



# Bobcat®

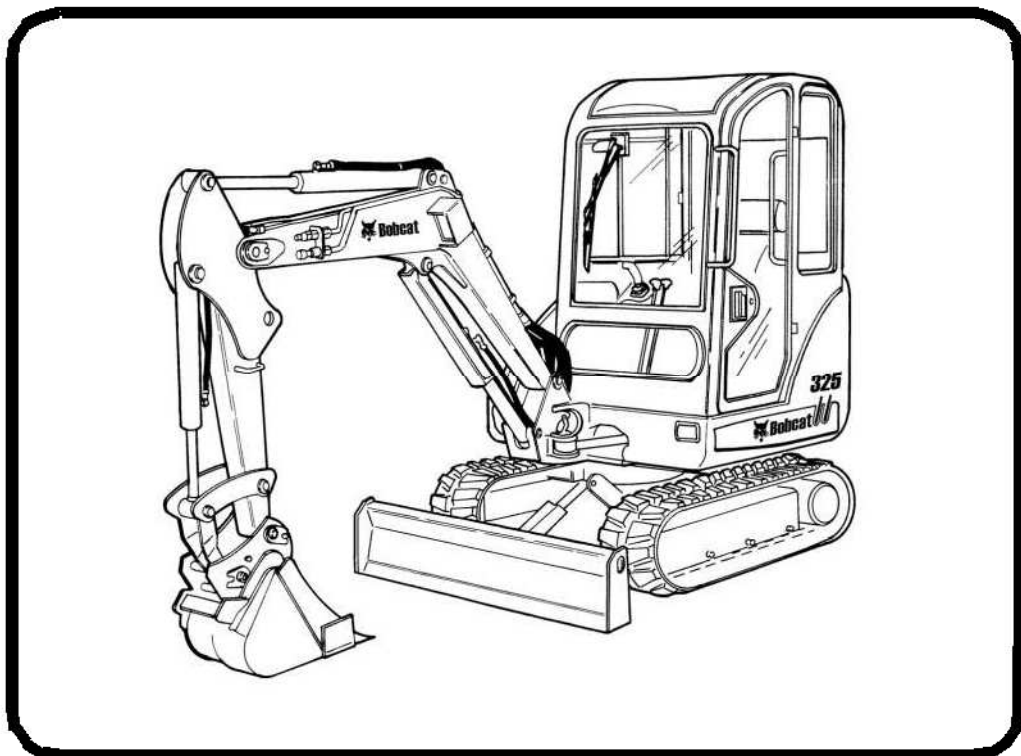
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## Service Manual

# 325/328 Compact Excavator

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**325 S/N AAC511001 & Above**  
**325 S/N A9K011001 & Above**  
**328 S/N A9K111001 & Above**





# MAINTENANCE SAFETY



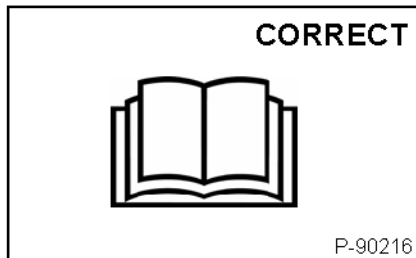
## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

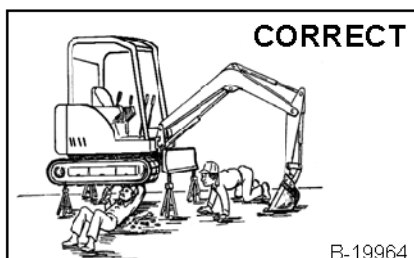
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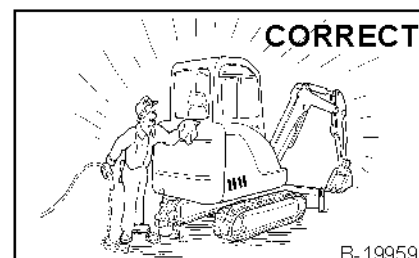
**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



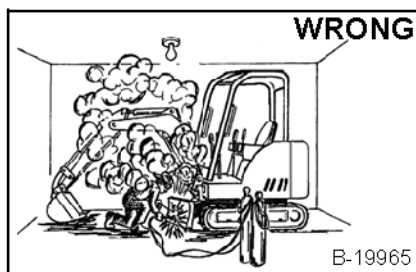
⚠ Never service the Bobcat Excavator without instructions.



