

Document Title: Description, general	Function Group: 000	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Description, general

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

The EC35C is a Compact excavator with caterpillar drive.

The engine is a vertical, water-cooled, in-line, four cylinder, four-stroke diesel engine with direct injection, type D2.2. It is a low emission engine with automatic idle control.

Driving movements are made via two crawlers. Each crawler is driven by an axial piston engine with two speeds and a planetary gear. The axial piston engine has automatic load-dependent shifting from the high to the low speed.

The hydraulic system is a hydraulic load-sensing system which guarantees complete independence of the individual movements.

The superstructure swivel movement is guaranteed by a hydraulic radial piston motor which directly (i.e. without reduction gear) drives a ball-mounted swing ring gear with internal toothing and remote lubrication.

The undercarriage consists of a centre section in X-form to increase the torsional rigidity and chamfered side members.

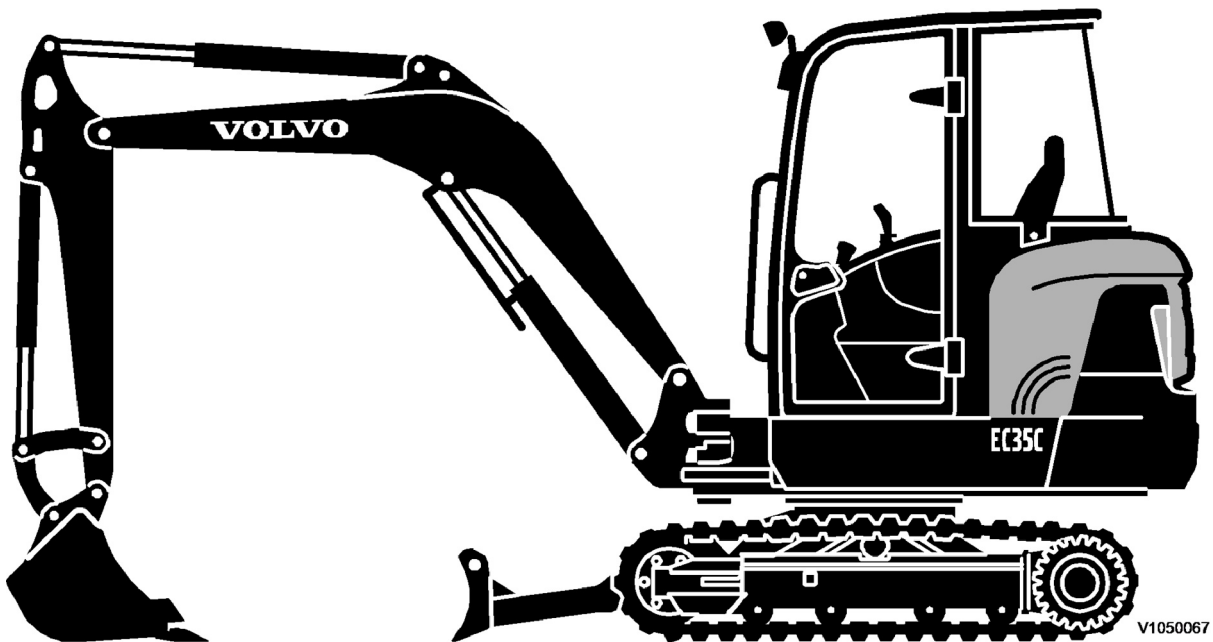


Figure 1
Compact Excavator EC35C

Document Title: Product plate, description	Function Group: 000	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Product plate, description

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

The diagrams and descriptions below show the rating plates on the compact excavator.

When ordering spare parts and for telephone enquiries and in correspondence, always quote the model designation and product identification number.

