

# **PARTS MANUAL**

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## **CHALLENGER**

**H70XM-H120XM  
(L005)**

CUSTOMER EDITION

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# ***HYSTER***



**SECTIONS**

<b>1</b>	<b>FRAME</b>
<b>2</b>	<b>ENGINE ASSEMBLY</b>
<b>3</b>	<b>FUEL SYSTEM</b>
<b>4</b>	<b>ELECTRICAL SYSTEM</b>
<b>5</b>	<b>TRANSMISSION</b>
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<b>9</b>	<b>HYDRAULIC SYSTEM</b>
<b>10</b>	<b>MAST-TWO STAGE LIMITED FREE-LIFT</b>
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This Parts Manual is divided into 14 major sections which are listed above. Quick reference to these sections can be made by placing the right thumb on the tab of the desired section, bending the book back and thumbing the pages to the corresponding tab.



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**ABBREVIATIONS QUICK REFERENCE SHEET**

Listed below are abbreviations used in parts manuals to denote the following expressions:

<b>TERM</b>	<b>DEFINITION</b>	<b>TERM</b>	<b>DEFINITION</b>
Amp	Amperes	FRE	Freezer Environment
AR	As Required	in.	inches
BDI	Battery Discharge Indicators	LPG	Liquefied Petroleum Gas
BWI	Brush Wear Indicator	MAP	Manifold Absolute Pressure
CE	Communicator End	mm	millimeters
CRE	Corrosive Environment	MSTS	Microprocessor Spark Timing System
D/B	Date Break	NPT	National Pipe Threads
dbA	Decibel "A" Scale	O/S	Oversize
DE	Drive End	PTO	Power Take Off
ECH	Empty Container Handler	RPM	Revolutions per Minute
ECH-3	Empty Container Handler - 3 High Stacking	S/N	Serial Number
ECH-4	Empty Container Handler - 4 High Stacking	TMM	Truck Management Module
ECH-5	Empty Container Handler - 5 High Stacking	UL Type D	Diesel-Powered Safety Rating
ECH-6	Empty Container Handler - 6 High Stacking	UL Type DS	Diesel-Powered Safety Rating
ECH-7	Empty Container Handler - 7 High Stacking	UL Type E	Battery-Powered Safety Rating
ECM	Electronic Control Module	UL Type EE	Battery-Powered Safety Rating
ECN	Engineering Change Notice	UL Type ES	Battery-Powered Safety Rating
EEPROM	Electrically Erasable Programmable Read Only Memory	UL Type G	Gasoline-Powered Safety Rating
EPROM	Electrically Programmable Read Only Memory	UL Type GS	Gasoline-Powered Safety Rating
		UL Type LP	Gas-Powered Safety Rating
		UL Type LPS	LP Gas-Powered Safety Rating
		U/S	Undersize
		UL	Underwriters Laboratory
		V	Volts

## HOW TO USE THE ILLUSTRATED PARTS MANUAL

This parts manual describes and illustrates assemblies, subassemblies, and detail parts needed for service replacement.

The different constructions are indicated by keys and footnotes. The callouts correspond to descriptions found on the next page.

**HYSTER** UNIT CODE D001 NORTH AMERICA 06/2001

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**SECTIONS**

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**TRANSMISSION HOUSING** ⇒ S/N D001H-2628

KEY:  
A: Diesel  
B: Gasoline and LPG

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
	2022547	Transmission	1	1
	2023329	Transmission	1	1
	2021670	Case	2	2
1	2023419	Bearing Cap	4	4
2	296426	Washer	4	4
3	293592	Bolt	1	1
4	2021390	Coil	2	2
5	1371655	Coil Pin	4	4
6	2021329	O-Ring	1	1
7	2021915	Plug	4	4
8	2021675	Housing	22	22
9	2021336	Bolt	39	39
10	287860	Bolt	1	1
11	292682	Lockwasher	1	1
12		Hydraulic Pump	1	1
13		** Figure 5-3	8	8
14	2021345	Gasket	8	8
15	214364	Bolt	1	1
16	256418	Washer	1	1
17	2021388	Temperature Switch	1	1
18	2021389	Breather	9	9
19	2021383	Dipstick	9	9
20	292515	Bolt	2	2
21	136692	Nut	3	3
22	292527	Bolt	3	2
23	292531	Capscrew	4	4
24	292683	Lockwasher	4	4
25	293837	Bolt	1	1
26	296420	Washer	1	1
	996403	Transmission Kit (Includes Item 7)	1	1
	996405	Transmission Kit (Includes Item 14)	1	1

This Parts Manual is divided into 11 major sections which are listed above. Quick reference can be made by placing the right thumb on the tab of the desired section, bending the pages to the corresponding tab.

