CHASSIS 766, 966, 1066, 1466, 1468 and Model 100 Hydrostatic Tractors

Service Manual

GSS-14311R0

Reprinted





THIS SAFETY ALERT SYMBOL INDICATES IMPORTANT SAFETY MESSAGES IN THIS MANUAL. WHEN YOU SEE THIS SYMBOL, CAREFULLY READ THE MESSAGE THAT FOLLOWS AND BE ALERT TO THE POSSIBILITY OF PERSONAL INJURY OR DEATH.

M171E

If Safety Decals on this machine use the words **Danger**, **Warning or Caution**, which are defined as follows:

- DANGER: Indicates an immediate hazardous situation which if not avoided, will result in death or serious injury. The color associated with Danger is RED.
- WARNING: Indicates an potentially hazardous situation which if not avoided, will result in serious injury. The color associated with Warning is ORANGE.
- CAUTION: Indicates an potentially hazardous situation which if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.

If Safety Decals on this machine are ISO two panel Pictorial, decals are defined as follows:

- The first panel indicates the nature of the hazard.
- The second panel indicates the appropriate avoidance of the hazard.
- Background color is YELLOW.
- Prohibition symbols such as







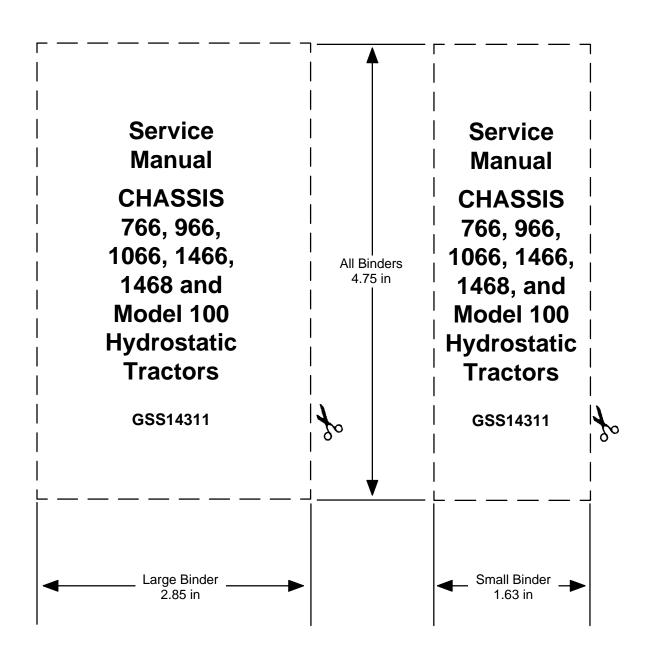
if used, are RED.



IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH. BEFORE USING THIS MACHINE, MAKE CERTAIN THAT EVERY OPERATOR:

- Is instructed in safe and proper use of the machine.
- Reads and understands the Manual(s) pertaining to the machine.
- Reads and understands ALL Safety Decals on the machine.
- Clears the area of other persons.
- Learns and practices safe use of machine controls in a safe, clear area before operating this machine on a job site.

It is your responsibility to observe pertinent laws and regulations and follow Case Corporation instructions on machine operation and maintenance.



Due to a continuous program of research and development, some procedures, specifications and parts may be altered in a constant effort to improve our products.

When changes and improvements are made in our products, periodic revisions may be made to this manual to keep it up-to-date. It is suggested that customers contact their dealer for information on the latest revision.

LIBRARY FILING INFORMATION

File this Manual after Divider Tab GSS-1431. Destroy GSS-1431-K.