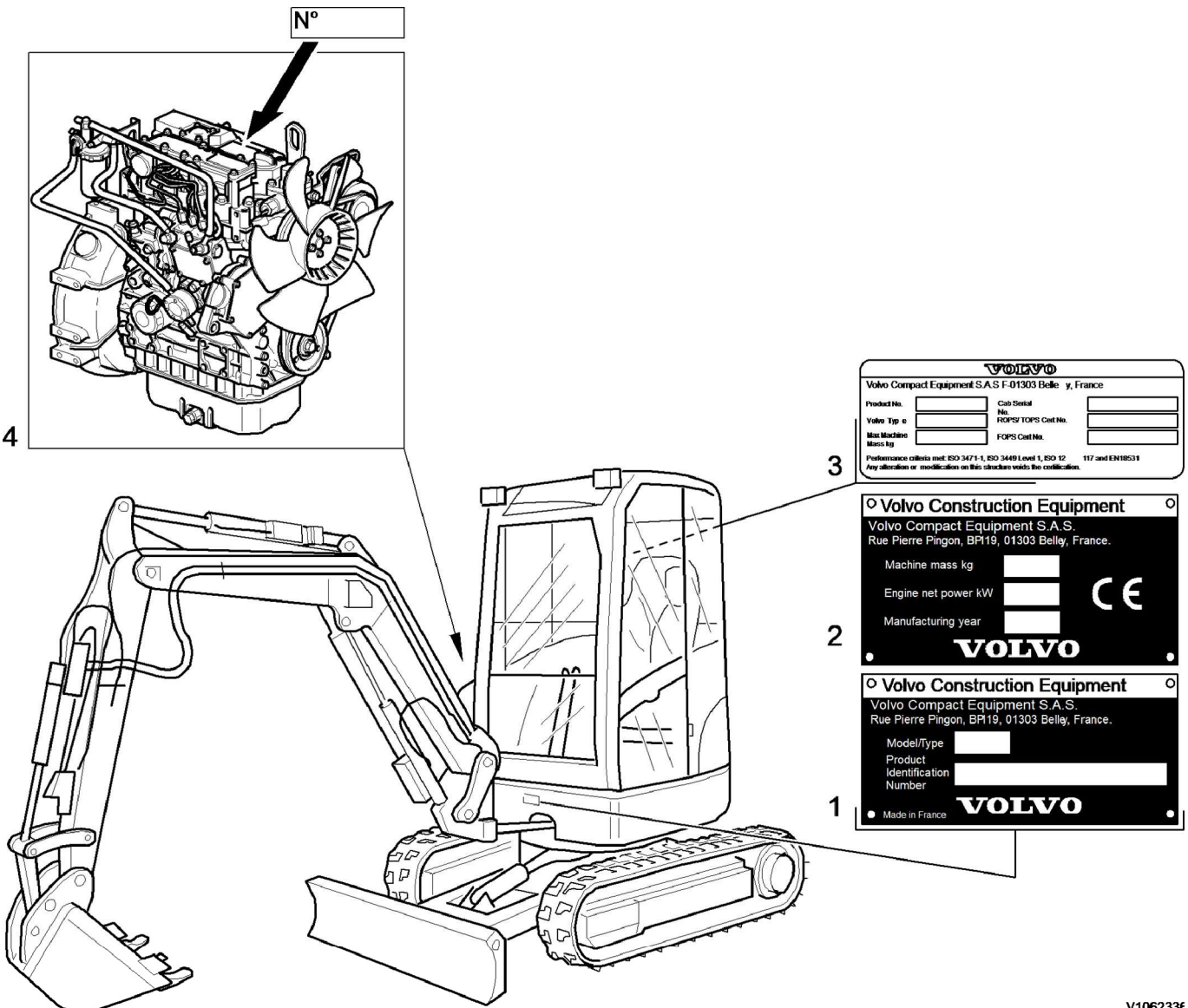


Figure 1

Data plates

1. Data plate
2. Engine product plate
3. Colour code

1. Name plate

The data plate indicates the manufacturer's name and address, model/type designation and the 17-digit ID number.

2. Auxiliary data plate (EU countries only)

The auxiliary data plate indicates machine weight (in kg), nominal engine power (in kW), year of manufacture, machine serial number and a CE mark.

Machine weight

The machine weight (in kg) listed on the auxiliary data plate is based on:

- ✘ Basic machine with 50% of the weight of Volvo-approved extra equipment
- ✘ Conventional track chain type
- ✘ Conventional bucket (without load)
- ✘ Full fuel tank
- ✘ For reasons of safety, 103% of the machine weight is indicated on the auxiliary data plate.

3. TOPS/ROPS and FOPS emblem

The emblem is located in the cab on the right B-pillar. The Tip Over Protective Structure (TOPS) and Roll Over Protective Structure (ROPS) protect the operator in the event the machine tips over or rolls over. Protection is also provided by the Falling Object Protective Structure (FOPS).