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## HOW TO FIND THE DESIRED PART NUMBER

### WHEN THE PART NUMBER AND THE NEXT HIGHER ASSEMBLY IS NOT KNOWN:

1. Determine the function and application of the part required. Turn to the Sections Page. Choose the general area of reference most likely to include the part.
2. Turn to the section you chose. Use the Section Table of Contents to determine the assembly which would normally contain the part required. Then locate the part on the assembly breakdown page.

### WHEN THE PART NUMBER IS NOT KNOWN AND THE NEXT HIGHER ASSEMBLY IS KNOWN:

3. Determine the assembly the required part is used on. Turn to the Table of Contents on Page i.
4. Locate the assembly the required part is used on and turn to the page indicated for that assembly. Then locate the part on the assembly breakdown page.

### WHEN THE PART NUMBER IS KNOWN:

5. Use the Numerical Index on Page 14-1 to find the part number. Turn to the page listed and locate the part as indicated by the item number.

### GENERAL:

The assembly breakdowns include part numbers, descriptions, quantities required, keys and footnotes to help in selecting correct parts.

6. Five periods in the PART NO. column (. . . . .) indicate that the part is either *Not Serviced Separately* or there is a reference to another figure. A figure reference is denoted by a pointing hand followed by a figure number in the DESCRIPTION column (☞ Figure 10)
7. Keys are used to show two or more similar assemblies, RH and LH assembly parts, etc. Select the appropriate key, "A", "B", "C", "D", or "E" and the corresponding quantity column to find the required parts. Two periods in the QTY column (..) indicate that the part is not used for that assembly.
8. Indented descriptions under the DESCRIPTION column are used to indicate assemblies and subparts of assemblies. In the example on the

previous page, *BEARING CAP* (Item 2) is a subpart of the major assembly *CASE*.

9. Quantities shown are for one assembly. The quantities of the subpart *BEARING CAP* are indicated as two and two. This means two per *CASE* assembly.
10. Serial number breaks identify the most current parts information and are shown as follows:  
⇒ **S/N D001H-2628**  
Indicates last serial number affected.  
**S/N D001H-2629** ⇒  
Indicates the first serial number affected.  
**S/N D001H-1553** ⇔ **S/N D001H-3291**  
Indicates a range of serial numbers affected.

ECN numbers for pending serial numbers are shown to allow for the inclusion of the most current parts information and are identified as follows:

- ⇒ **S/N Pending Per ECN 63243**  
Indicates a pending serial number for last unit affected.  
**S/N Pending Per ECN 63243** ⇒  
Indicates a pending serial number for first unit affected.

Date breaks are used to indicate when a change occurred but a subsequent serial number break was not recorded. This is an arbitrary date usually based on the ECN release and are identified as follows:

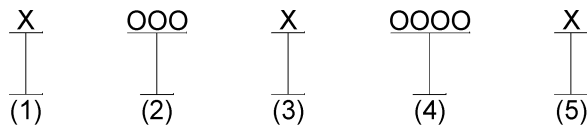
- ⇒ **D/B 3/00**  
Indicates that a change occurred sometime within that month for the item affected.  
**D/B 3/00** ⇒  
Indicates that a change occurred sometime within that month for the item affected.  
**D/B 3/00** ⇔ **D/B 4/00**  
Indicates a range of production dates of the item affected.

Contact your local dealer for Hyster lift trucks for serial number information for items with a ECN or a date break.