CHASSIS 766, 966, 1066, 1466, 1468 and Model 100 Hydrostatic Tractors

GSS-1431-1 August, 1977

NOTE: Refer to the following service manuals for service information not contained in this manual:

GSS-1052	Testing and Servicing Electrical Equipment
GSS-1387	Gasoline Engines and Fuel System
GSS-1427	Diesel Engines and Fuel System
GSS-1432	DV-500 Diesel Engine and Fuel System
GSS-1455	Basic Air Conditioning

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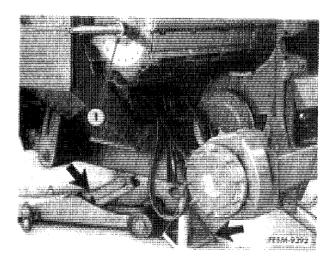
General	Contents	Page
Metric Con Standard T	Rules orque Data for Nuts and Bolts oversion Tables orque Data for Hydraulic Tubes and Fittings vice Tools Required	X
	CAB, AIR CONDITIONING AND SPLITTING THE TRAC	ron –
	FRONT END, AXLE AND WHEELS	
3	STERING	
	ENGINE	
	FUEL SYSTEM	
	ELECTRICAL SYSTEM	
	COOLING SYSTEM	
	CLUTCH AND FLYWHEEL	
	TRANSMISSION	
	DIFFERENTIAL	
	REAR AXLE, HOUSING AND WHEELS	
12	BRAKES	
	INDEPENDENT POWER TAKE-OFF	
	HYDRAULIC SYSTEM	
15	TESTING HYDRAULIC SYSTEM	

WORK SAFELY - FOLLOW THESE RULES

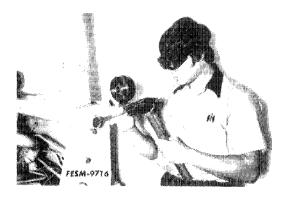


This symbol is used to call your attention to instructions concerning your personal safety. Be sure to observe and follow these instructions.

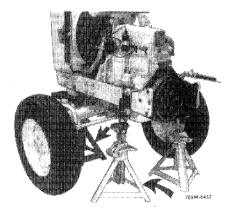
1. To prevent injury, do not allow children or by-standers around the machine while it is being adjusted and/or serviced.



2. Always use safety stands in conjunction with hydraulic jacks or hoists. Do not rely on the jack or hoist to carry the load, they could fail.



- 3. Always wear safety glasses when using a hammer, chisel or other tools that may cause chips to fly.
- 4. Keep work area organized and clean. Wipe up oil or spills of any kind. Keep tools and parts off of the floor. Eliminate the possibility of a fall which could result in a serious injury.
- 5. Be sure to reinstall safety devices, guards or shields after adjusting and/or servicing the machine.
- 6. After servicing, be sure all tools, parts, or servicing equipment are removed from the machine.

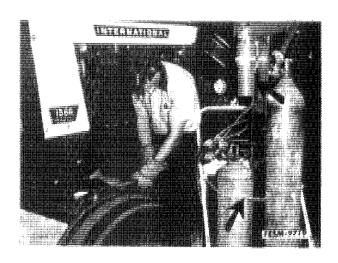


7. When splitting tractors, or disassembling machines, be sure to use safety stands and adequate supports to prevent tipping or rollover.

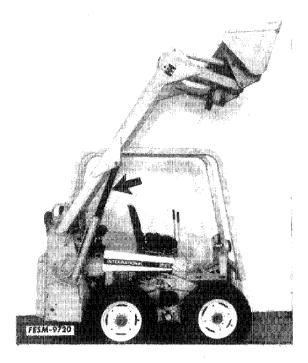


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8. Use a safety catch on all hoist hooks. Do not take a chance, the load could slip off of the hook.



9. When using an acetylene torch always wear welding goggles and gloves. Keep a "charged" fire extinguisher within reach. Be sure the acetylene and oxygen tanks are separated by a metal shield and are chained to the cart. Do not weld or heat areas near fuel tanks or fuel lines and utilize proper shielding around hydraulic lines,



- 10. Always use a safety bar to block hydraulic cylinders. Never rely on the machine hydraulic system to hold when working on loaders, etc. A hydraulic line or cylinder could fail or someone could accidently strike the control levers causing the loader to fall.
- 11. Electrical storage batteries give off highly inflammable hydrogen gas when charging and continue to do so for some time after receiving a steady charge. Do not under any circumstances allow an electric spark or an open flame near the battery. Always disconnect a battery cable before working on the electrical system.
- 12. Hydraulic fluid escaping under pressure can have enough force to penetrate the skin. Hydraulic fluid may also infect a minor cut or opening in the skin. If injured by escaping fluid, see a doctor at once. Serious infection or reaction can result if medical treatment is not given immediately.