4. Engine product plate

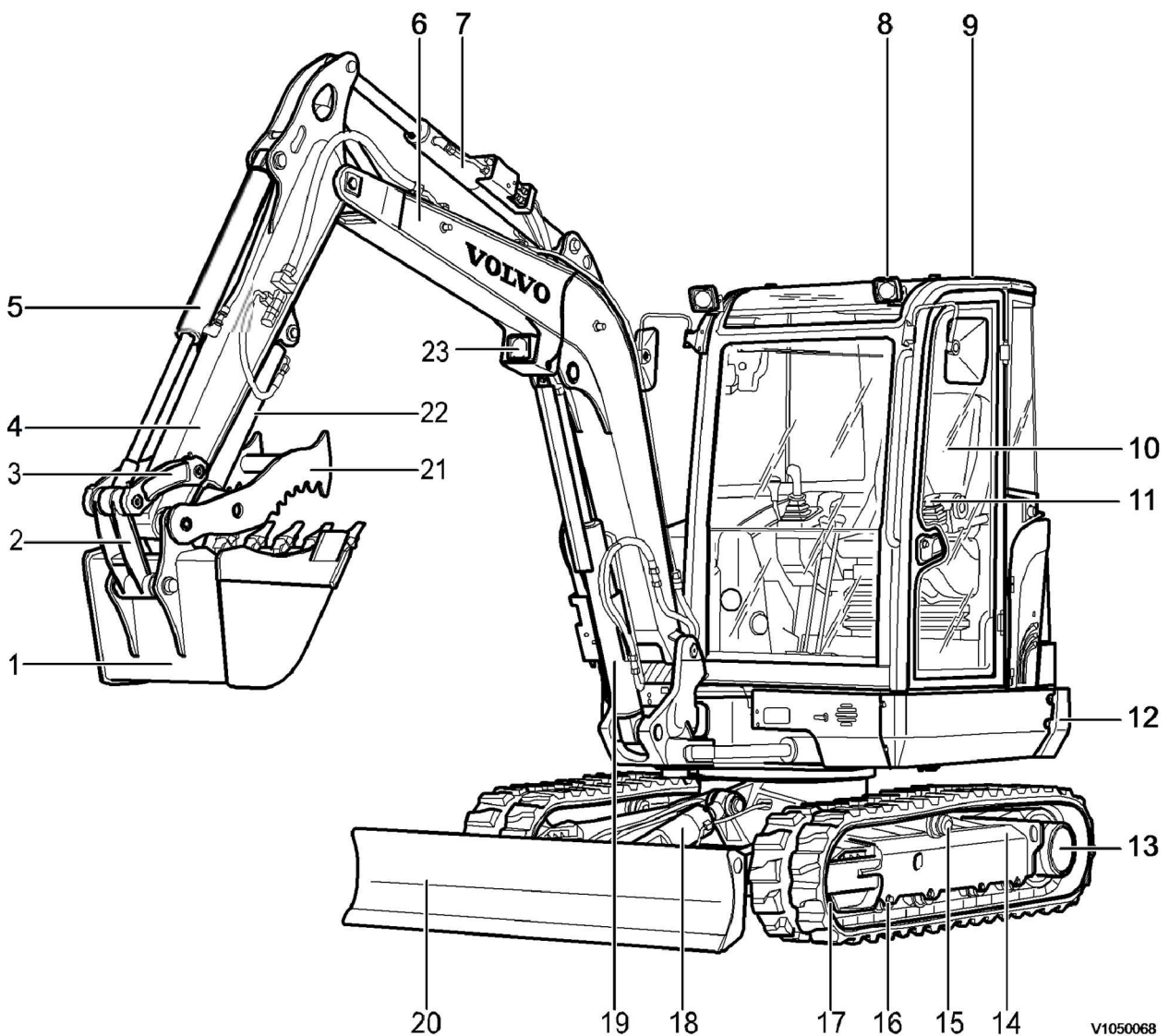
The engine data plate indicates manufacturer information, designation and engine serial number. It is located on the tilt lever trim.

Document Title: Component locations	Function Group: 000	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Component locations

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			



V1050068

Figure 1
Component locations

- | | | | | | |
|---|--------|----|---------------|----|-----------------------------|
| 1 | Bucket | 9 | Cab | 17 | Guide wheel, including fork |
| 2 | Link | 10 | Driver's seat | 18 | Dozer blade cylinder |

3	Yoke	11	Control lever	19	Boom cylinder
4	Arm	12	Counterweight	20	Dozer blade
5	Bucket cylinder	13	Travel motor	21	Gripper (option)
6	Boom	14	Underframe	22	Gripper cylinder (option)
7	Dipper arm cylinder	15	Supporting roller	23	Boom lamp
8	Working light	16	Track roller		(Option)

Document Title: Volvo standard tightening torques	Function Group: 030	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Volvo standard tightening torques

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

Tightening torques in the following tables refer to bolted joints with tensile strength according to the below. The tables should be regarded as general guidelines for tightening bolted joints where nothing else is specified.

NOTE!

Increase the values by 10% for flange bolt type U6FS. Bolts and nuts should be clean and lubricated with oil.

Metric coarse and fine threads, tensile strength class 8.8	Nm	kpm	lbf ft
M6	10 ±2	1,0 ±0,2	7,4 ±1,5
M8	24 ±5	2,4 ±0,5	18 ±3,5
M10	48 ±10	4,8 ±1,0	35 ±7,4
M12	85 ±18	8,5 ±1,8	63 ±13
M14	140 ±25	14,0 ±2,5	103 ±18
M16	220 ±45	22,0 ±4,5	160 ±33
M20	430 ±85	43,0 ±8,5	320 ±63
M24	740 ±150	74,0 ±15,0	550 ±110

Metric coarse and fine threads, tensile strength class 10.9	Nm	kpm	lbf ft
M6	12 ±2	1,2 ±0,2	9 ±1,5
M8	30 ±5	3,0 ±0,5	22 ±3,5
M10	60 ±10	6,0 ±1,0	44 ±7,4
M12	105 ±20	10,5 ±2,0	78 ±14,5
M14	175 ±30	17,5 ±3,0	130 ±22
M16	275 ±45	27,5 ±4,5	204 ±33
M20	540 ±90	54,0 ±9,0	400 ±66
M24	805 ±160	80,5 ±16,0	594 ±118

UNC-threads, coarse pitch	Nm	kpm	lbf ft
1/4"	9 ±2	0,9 ±0,2	6,6 ±1,5
5/16"	18 ±4	1,8 ±0,4	13 ±3,0
3/8"	33 ±8	3,3 ±0,8	24 ±5,9
7/16"	54 ±14	5,4 ±1,4	40 ±10

1/2"	80 ±20	8,0 ±2,0	59 ±15
9/16"	120 ±30	12,0 ±3,0	89 ±22
5/8"	170 ±40	17,0 ±4,0	130 ±30
3/4"	300 ±70	30,0 ±7,0	220 ±52
7/8"	485 ±115	48,5 ±11,5	360 ±85
1"	725 ±175	72,5 ±17,5	530 ±130