### ORDERING PARTS:

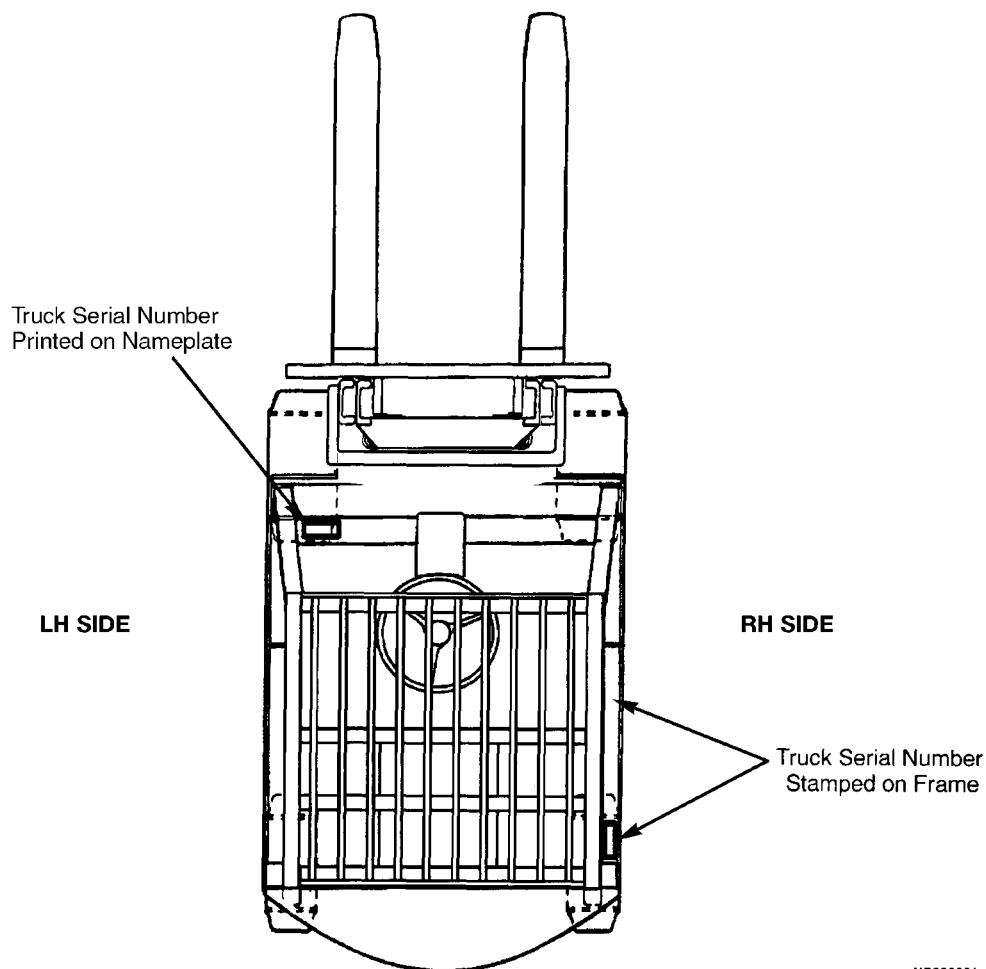
When ordering replacement parts, give the unit serial number, part number, name of part and quantity required.

For any further information on parts, service, or ordering, consult your local dealer for Hyster lift trucks.

**IDENTIFICATION OF TRUCK SERIAL NUMBERS**

- (1) and (2) The first letter and three numbers indicate the truck unit code.
- (3) The second letter indicates the plant of manufacture.
- (4) The four or five digit number indicates the production sequence number of the truck.
- (5) The final letter indicates the year of manufacture starting with "A" in 1957 and 1980. The letters "I", "O", and "Q" will not be used.

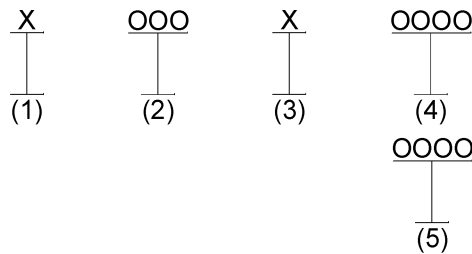
For pending serial numbers contact your local dealer for Hyster lift trucks.



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Parts referred to in this book as right or left hand parts are in accordance with the illustration above.

