Shaft)	ST 7726
Shaft Rotation Tool (for OUTPUT Shaft)	ST 7657

<b>Part Name</b>	<b>ST No.</b>
Hydraulic Unit	ST 7688

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<b>Part Name</b>	<b>ST No.</b>
Pre-Load Adjustment Tool (for FR)	ST 7620
Pre-Load Adjustment Tool (for FR)	ST 7621
Pre-Load Adjustment Tool (for F)	ST 7714
Pre-Load Adjustment Tool (for R)	ST 7715
Pre-Load Adjustment Tool (for FR) Bolt	ST 7665
Pre-Load Adjustment Tool (for FR) Ring	ST 7666
Pre-Load Adjustment Tool (for IDLER)	ST 7625
Pre-Load Adjustment Tool (for IDLER)	ST 7626
Pre-Load Adjustment Tool (for IDLER)	ST 7716
Pre-Load Adjustment Tool (for IDLER) Bolt	ST 7667
Pre-Load Adjustment Tool (for IDLER) Ring	ST 7668
Pre-Load Adjustment Tool (for RANGE)	ST 7630
Pre-Load Adjustment Tool (for RANGE)	ST 7717
Pre-Load Adjustment Tool (for RANGE)	ST 7718
Pre-Load Adjustment Tool (for RANGE) Bolt	ST 7669
Pre-Load Adjustment Tool (for RANGE) Ring	ST 7670

# SECTION 4 TRAVEL SYSTEM

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### Drawings for Special Tools

#### Output Shaft Removal Tool

Parts List			
Part Name	Size	Qty	
BOLT (ALL SCREW TYPE)	M16X2.0 LENGTH=150mm(MIN)	2	
NUT	M16X2.0	9	
PLATE (Special Tool)	119mm 170X170mm	1	

Model	ZW310	Not to Scale	Part Name	Drawing No.
			<b>Output Shaft Removal Tool</b>	<b>ST7676</b>

ST7676\_90E

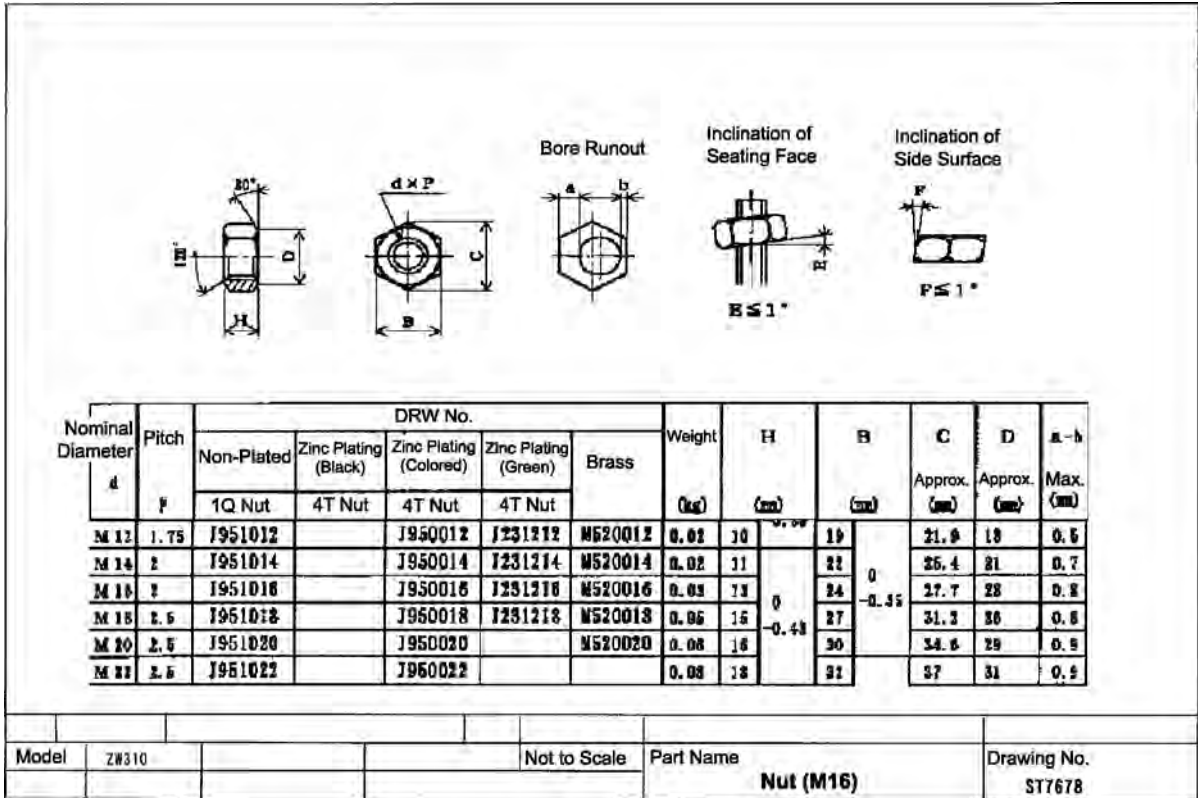
Part Name                      Drawing No.

**Stud Bolt**                      **ST7677**

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## Group 2 Drive Unit



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