Document Title: Standard tightening torques	Function Group: 030	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Standard tightening torques

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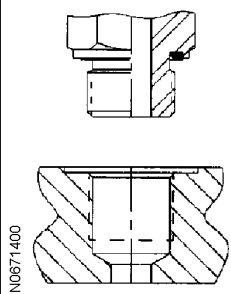
Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

Hydraulic connections, general

Before fitting pipe couplings, plugs and hoses:

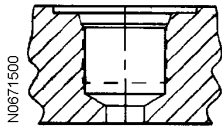
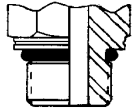
- Make sure that the sealing surfaces are clean and free from pores or scratches.
- Check elastic seal rings for defects.
- Oil in threads, sealing surfaces and contact surfaces except for ORFS-connections (ORFS = O-Ring Face Seal).

Nipples

Valve connections, ORFS-connections with ED seals (DIN 3852 form E)		
		
Connection thread (mm)	Width across flats (mm)	Torque (Nm)
M10 x 1.0		19
M12 x 1.5	17	37
M14 x 1,5	22	58
M16 x 1,5	22	74
M18 x 1,5	24	94
M20 x 1.5		130
M22 x 1.5	27	140
M27 x 2.0	32	190
M33 x 2.0	41	330
M42 x 2.0	50	470
M48 x 2.0	55	570
Connection thread (inches)	Width across flats (mm)	Torque (Nm)
G 1/8	17 alt. 19	19
G 1/4	19 alt. 22	58
G 3/8	22 alt. 27	84
G 1/2	27 alt. 32	120

G 3/4	32 alt. 41	190
G 1	41 alt. 46	330
G 1 1/4	50	470
G 1 1/2	55	570

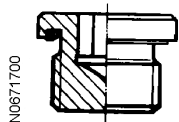
Valve connections, ORFS-connections with O-ring seals (ISO 6149)



Connection thread (mm)	Width across flats (mm)	Torque (Nm)
M8 x 1.0		11
M10 x 1.0		21
M12 x 1.5	17 alt. 19	37
M14 x 1,5	19 alt. 22	47
M16 x 1,5	22	58
M18 x 1,5	24 alt. 27	74
M22 x 1.5	27 alt. 32	110
M27 x 2.0	32	180
M33 x 2.0	32, 41 alt. 46	330
M42 x 2.0	50	350
M48 x 2.0	55	440
Connection thread (inches)	Width across flats (mm)	Torque (Nm)
7/16 - 20 UNF	16	21
1/2 - 20 UNF		26
9/16 - 18 UNF	19	37
3/4 - 16 UNF	22	74
7/8 - 14 UNF	27	110
1 1/16 - 12 UNF	41	180
1 5/16 - 12 UNF	41	284
1 5/8 - 12 UNF	50	300
1 7/8 - 12 UNF	55	390

Blanking plugs

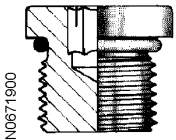
Blanking plugs with ED seal



Connection thread (mm)	Allen key dim. (mm)	Torque (Nm)
M10 x 1.0	5	12
M12 x 1.5	6	25
M14 x 1,5	6	35
M16 x 1,5	8	55
M18 x 1,5	8	65
M20 x 1.5	10	80

M22 x 1.5	10	90
M26 x 1.5	12	100
M27 x 2.0	12	140
M33 x 2.0	17	230
M42 x 2.0	22	360
M48 x 2.0	24	360
Connection thread (inches)	Allen key dim. (mm)	Torque (Nm)
G 1/8	5	13
G 1/4	6	30
G 3/8	8	60
G 1/2	10	80
G 3/4	12	140
G 1	17	200
G 1 1/4	22	400
G 1 1/2	24	450

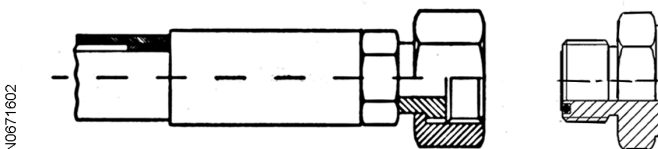
Blanking plugs with O-ring seal (ISO 6149)



Connection thread (mm)	Allen key dim. (mm)	Torque (Nm)
M10 x 1.0	5	20
M12 x 1.5	6	35
M14 x 1,5	6	45
M16 x 1,5	8	55
M18 x 1,5	8	70
M20 x 1.5	10	80
M22 x 1.5	10	100
M26 x 1.5	12	130
M27 x 2.0	12	170
M33 x 2.0	14	310
M42 x 2;0	22	330

ORFS-connections

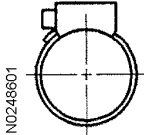
ORFS-connections (ISO 8434-3)



Thread size (in)	Width across flats (mm)	Tightening torque (Nm) *
9/16 - 18 UNF	17 alt. 19	25
11/16 - 16 UN	22	35
13/16 - 16 UN	24	55
1 - 14 UNS	30	85
1 3/16 - 12 UN	36	120
1 7/16 - 12 UN	41 alt. 46	160
1 11/16 - 12 UN	50	200

2 - 12 UN	60	260
* Threads and sealing surface must not be oiled in before tightening.		

