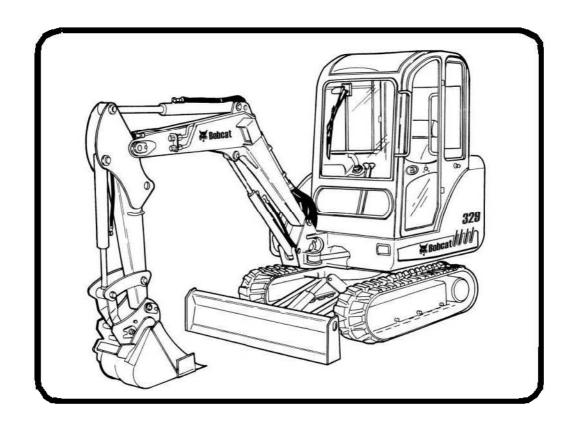


Service Manual 329 Compact Excavator

S/N AACL11001 & Above S/N A9K211001 & Above





6966948 (10-09) Printed in U.S.A.

C Bobcat Company 2009

ALPHABETICAL INDEX

AIR CLEANER	60-01	FLOORMAT AND FLOOR PANELS	. 40-01
AIR CLEANER SERVICE	10-01	FLYWHEEL AND HOUSING	
ALTERNATOR		FUEL LEVEL SENDER	
ALTERNATOR BELT		FUEL SYSTEM10-01,	
ARM		FUEL TANK	
ARM CYLINDER			
		HEATER COIL	. 70-01
BATTERY	50-01	HEATER SYSTEM	. 70-01
BLADE	30-01	HEATER UNIT	
BLADE CONTROL	40-01	HEATER VALVE	. 70-01
BLADE CYLINDER	20-01	HORN	.40-01
BLOWER FAN	70-01	HYDRAULIC CONTROL VALVE	. 20-01
BOOM	40-01	HYDRAULIC CONNECTION SPECSSP	EC-01
BOOM CYLINDER	20-01	HYDRAULIC FLUID SPECIFICATIONSSP	EC-01
BOOM SWING CYLINDER	20-01	HYDRAULIC FILTER	. 20-01
BOOM SWING PEDAL	40-01	HYDRAULIC PUMP	. 20-01
BUCKET	40-01	HYDRAULIC PUMP START-UP	.20-01
BUCKET CYLINDER	20-01	HYDRAULIC RESERVOIR	
BUILDUP VALVE	20-01	HYDRAULIC SYSTEM	
		HYDRAULIC SYSTEM INFORMATION	. 20-01
CAB			
CAMSHAFT AND TIMING GEARS		LEFT CONTROL LEVER (JOYSTICK)	
CANOPY		LEFT CONSOLE	
CASE DRAIN FILTER		LIFTING AND BLOCKING THE EXCAVATOR	
CLAMP CYLINDER		LIFTING THE EXCAVATOR	
CONVERSIONSSI		LIGHTS	
CONTROL PATTERN SELECTOR VALVE		LUBRICATION SYSTEM	
CRANKSHAFT AND PISTONS		LUBRICATION THE EXCAVATOR	.10-01
CROSSPORT RELIEF VALVES			
CYLINDER HEAD	60-01	MAGNETIC LOCKOUT SENSOR	
		MAIN RELIEF VALVE	
DIAGNOSTICS SERVICE CODES		MANIFOLD ASSEMBLY / ACCUMULATOR	.20-01
DIRECT TO TANK VALVE	20-01		
		OIL COOLER	
ELECTRICAL SYSTEM INFORMATION		OPERATOR CAB (ROPS/TOPS)	.10-01
ENGINE COOLING SYSTEM			
ENGINE FLYWHEEL		PIVOT PINS	
ENGINE INFORMATION		PORT RELIEF VALVES	
ENGINE LUBRICATION SYSTEM		PRESSURE REDUCING VALVE	. 20-01
ENGINE SPEED CONTROL	60-01		
EXCAVATOR STORAGE AND RETURN TO		REGULAR MAINTENANCE	
SERVICE	10-01	RIGHT CONTROL LEVER (JOYSTICK)	
		RIGHT CONSOLE	
		RIGHT SIDE COVER10-01,	, 40-01

Continued On Next Page

ALPHABETICAL INDEX (CONT'D)