Do not attempt to repair or tighten hoses that are under pressure, when the boom is raised, or with the tractor engine running. Cycle all hydraulic control valves to relieve all pressure before disconnecting the lines or performing other work on the hydraulic system. Make sure all connections are tight and hoses and lines are in good condition before applying pressure to the system. To locate a leak under pressure, use a small piece of cardboard or wood. Never use hands.

- 13. Handle gasoline with care it is highly flammable:
 - (a) Use approved gasoline container.
 - (b) Never remove the fuel tank cap or fill the fuel tank when the engine is running, is hot, or indoors. Also, do not smoke when working around flammable fuel.
 - (c) When refueling, keep the hose and nozzle of the funnel and container in contact with the metal of the fuel tank to avoid the possibility of an electric spark igniting the fuel. Do not overfill the fuel tank - overflow creates fire hazard. Wipe up spilled gasoline.
 - (d) Replace fuel tank cap securely.
- 14. Always use a protective fixture when inflating tubeless tires that have been repaired or are loose on the rim. Do not inflate over 30 psi to seat the tire bead.
- 15. Use pullers to remove bearings, bushings, gears, cylinder sleeves, etc. when applicable. Use hammers, punches and chisels only when absolutely necessary. Then, be sure to wear safety glasses.
- 16. Be careful when using compressed air to dry parts. Use approved air blow guns, do not exceed 30 psi, wear safety glasses or goggles and use proper shielding to protect everyone in the work area.
- 17. Do not wear rings, wrist watches or loose fitting clothing when working on machinery, they could catch on moving parts causing serious injury. Wear sturdy, rough-soled work shoes. Never adjust and/or service a machine in bare feet, sandals or sneakers.
- 18. Excessive or repeated skin contact with sealants or solvents may cause skin irritation. In case of skin contact, remove sealant or solvent promptly by washing with soap and water.

IMPORTANT: The above is only a partial list of safe work rules. In addition, always refer to the Operator's Manual for the specific machine for additional safe work rules regarding the machine operation.

STANDARD TORQUE DATA FOR NUTS AND BOLTS— FOOT POUNDS

Recommended torque for all Standard Application Nuts and Bolts, provided:

- A. All thread surfaces are clean and lubricated with SAE-30 engine oil. (See NOTE.)
- B. Joints are rigid, that is, no gaskets or compressible materials are used.
- C. When reusing nuts or bolts use minimum torque values.

NOTE: Multiply the standard torque by:

- ,65 when finished jam nuts are used.
- .70 when Molykote, white lead or similar mixtures are used as lubricants.
- .75 when parkerized bolts or nuts are used.
- .85 when cadmium plated bolts or nuts and zinc bolts w/waxed zinc nuts are used.
- .90 when hardened surfaces are used under the nut or bolt head.

1 FOOT POUND = 1.355 NEWTON METERS

T					1 Bolts	T	. WE V	ther.	į.	Type 8 (all lengths)			
Bolt or Diam		Tyr Studs	oe 1 Only	6" 16	ength less	3 , 7 ,	1 Bolts than 6"	, ,	pe 5 ingths)	Only when used† in cast (gray) iron		All other applications	
Inches	MM	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.4	5	6	5	6	3	3	9	10	11	13	12	14
5/16	8.0	12	13	12	13	- 6	7	19	21	24	27	27	30
3/8	9,5	21	24	21	24	11	13	33	37	43	47	45	50
7/16	11,1	35	38	35	38	19	21	53	60	69	76	75	85
1/2	12.7	52	58	52	58	29	32	80	90	104	117	115	130
9/16	14.3	70	80	70	80	41	46	115	130	150	170	165	185
5/8	15.9	98	110	98	110	57	63	160	180	210	230	220	250
3/4	19.0	174	195	174	1940	100	112	290	320	350	390	400	450
7/8	22.2	300	330	162	181	162	181	420	470	570	630	650	730
1	25.4	420	470	250	270	250	270	-630	710	850	950	970	1090
1-1/8	28.6	600	660	350	380	350	380	850	. 950	1200	1350	1380	1550
1-1/4	31.8	840	940	490	540	490	540	1200	1350	1700	1900	1940	2180
1-3/8	34.9	1100	1230	640	710	640	710	1570	1760	2300	2500	2600	2800
1.1/2	38.1	1470	1640	850	940	850	940	2000	2300	3000	3300	3300	3700
1-3/4	44,5	2350	2450	1330	1490	1330	1490	3300	3700	4700	5200	5300	6000
7	50.8	3500	3900	2000	2200	2000	2200	5000	5500	7000	7800	8000	9000