Hose clamps

Hose clamps with worms		
		
Intended for hose outside diameter (mm)	Width across flats (mm)	Torque (Nm)
10 - 19	7	2,5
20 - 30	7	3,5
31 - 49	7	4.5
50 - 231	7	5.5

Bolts and nuts

The pretension achieved at a particular tightening torque depends greatly on the coefficient of friction of the screw connection.

The coefficient of friction in turn depends on the surface finish and lubrication state. The values have been calculated on the assumption of a coefficient of friction of 0.2 for dry chromated flange screws and 0.15 for oiled chromated flange screws. The lower torque for socket head and traditional hex bolts is due to the shorter lever moment below the screw head (smaller head diameter) compared with flange bolts.

The following abbreviations for surface treatment are used in the tables:

- Fe/Zn-Fe = Black chromated zinc - iron
- FZB = Blank chromated

NOTE!

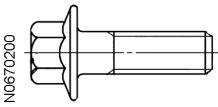
In some body parts, there are weld bolts with much lower strength than normal bolts of the same dimension.

NOTE!

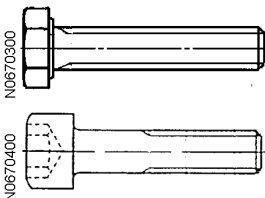
When Nordloc washer is used, increase the torque by 20%.

NOTE!

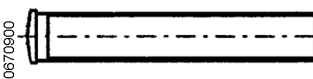
Bolts provided with liquid alt. micro-capsuled thread locker or thread sealant shall be tightened with the same torque as a lubricated bolt of the same type.

Flange bolts						
						Blind rivet nut
Threads. (mm)	Width across flats (mm)	Torque (Nm)				Torque (Nm)
		8.8 Fe/Zn-Fe dry	8.8 Fe/Zn-Fe Oiled	10.9 Phosphated	10.9 Phosphated Oiled	
						Dry
M5	8	7	6			6
M6	10	12	10			10
M8	12	28	24			24
M10	14	56	48	70	60	48
M12	17	100	85	125	105	82
M14	18	160	140	200	175	
M16	21	250	220	320	275	

Hex bolts and Allen head bolts

							Blind rivet nut
	Wrench size (width across flats)		Torque (Nm)				Torque (Nm)
Threads. (mm/inch)	Hexagon (mm/inch)	Wrench socket (mm/inch)	8.8 FZB & Fe/Zn-Fe Dry	8.8 FZB & Fe/Zn-Fe Oiled	10.9 Phosphated Oiled	12.9 Untreated Oiled	Dry
M5	8	4	6	5			6
M6	10	5	10	9		20	10
M8	13	6	25	22		40	24
M10	16	8	50	44	60	80	48
M12	18	10	90	75	105	140	82
M14	21	12	140	125	175	220	
M16	24	14	220	190	275	340	
M20	30	17	450	380	540	650	
M24	36	19	770	660	900	1 120	
M27	41	-	1 100	940	1 350	1 620	
M30	46	22	1 500	1 280	1 840	2 210	
M36	55		2 500	2 300	3 210	3 850	
1/4 UNC	7/16	3/16	12	10	15	20	
5/16 UNC	1/2	1/4	25	21	30	40	
3/8 UNC	9/16	5/16	45	38	55	70	
7/16 UNC	5/8		65	55	90		
1/2 UNC	3/4	3/8	100	85	130	170	
9/16 UNC	13/16		145	123	190		

Nuts on weld bolts (material S235JRG2-EN 10025)

	
Threads.	Tightening torque (Nm)
M6	5
M8	12

Tolerances

Modern high-quality torque wrenches normally give a variation of $\pm 5\%$ of the indicated value. This, together with variations in friction coefficient, gives a range in the pretensioning force of approximately $\pm 16\%$ for lubricated bolted joints and $\pm 29\%$ for dry bolted joints.

Document Title: Conversion tables	Function Group: 030	Information Type: Service Information	Date: 2017/7/7 0
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Conversion tables

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

Length

Unit	cm	m	km	in	ft	yd	mile
cm	1	0.01	0.00001	0.3937	0.03281	0.01094	0.000006
m	100	1	0.001	39.37	3.2808	1.0936	0.00062
km	100000	1000	1	39370.7	3280.8	1093.6	0.62137
in	2.54	0.0254	0.000025	1	0.08333	0.02777	0.000015
ft	30.48	0.3048	0.000304	12	1	0.3333	0.000189
yd	91.44	0.9144	0.000914	36	3	1	0.000568
mile	160930	1609.3	1.6093	63360	5280	1760	1

1 mm = 0.1 cm - 1 mm = 0.001 m

Area

Unit	cm ²	m ²	km ²	a	ft ²	yd ²	in ²
cm ²	1	0.0001	-	0.000001	0.001076	0.000012	0.155000
m ²	10000	1	0.000001	0.01	10.764	1.1958	1550.000
km ²	-	1000000	1	10000	1076400	1195800	-
a	0.01	100	0.0001	1	1076.4	119.58	-
ft ²	-	0.092903	-	0.000929	1	0.1111	144.000
yd ²	-	0.83613	-	0.008361	9	1	1296.00
in ²	6.4516	0.000645	-	-	0.006943	0.000771	1

