Chassis 454, 464, 484, 574, 584, 674, 684, 784, 884, 84 Hydro & 385 Tractor

Service Manual

GSS-1416B

Reprinted





THIS SAFETY ALERT SYMBOL INDICATES IMPORTANT SAFETY MESSAGES IN THIS MANUAL. WHEN YOU SEE THIS SYMBOL, CAREFULLY READ THE MESSAGE THAT FOLLOWS AND BE ALERT TO THE POSSIBILITY OF PERSONAL INJURY OR DEATH.

M171E

If Safety Decals on this machine use the words **Danger**, **Warning or Caution**, which are defined as follows:

- DANGER: Indicates an immediate hazardous situation which if not avoided, will result in death or serious injury. The color associated with Danger is RED.
- WARNING: Indicates an potentially hazardous situation which if not avoided, will result in serious injury. The color associated with Warning is ORANGE.
- CAUTION: Indicates an potentially hazardous situation which if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.

If Safety Decals on this machine are ISO two panel Pictorial, decals are defined as follows:

- The first panel indicates the nature of the hazard.
- The second panel indicates the appropriate avoidance of the hazard.
- Background color is YELLOW.
- Prohibition symbols such as







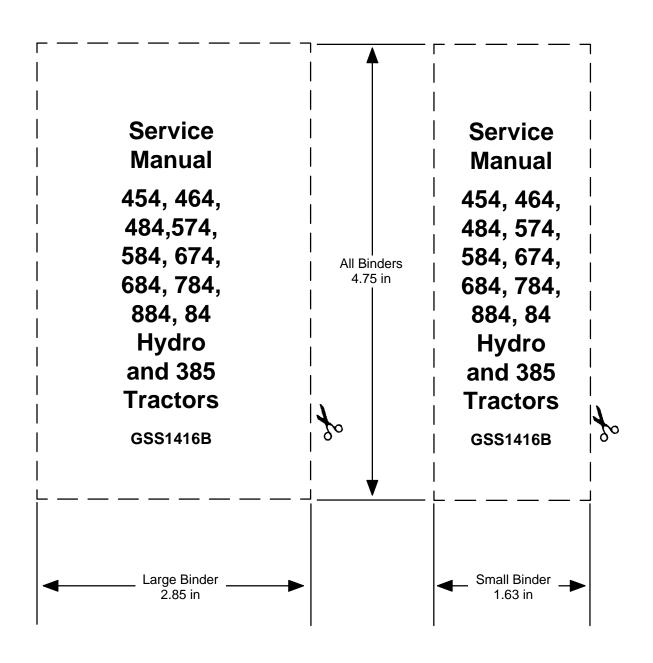
if used, are RED.



IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH. BEFORE USING THIS MACHINE, MAKE CERTAIN THAT EVERY OPERATOR:

- Is instructed in safe and proper use of the machine.
- Reads and understands the Manual(s) pertaining to the machine.
- Reads and understands ALL Safety Decals on the machine.
- Clears the area of other persons.
- Learns and practices safe use of machine controls in a safe, clear area before operating this machine on a job site.

It is your responsibility to observe pertinent laws and regulations and follow Case Corporation instructions on machine operation and maintenance.



COMPLETE REVISION

Chassis 454, 464, 484, 574, 584, 674 684, 784, 884, 84 Hydro and 385 Tractors

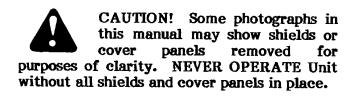


Replace GSS-1416-1 w/Revision 3 with GSS-1416-B

Due to a continuous program of research and development, some procedures, specifications and parts may be altered in a constant effort to improve our products.

When changes and improvements are made in our products, periodic revisions may be made to this manual to keep it up-to-date. It is suggested that customers contact their dealer for information on the latest revision.

NOTE: Some illustrations in this manual show equipment not currently available. The illustrations are used primarily to cover serviceability and may not always represent production equipment.



Chassis 454, 464, 484, 574, 584, 674 684, 784, 884, 84 Hydro and 385 Tractors

> GSS-1416-B January, 1985

NOTE: Refer to the following service manual for service information not contained in this manual:

GSS-1052C Testing and Servicing Electrical Equipment

General Contents Page Safe Work Rules Standard Torque Data for Hydraulic Tubes and Fittings X & XI Special Service Tools Required XII Section **ROPS - LOADER - TRACTOR SPLITS** FRONT END, AXLE, AND WHEELS **STEERING ENGINE FUEL SYSTEM ELECTRICAL SYSTEM COOLING SYSTEM CLUTCH AND FLYWHEEL TRANSMISSION** DIFFERENTIAL REAR AXLE, HOUSING, AND WHEELS **BRAKES** INDEPENDENT POWER TAKE-OFF 13

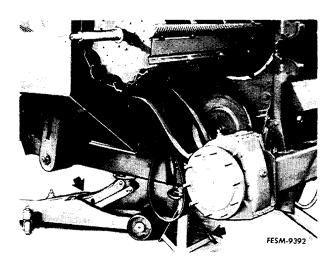
HYDRAULIC SYSTEM

WORK SAFELY - FOLLOW THESE RULES

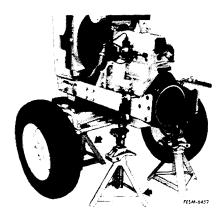


This symbol is used to call your attention to instructions concerning your personal safety. Be sure to observe and follow these instructions.