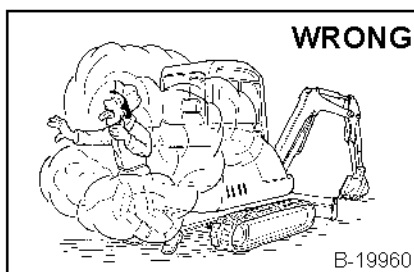
⚠ Use the correct procedure to lift and support the excavator.



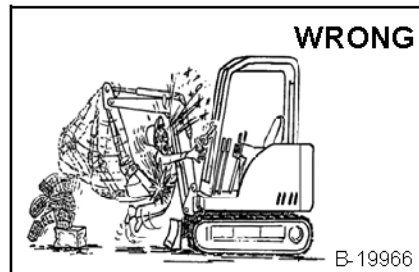
⚠ Cleaning and maintenance are required daily.



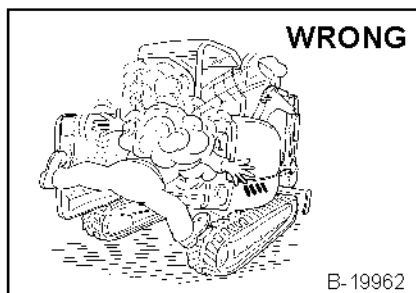
⚠ Have good ventilation when welding or grinding painted parts.  
⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.



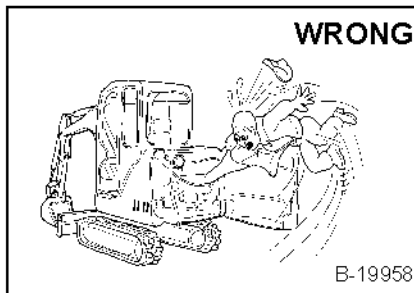
⚠ Vent exhaust to outside when engine must be run for service.  
⚠ Exhaust system must be tightly sealed. Exhaust fumes can kill without warning.



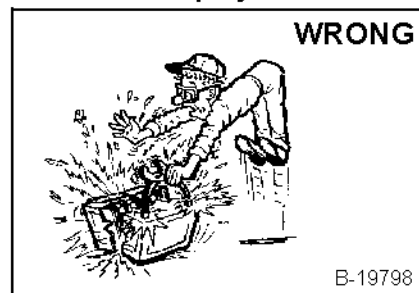
⚠ Always lower the bucket and blade to the ground before doing any maintenance.  
⚠ Never modify equipment or add attachments not approved by Bobcat Company.



⚠ Stop, cool and clean engine of flammable materials before checking fluids.  
⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.  
⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.  
⚠ Never fill fuel tank with engine running, while smoking, or when near open flame.



⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.  
⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protections approved for type of welding.  
⚠ Keep tailgate closed except for service. Close and latch tailgate before operating the excavator.



⚠ Lead-acid batteries produce flammable and explosive gases.  
⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.  
⚠ Batteries contain acid which burns eyes or skin on contact.  
⚠ Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are not in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