## IDENTIFICATION OF MAST SERIAL NUMBERS



- (1) and (2) The first letter and number indicates the mast unit code.
- (3) The second letter indicates the plant of manufacture.
- (4) The four or five digit number indicates the production sequence number of the mast.
- (5) Carriage travel in millimeters stamped just below the serial number.

Mast Group identification consists of mast unit code (1) and (2) plus carriage travel (5).

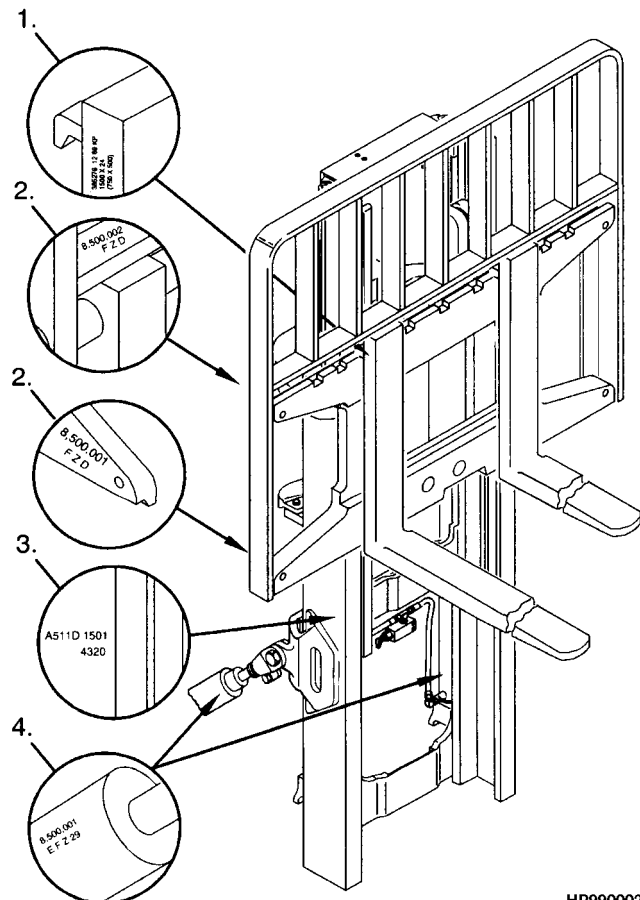
For pending production sequence numbers contact your local dealer for Hyster lift trucks.

### LIFT EQUIPMENT IDENTIFICATION

1. Fork part number, capacity rating, plant code letter, and date of manufacture are stamped approximately six inches below the top of most forks.
2. The carriage group number is stamped on the right hand side of the top crossmember (pin type) or on the back of the right hand end of the bottom crossmember (hook type). A date code has two letters in line with or below the carriage group number.
3. The mast identification number has a unit code, a letter indicating the plant of manufacture, and a serial number. Underneath the production sequence number is a four digit number that indicates the carriage travel in millimeters.
4. Tilt and lift cylinder group numbers are stamped on the cylinder shell.

Always refer to the group, serial, or part number when ordering service parts.

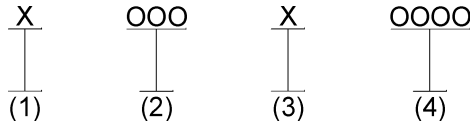
Modification of masts and carriages by SPED (Special Products Engineering Department) are identified by a model prefix code beginning with the letter "S". contact your dealer for Hyster lift trucks for information on these assemblies.



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## IDENTIFICATION OF ATTACHMENT AND SIDE-SHIFT CARRIAGE SERIAL NUMBERS