1 ha = 100 a - 1 mile² = 259 ha = 2.59 km²

Volume

Unit	cm ³ = cc	m ³	l	in ³	ft ³	yd ³
cm ³ = ml	1	0.000001	0.001	0.061024	0.000035	0.000001
m ³	1000000	1	1000	61024	35.315	1.30796
dm ³ (l)	1000	0.001	1	61.024	0.035315	0.001308
in ³	16.387	0.000016	0.01638	1	0.000578	0.000021
ft ³	28316.8	0.028317	28.317	1728	1	0.03704
yd ³	764529.8	0.76453	764.53	46656	27	1

1 gal (US) = 3785.41 cm³ = 231 in³ = 0.83267 gal (UK)

Weight

Unit	g	kg	t	oz	lb
g	1	0.001	0.000001	0.03527	0.0022
kg	1000	1	0.001	35.273	2.20459
t	1000000	1000	1	35273	2204.59
oz	28.3495	0.02835	0.000028	1	0.0625
lb	453.592	0.45359	0.000454	16	1

1 ton (metric) = 1.1023 ton (US) = 0.9842 ton (UK)

Pressure

Unit	kp/cm ²	bar	Pa=N/m ²	kPa	lbf/in ²	lbf/ft ²
kp/cm ²	1	0.98067	98066.5	98.0665	14.2233	2048.16
bar	1.01972	1	100000	100	14.5037	2088.6
Pa=N/m ²	0.00001	0.001	1	0.001	0.00015	0.02086
kPa	0.01020	0.01	1000	1	0.14504	20.886
lbf/in ²	0.07032	0.0689	6894.76	6.89476	1	144
lbf/ft ²	0.00047	0.00047	47.88028	0.04788	0.00694	1

kg/cm² = 735.56 Dry (mmHg) = 0.96784 atm

Unit explanations

Unit	abbreviation
Newton meter	Nm
Kilopoundmeter	kpm
Kilopascal	kPa
Megapascal	MPa
Kilowatt	kW
kilojoule	kJ
British thermal unit	Btu
Calorie	ca

Approx. conversion

SI unit	Conversion factor	Non SI	Conversion factor	SI
Torque				
Nm	x10.2	=kg/cm	x0.8664	=lb in
Nm	x0.74	=lbf-ft	x1.36	=Nm
Nm	x0.102	=kg/m	x7.22	=lbft
Pressure (Pa = N/m²)				
kPa	x4.0	=in.H ₂ O	x0.249	=kPa
kPa	x0.30	=in.Hg	x3.38	=kPa
kPa	x0.145	=psi	x6.89	=kPa
bar	x14.5	=psi	x0.069	=bar
kp/cm ²	x14.22	=psi	x0.070	=kp/cm ²
N/mm ²	x145.04	=psi	x0.069	=bar
MPa	x145	=psi	x0.00689	=MPa
Power (W = J/s)				

kW	x1.36	=hp(cv)	x0.736	=kW
kW	x1.34	=bhp	x0.746	=kW
kW	x0.948	=Btu/s	x1.055	=kW
W	x0.74	=ft.lb/s	x1.36	=W
Energy (J = Nm)				
kJ	x0.948	=Btu	x1.055	=kJ
J	x0.239	=calorie	x4.19	=J
Speed and acceleration				
m/s ²	x3.28	=ft/s ²	x0.305	=m/s ²
m/s	x3.28	=ft/s	x0.305	=m/s
km/h	x0.62	=mph	x1.61	=km/h
Horsepower/torque				
Bhp x5252 rpm = TQ (lb-ft)			TQ x rpm 5252 = bhp	
Temperature				
°C = (°F - 32) / 1.8			°F = (°C x 1.8) + 32	
Flow factor				
l/min (dm ³ /min)	x0.264	= US gal/min	x3.785	= liter/min