MSW28-0409



**Bobcat®**

## ALPHABETICAL INDEX

AIR CLEANER .....	10-01, 60-01	FUEL TANK .....	40-01
AIR CLEANER SERVICE .....	10-01	HEATER AIR FILTER (WITH CAB OPTION ONLY) .....	10-01
ALTERNATOR .....	50-01	HEATER COIL .....	70-01
ARM .....	40-01	HEATER FAN .....	70-01
ARM CYLINDER .....	20-01	HEATER UNIT .....	70-01
BATTERY .....	50-01	HEATER VALVE .....	70-01
BLADE .....	30-01	HORN .....	40-01
BLADE CONTROL .....	40-01	HYDRAULIC CONTROL VALVE .....	20-01
BLADE CYLINDER .....	20-01	HYDRAULIC CONNECTION SPECS .....	SPEC-01
BOOM .....	40-01	HYDRAULIC FLUID SPECIFICATIONS .....	SPEC-01
BOOM CYLINDER .....	20-01	HYDRAULIC FILTER MOUNT .....	20-01
BOOM SWING CYLINDER .....	20-01	HYDRAULIC PUMP .....	20-01
BUCKET .....	40-01	HYDRAULIC PUMP START-UP .....	20-01
BUCKET CYLINDER .....	20-01	HYDRAULIC RESERVOIR .....	20-01
BUILD UP VALVE .....	20-01	HYDRAULIC SYSTEM .....	10-01
CAB .....	40-01	HYDRAULIC SYSTEM INFORMATION .....	20-01
CASE DRAIN FILTER .....	20-01	LEFT CONTROL LEVER (JOYSTICK) .....	20-01
CLAMP .....	40-01	LEFT CONSOLE .....	40-01
CLAMP CYLINDER .....	20-01	LIFTING AND BLOCKING THE EXCAVATOR .....	10-01
CONVERSIONS .....	SPEC-01	LIFTING THE EXCAVATOR .....	10-01
CONTROL PATTERN SELECTOR VALVE .....	20-01	LIGHTS .....	50-01
COOLING SYSTEM .....	10-01	LUBRICATION OF THE HYDRAULIC EXCAVATOR .....	10-01
CROSS PORT RELIEF VALVES .....	20-01	MAIN RELIEF VALVES .....	20-01
DELUXE INSTRUMENT PANEL SETUP .....	50-01	MANIFOLD ASSEMBLY/ACCUMULATOR .....	20-01
DIAGNOSTICS SERVICE CODE .....	50-01	MUFFLER .....	60-01
DIRECT TO TANK VALVE .....	20-01	OIL COOLER .....	20-01
ELECTRICAL SYSTEM INFORMATION .....	50-01	OPERATOR CAB (ROPS/TOPS) .....	10-01
ENGINE .....	60-01	PORT RELIEF VALVES .....	20-01
ENGINE ACCESSORY DRIVE BELT .....	10-01	PRESSURE REDUCING VALVE .....	20-01
ENGINE COMPONENTS AND TESTING .....	60-01	RADIATOR .....	60-01
ENGINE FLYWHEEL .....	60-01	RECONDITIONING THE ENGINE .....	60-01
ENGINE LUBRICATION SYSTEM .....	10-01	RIGHT CONTROL LEVER (JOYSTICK) .....	20-01
ENGINE SPECIFICATIONS .....	SPEC-01	RIGHT CONSOLE .....	40-01
ENGINE SPEED CONTROL .....	40-01	RIGHT PEDAL AND LINKAGE .....	40-01
FLOOR MAT AND FLOOR PLATE .....	40-01	RIGHT SIDE COVER .....	10-01, 40-01
FUEL, COOLANT AND LUBRICANTS .....	SPEC-01	ROPS CANOPY .....	40-01
FUEL LEVEL SENDER .....	50-01		
FUEL SYSTEM .....	10-01		

Continued On Next Page

## ALPHABETICAL INDEX (CONT'D)

SEAT BELT .....	10-01
SERVICE SCHEDULE .....	10-01
SPARK ARRESTOR MUFFLER .....	10-01
SPECIFICATIONS .....	SPEC-01
SUSPENSION SEAT AND SEAT MOUNT .....	40-01
STARTER .....	50-01
STANDARD SEAT AND SEAT MOUNT .....	40-01
SWING CIRCLE GEAR .....	30-01
SWING FRAME .....	40-01
SWING MOTOR .....	20-01
SWING MOTOR DRIVE CARRIER .....	20-01
SWIVEL JOINT .....	20-01
TAILGATE .....	10-01, 40-01
TORQUE SPECIFICATIONS .....	SPEC-01
TRACK DAMAGE IDENTIFICATION .....	30-01
TRACK FRAME .....	30-01
TRACK IDLER .....	30-01
TRACK ROLLER .....	30-01
TRACKS .....	30-01
TRANSPORTING THE EXCAVATOR .....	10-01
TRAVEL CONTROLS .....	40-01
TRAVEL MOTOR .....	10-01, 20-01
TROUBLESHOOTING .....	60-01
TWO SPEED SWITCH .....	50-01
UPPERSTRUCTURE .....	40-01
UPPERSTRUCTURE SLEW LOCK .....	10-01, 40-01
X-CHANGE .....	40-01

## CONTENTS

FOREWORD.....	II
SAFETY INSTRUCTIONS .....	IV
FIRE PREVENTION .....	VI
SERIAL NUMBER LOCATIONS .....	VIII
DELIVERY REPORT.....	IX
BOBCAT EXCAVATOR IDENTIFICATION .....	X
SAFETY AND MAINTENANCE.....	10-01
HYDRAULIC SYSTEM .....	20-01
UNDERCARRIAGE.....	30-01
UPPERSTRUCTURE & SWING SECTION .....	40-01
ELECTRICAL SYSTEM AND ANALYSIS .....	50-01
ENGINE SERVICE .....	60-01
HEATER .....	70-01
SPECIFICATIONS.....	SPEC-01

**SAFETY AND  
MAINTENANCE**

**HYDRAULIC  
SYSTEM**

**UNDERCARRIAGE**

**UPPERSTRUCTURE  
& SWING  
SECTION**

**ELECTRICAL  
SYSTEM AND  
ANALYSIS**

**ENGINE  
SERVICE**

**HEATER**

**SPECIFICATIONS**

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