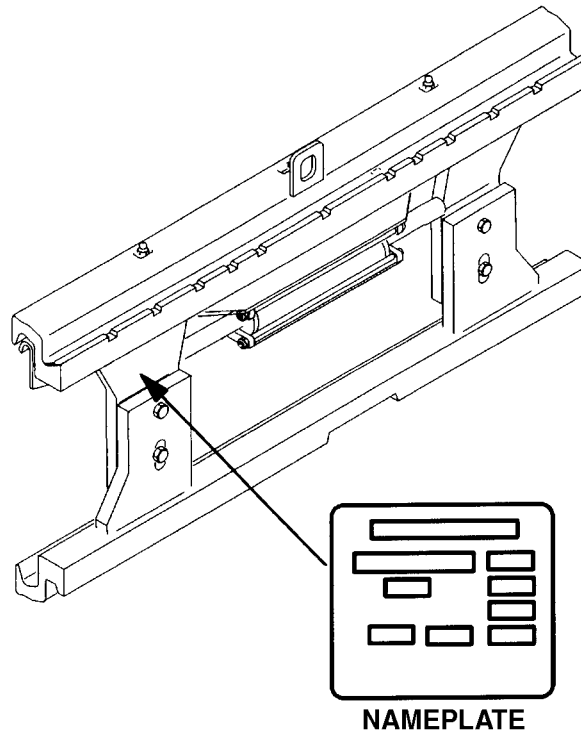


(1) and (2) The first letter and three numbers indicate the attachment unit code.

(3) The second letter indicates the plant of manufacture.

(4) The four or five digit number indicates the production sequence number.

For pending production sequence numbers contact your local dealer for Hyster lift trucks.



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Side-shift carriages and attachments have nameplates. Use the serial number found on the nameplate to identify the attachment.

Always refer to the group, serial, or part number when ordering service parts.

Modifications of attachments and side-shift carriages by SPED (Special Products Engineering Department) are identified by a model prefix code beginning with the letter "S". Contact your dealer for Hyster lift trucks for information on these assemblies.

## PUBLICATIONS

Every new lift truck is provided with an OPERATING MANUAL. This manual has information that the operator must know for inspection and operation of the lift truck.

SERVICE MAINTENANCE MANUALS, which provide service and overhaul procedures, and PARTS MANUALS with complete replacement part identification, are available at a nominal fee from your Hyster dealer to assist users in effectively maintaining Hyster lift trucks in a safe, useful condition. See the list below for information on ordering specific publications for this model lift truck.

<b>PUBLICATION</b>	<b>HYSTER PART NUMBER</b>
<b>Operating Manual</b> .....	1466306
<b>Service Manual (Complete)</b> .....	1560150
<b>Parts Manual</b> .....	1560144