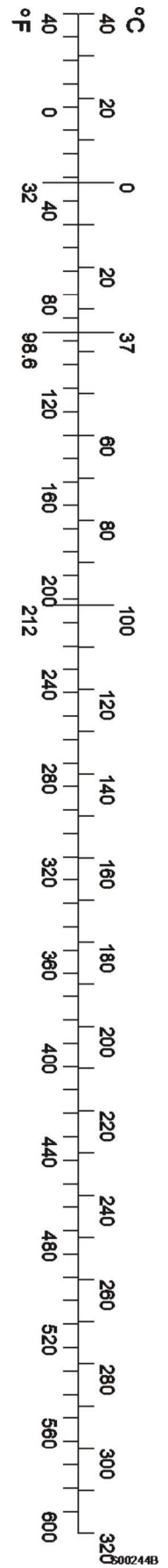


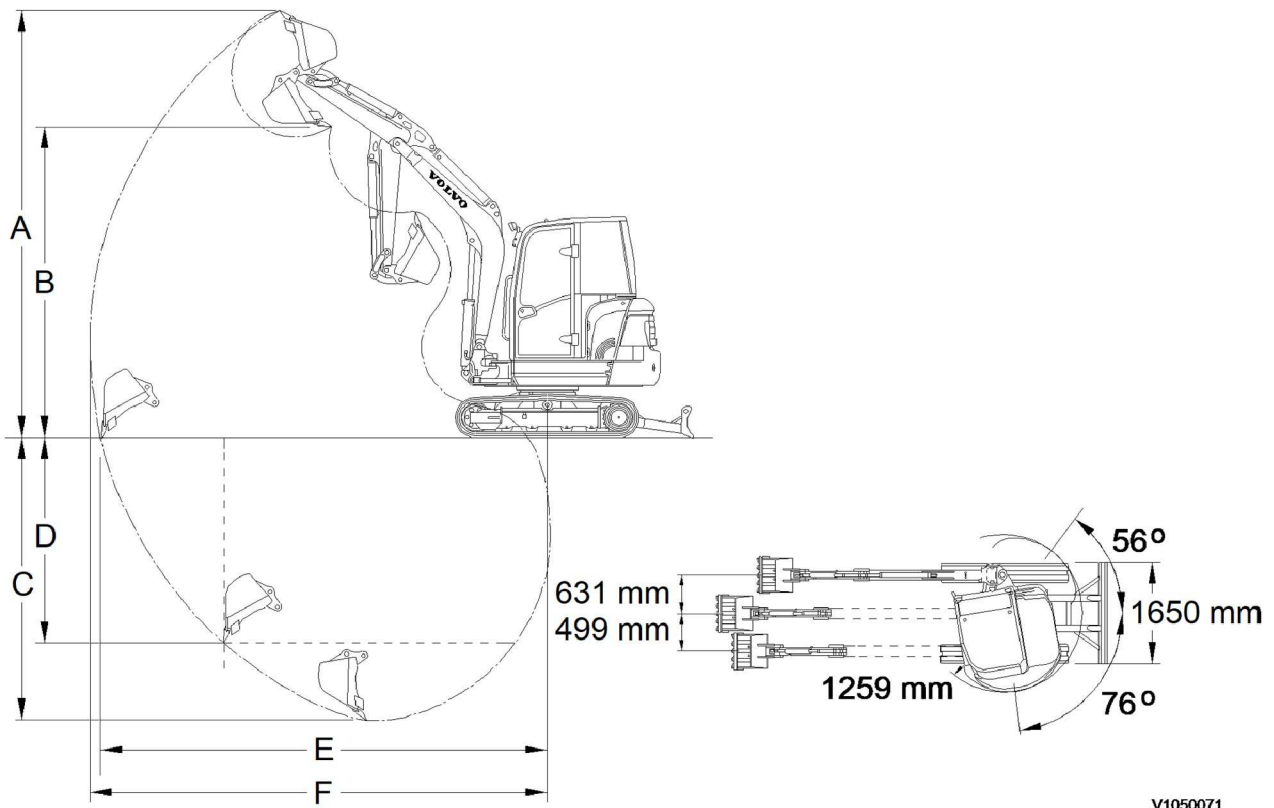
Figure 1

Document Title: Dimensions	Function Group: 030	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Dimensions

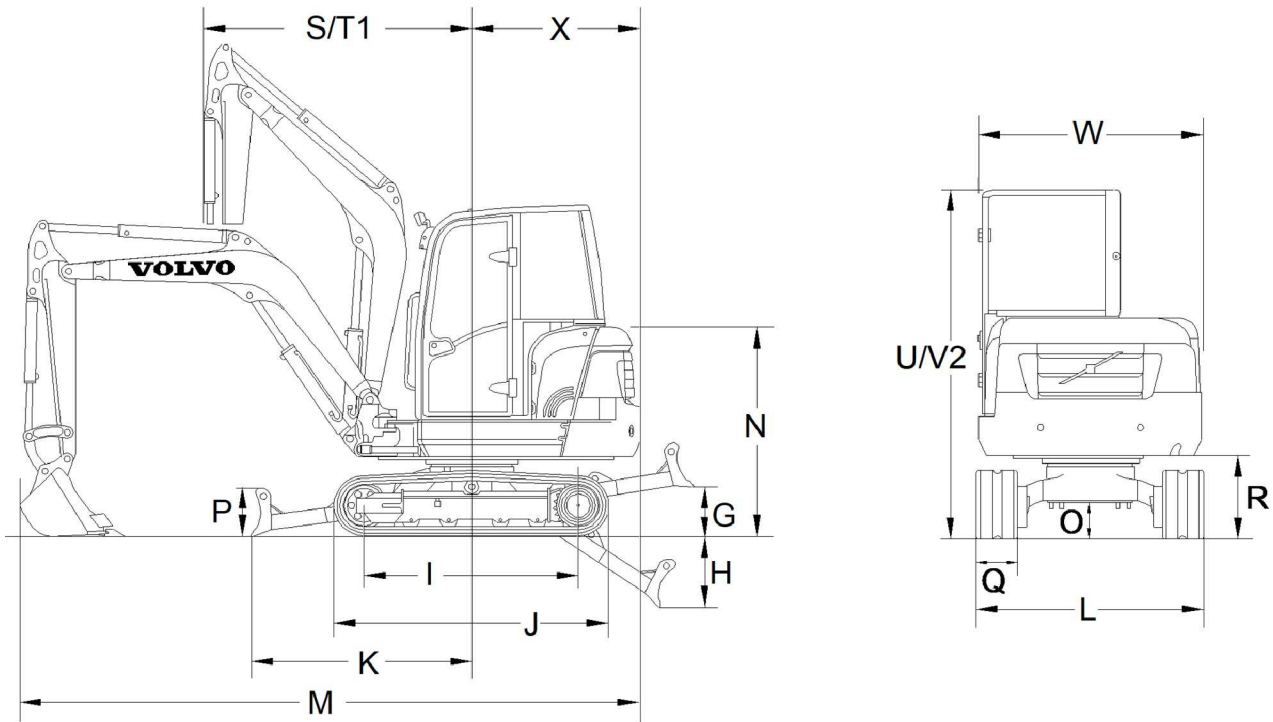
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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			