[†]When bolt penetration is 1-1/2 times the diameter of the bolt.

BOLT TYPE IDENTIFICATION CHART

IH TYPE	S.A.E. GRADE	DESCRIPTION	BOLT HEAD MARKING *
*	₹ 1 ₹ or ₹ 2	WILL HAVE A 😕 STANDARD MONOGRAM IN THE CENTER OF THE HEAD Low or Medium Carbon Steel Not Heat Treated	(m ₂)
5	5	WILL HAVE A 🖽 AND 3 RADIAL LINES Quenched and Tempered Medium Carbon Steel	(<u>w</u>)
8	8	WILL HAVE A 😅 AND 6 RADIAL LINES Quenched and Tempered Special Carbon or Alloy Steel	(<u>w</u>)

^{*}The center marking identifies the bolt manufacturer. The \underline{w}^2 monogram is currently used. Some bolts may still have an IH or a raised dot which previously identified IH bolts.

STANDARD TORQUE DATA FOR NUTS AND BOLTS— NEWTON METERS

Recommended torque for all Standard Application Nuts and Bolts, provided:

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- .85 when cadmium plated bolts or nuts and zinc bolts w/waxed zinc nuts are used.
- .90 when hardened surfaces are used under the nut or bolt head.

1 NEWTON METER = 0,738 FOOT POUND

8olt o	u Caurai	*	4	Type	1 Bolts	**	* **		****	Type 8 (all lengths)				
Dian		Typ Studs		E .	ength less	1	1 Bolts than 6"	,	ngths)	Only when usedt in cast (gray) iron			All other applications	
Inches	MM	Min.	Max.	Min.	Max,	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
1/4	6,4	7	8	7	8	4	4	12	14	15	18	16	19	
5/16	8.0	17		17	16	θ	10	26	29	-33		37	41	
3/8	9.5	29	33	29	33	15	18	45	50	58	64	61	68	
7/16	111.1	48	52	49	57	26	- 29	72	81	94	103	102	115	
1/2	12.7	71	79	71	79	39	43	108	122	141	159	156	176	
4/16	14,3	95	108	110	100	56	- 62	156	176	205	230	225	250	
5/8	15.9	133	149	133	133	77	85	220	245	285	310	300	340	
374	19.0	240	205	240	200	136	162	390	430	470	5.00	540	610	
7/8	22.0	400	450	220	245	220	245	570	640	770	850	880	990	
1	25,4	570	640	340	311	340	365	850	960	1150	1290	1300	1480	
1-1/8	28.6	810	900	470	510	470	510	1150	1290	1630	1830	1870	2100	
3.174	31.8	1140	1270	660	790	680	730	1600	1830	2300	2600	2600	3000	
1-3/8	34.9	1490	1670	870	960	870	960	2100	2400	3100	3400	3500	3800	
1.177	38.1	2000	2200	1150	1270	1150	1270	2700	3100	4100	4500	4500	5000	
1-3/4	44.5	3200	3300	1800	2000	1800	2000	4500	5000	6400	7000	7100	8100	
2	50.8	4750	5300	2700	JULI	2700	3000	6800	7500	9500	10500	10300	12200	

[†]When bolt penetration is 1-1/2 times the diameter of the bolt.

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