**1**

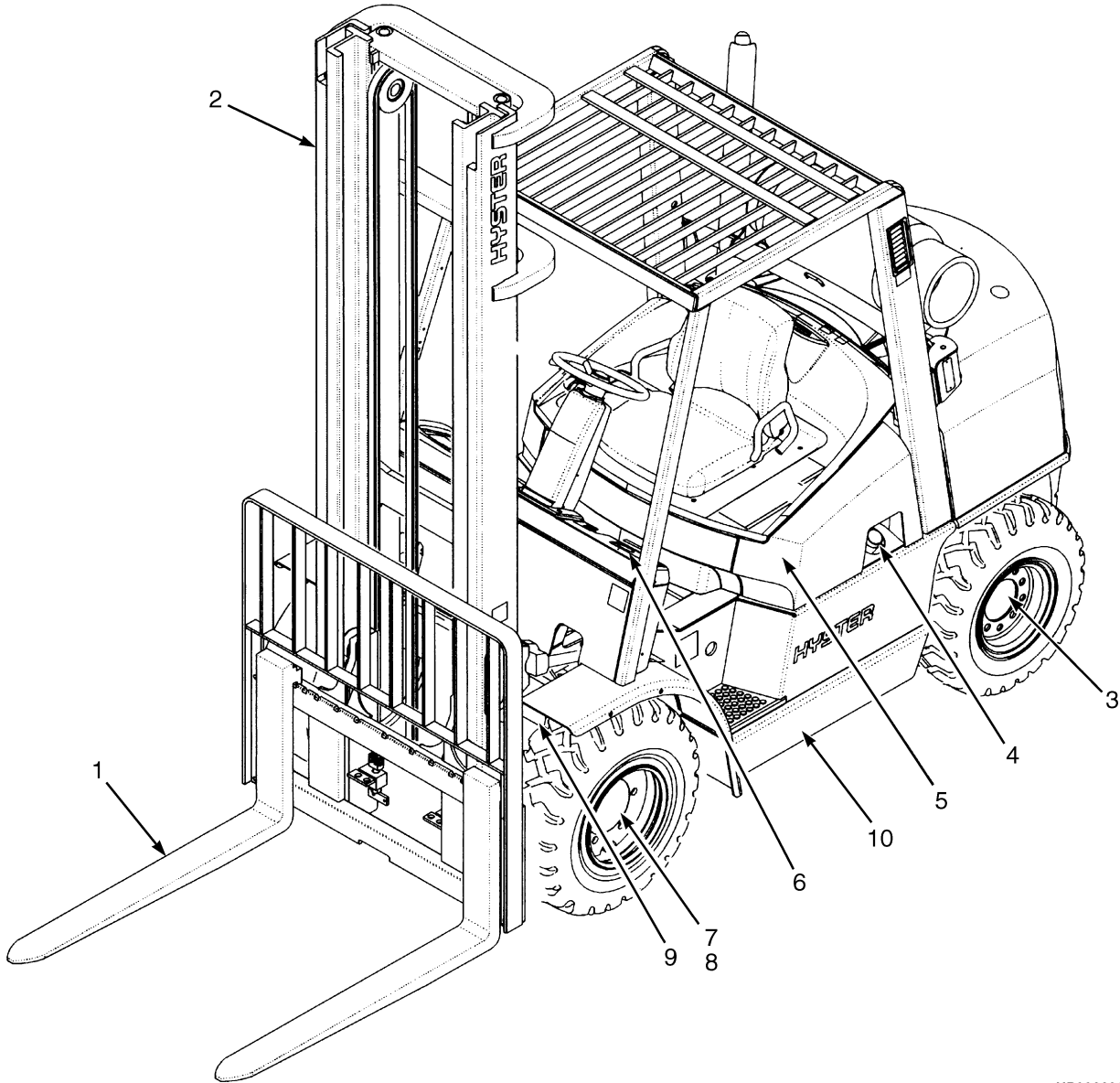
**FRAME**



**SECTION 1  
FRAME**

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## GENERAL TRUCK (Figure 1-1)