V1050071

Figure 1
Dimensions



V1050070

Figure 2
Dimensions

The letters in the figures refer to the table below.

Version	EC35C	
Arm	1400 mm (55.12 in)	1700 mm (66.93 in)
A	4800 mm (188.98 in)	4974 mm (195.83 in)
B	3529 mm (138.94 in)	3705 mm (145.87 in)
C*	3169 mm (124.76 in)	3469 mm (136.57 in)
D	2290 mm (90.16 in)	2580 mm (101.57 in)
E	5068 mm (199.53 in)	5357 mm (210.9 in)
F	5187 mm (204.21 in)	5470 mm (215.35 in)
G	368 mm (14.49 in)	
H	521 mm (20.51 in)	
I	1602 mm (63.07 in)	
J	2057 mm (80.98 in)	
K	1647 mm (64.84 in)	
L	1620 mm (63.78 in)	
M	4591 mm (180.75 in)	4438 mm (174.72 in)
N	1563 mm (61.54 in)	
O	257 mm (10.12 in)	
P	366 mm (14.41 in)	
Q	300 mm (11.81 in)	
R	590 mm (23.23 in)	
S	2014 mm (79.29 in)	2040 mm (80.31 in)
T1	1603 mm (63.11 in)	1628 mm (64.09 in)
U	2477 mm (97.52 in)	
V2		
W	1580 mm (62.2 in)	

X	1259 mm (49.57 in)
Total swivel angle	360°

*: Excavation depth with blade lowered to floor

1: Front turning radius with maximum offset

2: Overhead guards

NOTE!

The machine specifications are given for information only and may be amended by the manufacturer at any time without prior notice.

Document Title: Weight	Function Group: 030	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Weight

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

Version	Unit	Specifications
Cab or canopy	—	Cab
Rubber or steel chain	—	Rubber
Full fuel tank	—	Yes
Total MUC[T1] ⓘ	kg (lb)	3590 (7910)
Canopy	kg (lb)	- 130 (287)
Steel chain	kg (lb)	+ 70 (154)

[T1]The total machine weight (as listed on the data plate) is obtained from the prevalent machine configuration (MUC). MUC comprises cab, rubber chain, standard pin bucket and a full fuel tank.

Document Title: Lifting capacities	Function Group: 030	Information Type: Service Information	Date: 2017/7/7 0
Profile: EC35C Volvo			

Lifting capacities

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
EC35C Volvo			

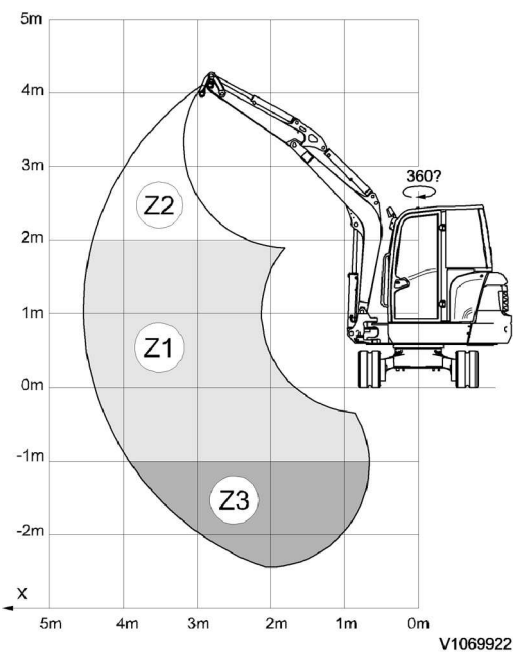


Figure 1
Lifting capacities

WARNING

Transporting lifted objects is prohibited if the machine is not equipped with a safety valve on the boom, a load safety device and overload warning function. Follow the table inside the cab stating the nominal loads for lifting.

The permitted lifting loads correspond to 75% of the tilt load or 87% of the hydraulic limit value. The loads apply to the complete height (Z) and the specified range.

The specified values apply to a machine:

- without attachment and without attachment brackets.









NOTE!

If loads are transported using the lifting gear, the weight of the attachments must be deducted from the value given in the table.

- on level solid ground
- with rubber tracks
- Equipment during complete rotation
- Equipment parallel to the axis of the superstructure.
- With a 75 kg driver in the cab.

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