1. To prevent injury, do not allow children or by-standers around the machine while it is being adjusted and/or serviced.



- 2. Always use safety stands in conjunction with hydraulic jacks or hoists. Do not rely on the jack or hoist to carry the load, they could fail
- 3. Articulated Tractors Always use the frame lock pin when servicing the tractor in the area of the hinged or pivot point of the frame. The lock pin must be in place when making adjustments with the engine running. The lock pin prevents accidental pivoting of the frame. Always remove the lock pin and store correctly before attempting to steer the tractor.
- 4. Always wear safety glasses when using a hammer, chisel or other tools that may cause chips to fly.
- 5. Keep work area organized and clean. Wipe up oil or spills of any kind. Keep tools and parts off of the floor. Eliminate the possibility of a fall which could result in a serious injury.
- 6. Be sure to reinstall safety devices, guards or shields after adjusting and/or servicing the machine. Also, replace missing or damaged safety and/or instruction decals.
- 7. After servicing, be sure all tools, parts, or servicing equipment are removed from the machine.



8. When splitting tractors, or disassembling machines, be sure to use safety stands and adequate supports to prevent tipping or rollover.



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9. Use a safety catch on all hoist hooks. Do not take a chance, the load could slip off of the hook.



10. When using an acetylene torch always wear welding goggles and gloves. Keep a "charged" fire extinguisher within reach. Be sure the acetylene and oxygen tanks are separated by a metal shield and are chained to the cart. Do not weld or heat areas near fuel tanks or fuel lines and utilize proper shielding around hydraulic lines.



- 11. Always use a safety bar to block hydraulic cylinders. Never rely on the machine hydraulic system to hold when working on loaders, etc. A hydraulic line or cylinder could fail or someone could accidently strike the control levers causing the loader to fall.
- 12. Electrical storage batteries give off highly inflammable hydrogen gas when charging and continue to do so for some time after receiving a steady charge. Do not under any circumstances allow an electric spark or an open flame near the battery. Always disconnect a battery cable before working on the electrical system.
- 13. Hydraulic fluid escaping under pressure can have enough force to penetrate the skin. Hydraulic fluid may also infect a minor cut or opening in the skin. If injured by escaping fluid, see a doctor at once. Serious infection or reaction can result if medical treatment is not given immediately.

Do not attempt to repair or tighten hoses that are under pressure, when the boom is raised, or with the tractor engine running. Cycle all hydraulic control valves to relieve all pressure before disconnecting the lines or performing other work on the hydraulic system. Make sure all connections are tight and hoses and lines are in good condition before applying pressure to the system. To locate a leak under pressure, use a small piece of cardboard or wood. Never use hands.

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- 14. Handle gasoline with care it is highly flammable:
 - (a) Use approved gasoline container.
 - (b) Never remove the fuel tank cap or fill the fuel tank when the engine is running, is hot, or indoors. Also, do not smoke when working around flammable fuel.
 - (c) When refueling, keep the hose and nozzle of the funnel and container in contact with the metal of the fuel tank to avoid the possibility of an electric spark igniting the fuel. Do not overfill the fuel tank - overflow creates fire hazard. Wipe up spilled gasoline.
 - (d) Replace fuel tank cap securely.
- 15. Always use a protective fixture when inflating tubeless tires that have been repaired or are loose on the rim. Do not inflate over 30 psi to seat the tire bead.
- 16. Use pullers to remove bearings, bushings, gears, cylinder sleeves, etc. when applicable. Use hammers, punches and chisels only when absolutely necessary. Then, be sure to wear safety glasses.
- 17. Be careful when using compressed air to dry parts. Use approved air blow guns, do not exceed 30 psi, wear safety glasses or goggles and use proper shielding to protect everyone in the work area.
- 18. Do not wear rings, wrist watches or loose fitting clothing when working on machinery, they could catch on moving parts causing serious injury. Wear sturdy, rough-soled work shoes. Never adjust and/or service a machine in bare feet, sandals or sneakers.
- 19. Excessive or repeated skin contact with sealants or solvents may cause skin irritation. In case of skin contact, remove sealant or solvent promptly by washing with soap and water.
- 20. Prolonged or repeated skin contact with used engine oil may be harmful. Minimize the amount of skin exposed, and the length of time used engine oil stays on skin. Thoroughly wash used oil off of skin as soon as possible with soap and water. Oil soaked clothing needs to be washed before wearing again.

IMPORTANT: The above is only a partial list of safe work rules. In addition, always refer to the Operator's Manual for the specific machine for additional safe work rules regarding the machine operation.

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manuals007@hotmail.com