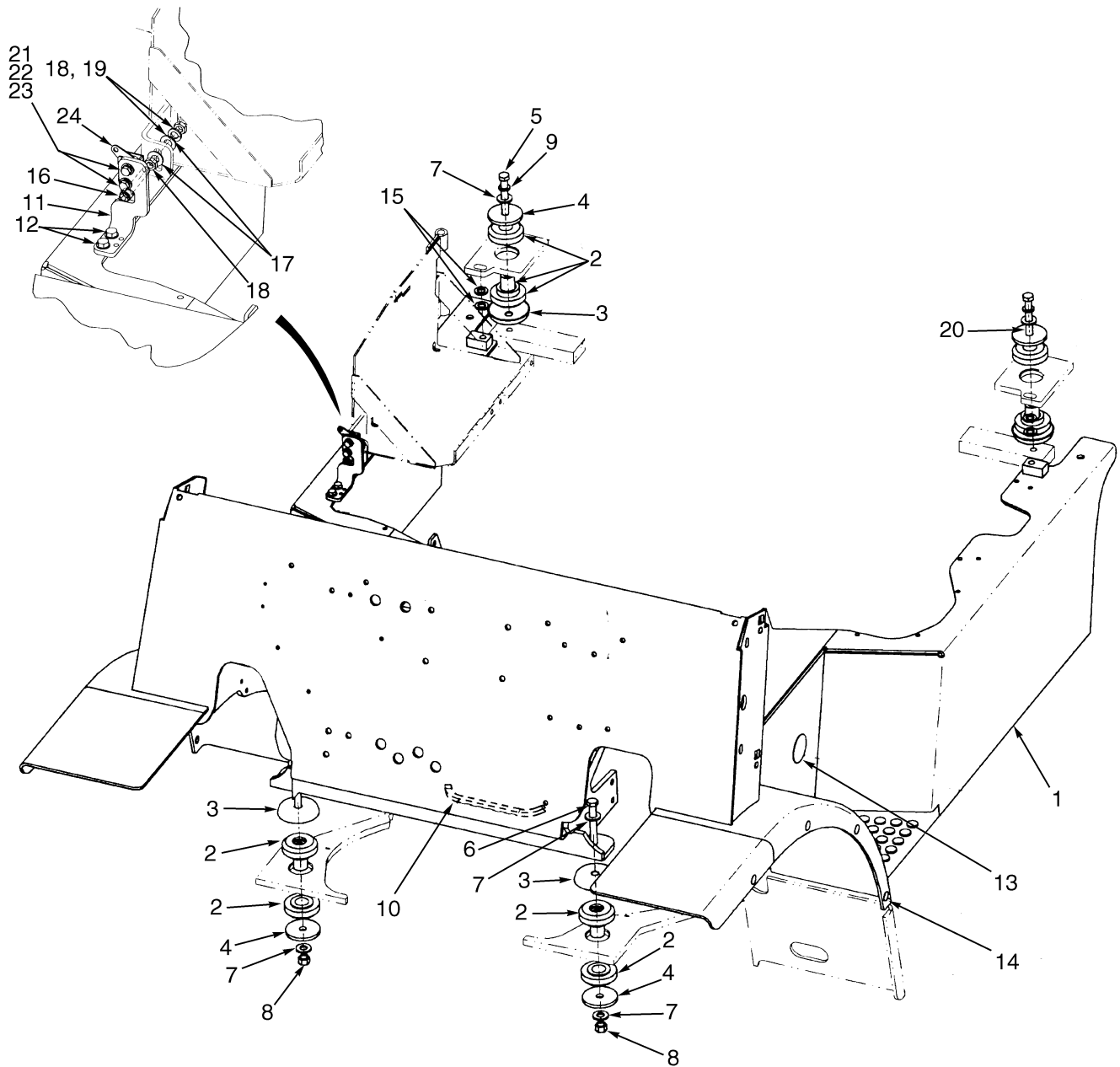


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**GENERAL TRUCK**

ITEM	PART NO.	DESCRIPTION	QTY
1	.....	Forks (☞ Figure 1-15, ☞ Figure 1-16, ☞ Figure 1-17) .....	1
2	.....	Mast-Two Stage Limited Free-Lift (☞ Figure 10-1) .....	1
2	.....	Mast-Two Stage Full Free-Lift (☞ Figure 11-1) .....	1
2	.....	Mast-Three Stage Full Free-Lift (☞ Figure 12-1) .....	1
3	.....	Steering System (☞ Figure 7-1) .....	1
4	.....	Fuel System (☞ Figure 3-3, ☞ Figure 3-10, ☞ Figure 3-14) .....	1
5	.....	Engines (☞ Figure 2-7, ☞ Figure 2-21, ☞ Figure 2-22) .....	1
6	.....	Electrical (☞ Figure 4-1, ☞ Figure 4-2, ☞ Figure 4-5, ☞ Figure 4-6) .....	1
7	.....	Drive Axle (☞ Figure 6-1) .....	1
8	.....	Brake System (☞ Figure 8-1) .....	1
9	.....	Hydraulic System (☞ Figure 9-1) .....	1
10	.....	Options (☞ Figure 13-3, ☞ Figure 13-4, ☞ Figure 13-5) .....	1