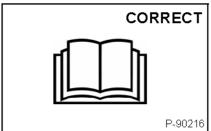
SEAT AND SEAT MOUNT	40-01
SEAT BELT	
SERVICE SCHEDULE	10-01
SPARK ARRESTOR MUFFLER	10-01, 60-01
329 EXCAVATOR SPECIFICATIONS	
STARTER	50-01
STOPPING THE ENGINE AND LEAVING	
THE EXCAVATOR	10-01
SWING CIRCLE GEAR	
SWING FRAME	
SWING MOTOR	
SWING MOTOR DRIVE CARRIER	20-01
SWIVEL JOINT	
TAILGATE	10-01, 40-01
TORQUE SPECIFICATIONS FOR BOLTS.	SPEC-01
	SPEC-01
TORQUE SPECIFICATIONS FOR BOLTS.	SPEC-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS	SPEC-01 30-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS	SPEC-01 30-01 10-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS	SPEC-01 30-01 10-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS TRAVEL MOTOR	SPEC-0110-0140-01 .10-01, 20-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS	SPEC-0110-0140-01 .10-01, 20-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS TRAVEL MOTOR TROUBLESHOOTING	SPEC-0110-0140-01 .10-01, 20-0170-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS TRAVEL MOTOR	SPEC-0110-0140-01 .10-01, 20-0170-01
TORQUE SPECIFICATIONS FOR BOLTS. TRACK FRAME COMPONENTS TRANSPORTING THE EXCAVATOR ON A TRAILER TRAVEL LEVERS/PEDALS TRAVEL MOTOR TROUBLESHOOTING	SPEC-0110-0140-01 .10-01, 20-0170-01

MAINTENANCE SAFETY



Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

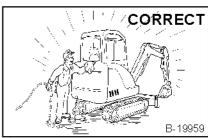
Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



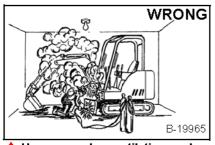
Never service the Bobcat Excavator without instructions.



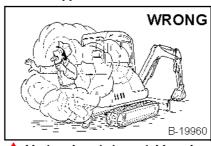
Use the correct procedure to lift and support the excavator.



Cleaning and required daily. maintenance are



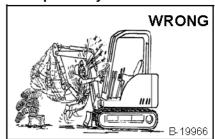
good ventilation when welding or grinding painted parts.
Wear dust mask when grinding
painted parts. Toxic dust and gas can be produced.



Vent exhaust to outside when engine must be run for service. Exhaust system must be tightly sealed. Exhaust fumes can kill without warning.

WRONG

B-19958

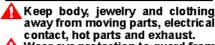


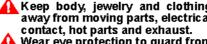
Always lower the bucket and blade to the ground before doing any maintenance. Never modify equipment or add attachments not approved by Bobcat Company.

WRONG B-19962

Stop, cool and clean engine of flammable materials before checking fluids. Never service or adjust machine

with the engine running unless instructed to do so in the



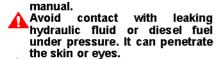


flammable and explosive gases. Keep arcs, sparks, flames and lighted tóbacco away

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protections approved for type of

Batteries contain acid which burns eyes or skin on contact.

Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical and get attention.

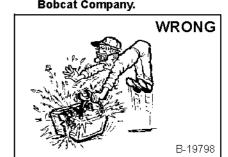


Never fill fuel tank with engine running, while smoking, or when near open flame.

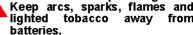
Keep tailgate closed except for service. Close and latch tailgate

before operating the excavator.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are not in the Operation & Maintenance Manual must be performed ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.



Lead-acid batteries produce





MSW28-0409



CONTENTS

CONTENTS	
FOREWORD	. III
FIRE PREVENTION	VII
SERIAL NUMBER LOCATIONS	. XI
DELIVERY REPORT	XII
EXCAVATOR IDENTIFICATION	XIII
SAFETY AND MAINTENANCE10	-01
HYDRAULIC SYSTEM20	-01
UNDERCARRIAGE30	-01
UPPERSTRUCTURE & SWING SECTION40	-01
ELECTRICAL SYSTEM AND ANALYSIS50	-01
ENGINE SERVICE	-01
HEATER70	-01
SPECIFICATIONS SPEC	:- <u>()</u> 1

SAFETY AND MAINTENANCE

HYDRAULIC SYSTEM

UNDERCARRIAGE

UPPERSTRUCTURE & SWING SECTION

ELECTRICAL SYSTEM AND ANALYSIS

ENGINE SERVICE

HEATER

SPECIFICATIONS

Please Click Here To Download The Complete Manual Download Other Manuals If Having Any Questions Feel Free To Contact us

admin@servicemanualbit.com