## OPERATOR MODULE (Figure 1-2)



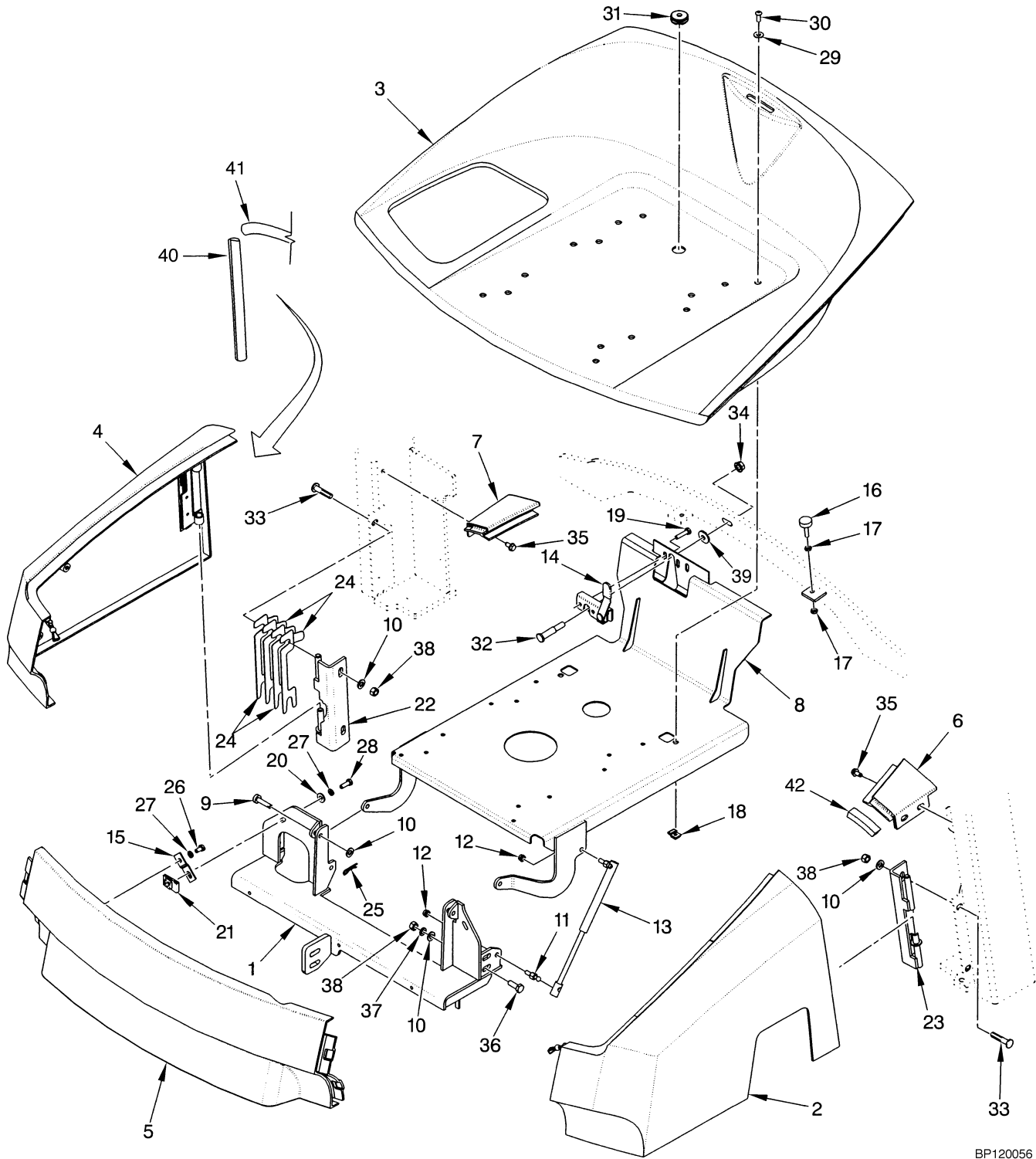
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**OPERATOR MODULE****KEY:****A: 1830 mm Short Wheel Base****B: 2100 mm Long Wheel Base**

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
1	1493147	Operator Module.....	1	..
1	1493148	Operator Module.....	..	1
2	1378168	Mount.....	4	4
3	1378197	Cup.....	4	4
3	1351098	Cup (Optional).....	4	4
4	300939	Washer.....	4	4
5	293657	Capscrew.....	2	2
5	2037998	Stud (Optional).....	2	2
5	302402	Nut (Optional).....	2	2
6	293658	Capscrew.....	2	2
7	296423	Washer.....	6	6
8	302402	Nut.....	2	2
9	292683	Lockwasher.....	2	2
10	1396024	Trim.....	1	1
11	1476761	Bracket.....	1	1
12	316678	Screw.....	2	2
13	1398009	Plug.....	2	2
14	1399760	Plug.....	8	8
15	296422	Washer.....	4	4
16	18762	Capscrew.....	1	1
17	15134	Washer.....	2	2
18	15086	Nut.....	2	2
19	15156	Lockwasher.....	1	1
20	264134	Sealant.....	AR	AR
21	18462	Capscrew.....	2	2
22	15154	Lockwasher.....	2	2
23	15127	Washer.....	2	2
24	1476422	Latch (Rotary).....	1	1

## HOOD AND COVERS (Figure 1-3)



BP120056

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